南兴装备股份有限公司
NANXING MACHINERY CO.,LTD.

公司地址：广东省东莞市厚街镇科技工业园南兴路
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微信公众号
WeChat Official Account

抖音号
Tiktok

电子画册
E-Catalog

注：本公司对产品规格及设计细节不断优化改进，若有变更，恕不另行通知。
Note: The company continues to improve the product specifications and design details,the specifications are subject to change without notice.

南兴装备
NANXING MACHINERY

为家居智能制造提供系统解决方案
TOTAL SOLUTIONS FOR INTELLIGENT MANUFACTURING

公司简介 | PROFILE

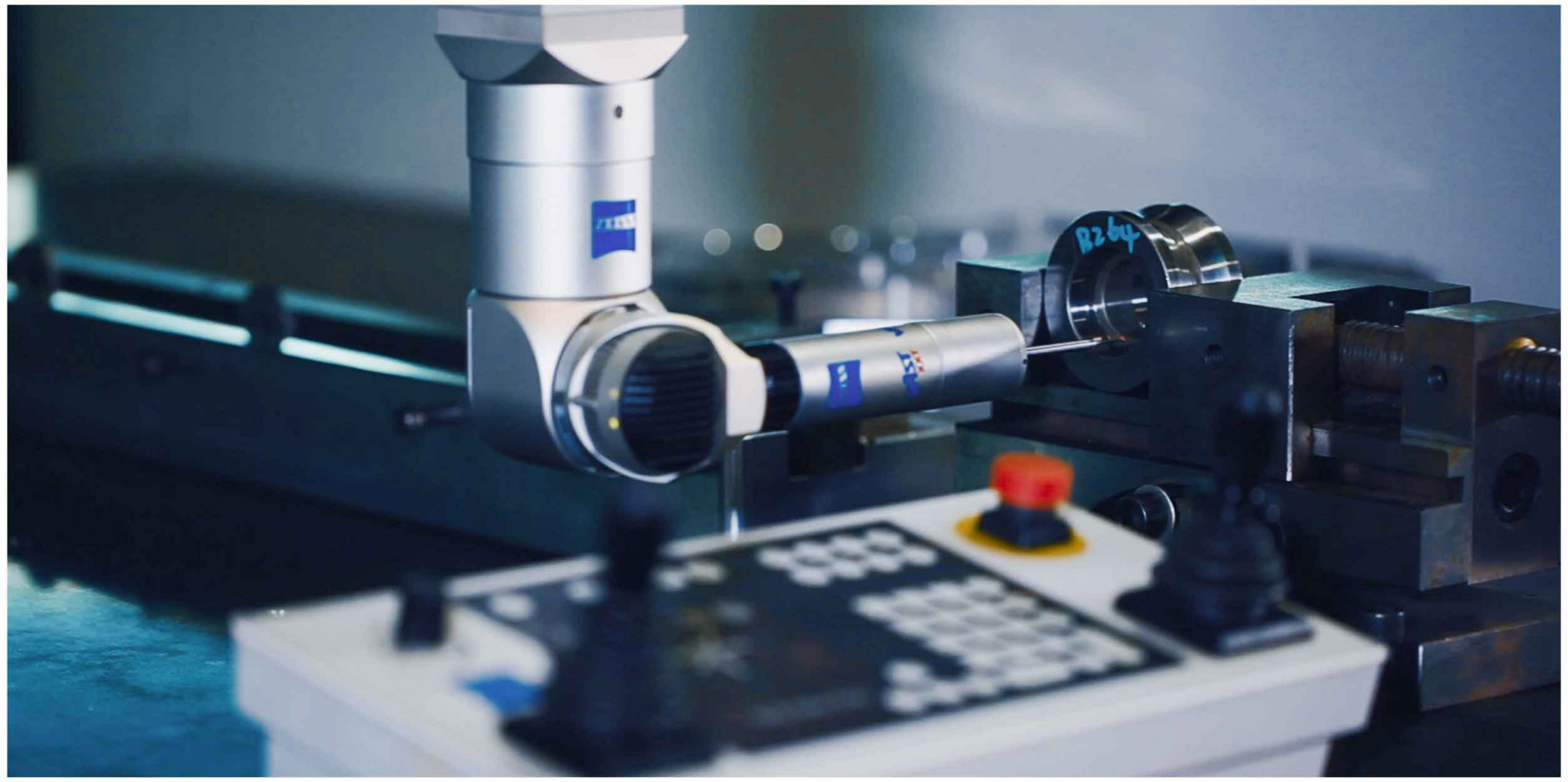
南兴装备股份有限公司，始创于1996年，历经二十多年积累，已经成为全球板式套房、衣柜、橱柜、木门、办公、高端定制等家居制造企业首选品牌 之一。

南兴装备具备完整的产品体系以及强大的软硬件研发实力，是国内第一个实现家居智能制造工业4.0项目的品牌；分布于东莞厚街、东莞沙田、江苏无锡、广东韶关的四大生产基地，以强大的自主制造能力，保障了产品的超高品质与交付周期；而其成熟的家居生产线规划能力，以及上百个智能制造成功案例，更是让南兴装备成为了家居产业制造升级，步入高效智能生产模式的核心推动者。

Nanxing Machinery Co., Ltd. was founded in 1996. After more than 20 years of accumulation, it has become one of the preferred brands of global panel suites, wardrobes, cabinets, wooden doors, offices, high-end customization and other household manufacturing enterprises.

Nanxing Machinery Co. Ltd has a complete product system and strong software and hardware R&D strength. It is the first brand in China to realize the home furnishing intelligent manufacturing industry 4.0 project; it is distributed in four production bases in Dongguan Houjie, Dongguan Shatian, Wuxi and Shaoguan City, with strong independent manufacturing capabilities, to ensure the ultra-high quality products and fast delivery; and its mature home production line planning capabilities, as well as hundreds of successful solutions of intelligent manufacturing, they have made Nanxing Machinery a manufacturing upgrade in the home industry and step into the key innovator of efficient and intelligent production mode.

走进南兴
FACTORIES AND OFFICE FACILITIES



生产制造中心

MANUFACTURING CENTER

展示中心
EXHIBITION CENTER

企业核心价值观

THE CORE VALUES OF
NANXING MACHINERY

以**诚信**为本
TRUST PLUS RELIABILITY

以**顾客**为核心
SATISFACTION TO CUSTOMERS

工作即**修行**
PRACTICE THROUGH WORKING

细节成就品质
QUALITY WITH DETAILS

品质塑造品牌
BRAND BY QUALITY

管理决定成败
SUCCESS VIA MANAGEMENT

创新才有未来
INNOVATION FOR FUTURE

企业荣誉 | NANXING HONORS

国家级专精特新
"小巨人"企业
NATIONAL-LEVEL SPECIALIZED
"LITTLE GIANT" ENTERPRISE

国家高新技术企业
NATIONAL HIGH-TECH ENTERPRISES

通过ISO9001:2015
质量管理体系认证
TUV NORD APPROVED

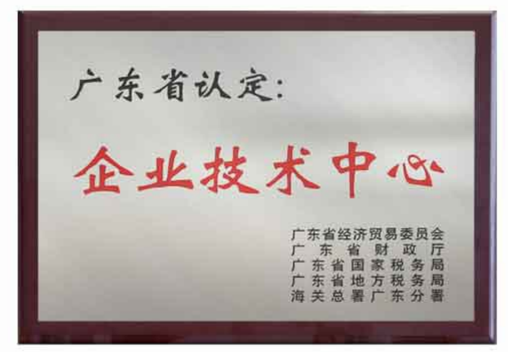
企业信用评价
AAA级信用企业
ENTERPRISE CREDIT EVALUATION
AAA GRADE CREDIT ENTERPRISE

中国专利优秀奖
专利号:ZL201410074125.9
CHINA PATENT EXCELLENCE AWARD
PATENT NUMBER: ZL201410074125.9

先进制造业集群
承担企业
ADVANCED MANUFACTURING CLUSTERS
UNDERTAKE ENTERPRISES

中国机械工业
科学技术奖
CHINA MACHINERY INDUSTRY
SCIENCE AND TECHNOLOGY AWARD

广东省知识产权
示范企业
GUANGDONG PROVINCE INTELLECTUAL
PROPERTY DEMONSTRATION ENTERPRISE



企业技术中心
GUANGDONG ENTERPRISE TECHNOLOGY CENTER

合作客户（部分） PART OF OUR CUSTOMERS

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Declaration:The above ranking is in no particular crder.The above customers' names and trademarks are provided by our customers.The company does not take any legal liabiliabilities if any part or full is used in any purposes by others!

- QM 曲美家居
- SOGAL 索菲亞
- KUKA 顾家家居
- 尚品宅配
- 金牌 厨柜|衣柜|木门
- A HOME A家家居
- 科凡定制
- 瑪格全屋定制
- Quanu 全友
- 亚丹家居
- Boloni 博洛尼整体家居
- 少海汇
- DeRUCCI 慕思
- Longso 朗萨家居
- BESON 柏森
- Sunon 圣奥
- SAOSEN 兆生家具
- DIOUS 迪欧
- 金鹏筑工集团
- SCHMIDT 司米
- 蓝鸟家具
- 佰丽爱家
- TSRS 帝森巳盛
- MILAN SPRING 米兰春天 全屋定制
- linden SIMPLE & EASY LIFE
- 原先森 全|屋|定|制
- SOLUX 松霖家居
- sba
- OLYMPIC FURNITURE
- AMBERLEAF HOME
- Tanatel
- AKORD
- TUBAO 兔宝宝
- OUPAI 欧派 幸福家·欧派门
- 百得胜 PATERSON
- HOLIKE 好莱客
- PIANO 皮阿诺
- Knoya 卡诺亚
- 诗尼曼 家居
- ARROW 箭牌卫浴
- 亚度家居
- SCIHOME 斯可馨家居
- OKELO 欧卡罗
- DAESHIN 大信
- RIGHT HOME 仁豪居品
- Royal 皇朝家私
- 九牧 JOMOO
- SENYUE 森悦家居
- 伊仕利衣柜
- 现代筑美
- 五木家居
- 怡萧行 全屋定制
- 劳勤者家具 GQR FURNITURE
- 美尼美
- MOCHEN 慕宸·设计精致生活
- HENG LIN 恒林家居
- 汇森家居 (02127.HK)
- 時興家具 SEASON
- AN CƯỜNG Wood - Working Materials
- TIMBER ART DESIGN SDN BHD
- SB FURNITURE GROUP
- FAIR
- ENEX

产品目录 | CONTENTS

开料系列 》》》

SIZING SERIES

NPL380D

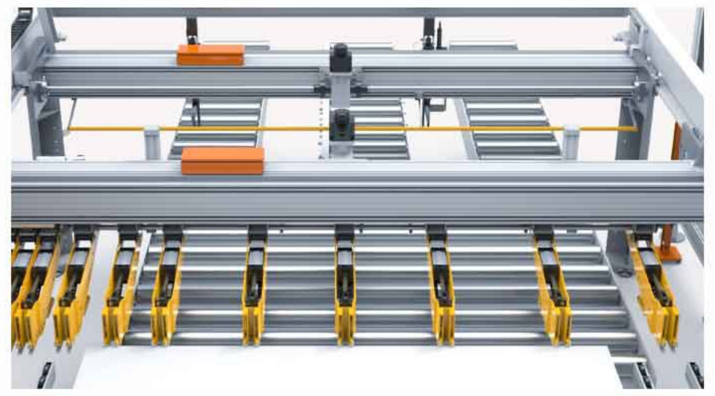
后上料高速电脑裁板锯 (双推手)

Panel dividing saw with lifting table (Twin program fence & Twin pusher)

扫码了解更多
Find more from here

◆纵向和横向同时锯切
Twin pusher crosscut & ripcut

◆横向交错锯切
Twin pusher crosscut



◆重型双横梁
Heavy-duty twin program fence

主要技术参数SPECIFICATION

型号Model----NPL380D

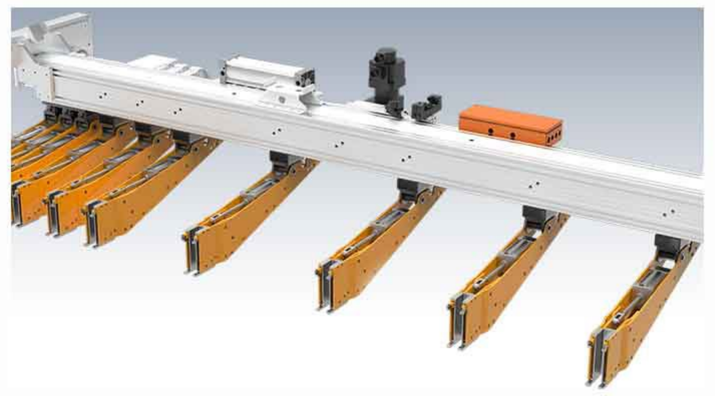
最大锯切长度Max. cutting length	3800mm	主锯电机Main saw motor	18.5(可选22)kw
最大锯切厚度Max. cutting thickness	120mm	主锯转速Main saw rotating speed	3910rpm
锯座最大前进速度Saw carriage max. forward speed	120m/min	副锯电机Scoring saw motor	2.2kw
锯座最大后退速度Saw carriage max. backward speed	120m/min	副锯转速Scoring saw rotating speed	4150rpm
最大自动送料速度Max. auto feeding speed	85 m/min	升降台负载Lift table bear load	5T
最大后上料速度Max. rear feeding speed	60 m/min	风机Blower	3×2.2 kw
吸尘口Dust collector	φ150mm×3、φ100mm×1	工夹数量Gripper QTY	(2+11)13个
气浮台规格Air floating table speci	(2200mm+2200mm)×815mm 1个	总功率Total power	40kw
	2200mm×615mm 2个	净重Net weight	12580kg
设备尺寸Overall dimension	13384×6700×2020mm(正后上料);11700×9600×2020mm(右后上料);11700×9000×2020mm(左后上料)		

NP380D

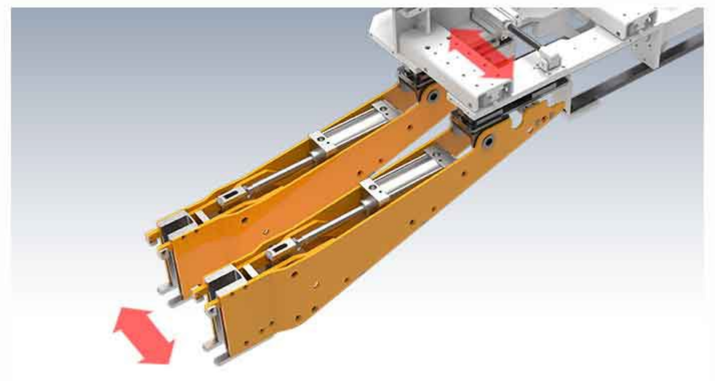
高速电脑裁板锯 (双推手)

Panel dividing saw (Twin pusher)

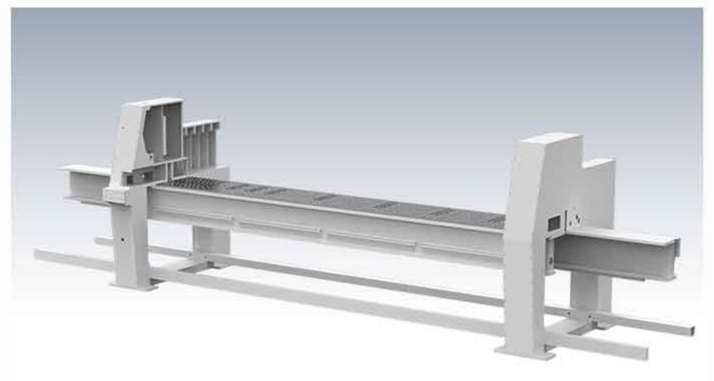
扫码了解更多
Find more from here



◆10组主工夹
10 sets of main grippers



◆移动式副工夹
Second Program Fence



◆重型桥梁式机架
Heavy duty bridge frame

主要技术参数SPECIFICATION

型号Model----NP380D

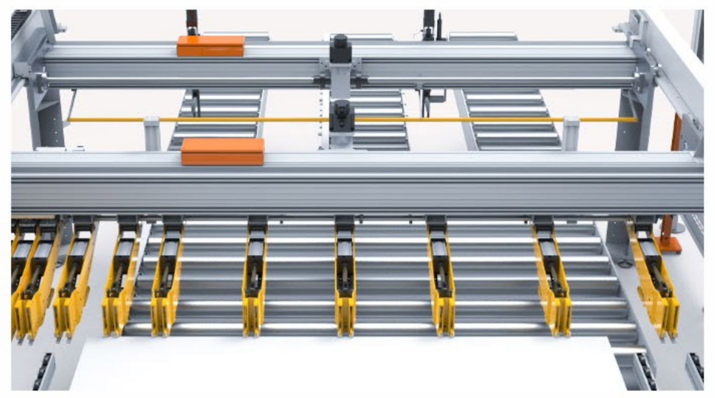
最大锯切长度Max. cutting length	3800mm	主锯电机Main saw motor	18.5(可选22)kw
最大锯切厚度Max. cutting thickness	120mm	主锯转速Main saw rotating speed	3910rpm
锯座最大前进速度Saw carriage max. forward speed	120m/min	副锯电机Scoring saw motor	2.2kw
锯座最大后退速度Saw carriage max. backward speed	120m/min	副锯转速Scoring saw rotating speed	4150rpm
最大自动送料速度Max. auto feeding speed	85 m/min	风机Blower	3×2.2 kw
吸尘口Dust collector	φ150mm×3，φ100mm×1	工夹数量Gripper QTY	(2+10)12个
气浮台规格Air floating table speci	(2200mm+2200mm)×815mm 1个	总功率Total power	32.25kw
	2200mm×615mm 2个	净重Net weight	7150kg
		设备尺寸Overall dimension	10500×6670×2020mm

NPL330HG
后上料高速电脑裁板锯
Panel dividing saw with lifting table

扫码了解更多
Find more from here

◆高速重型锯座
Fast & heavy-duty saw carriage

◆高速重型后上料
Fast & heavy-duty rear feeding



◆重型双横梁
Heavy-duty twin program fence

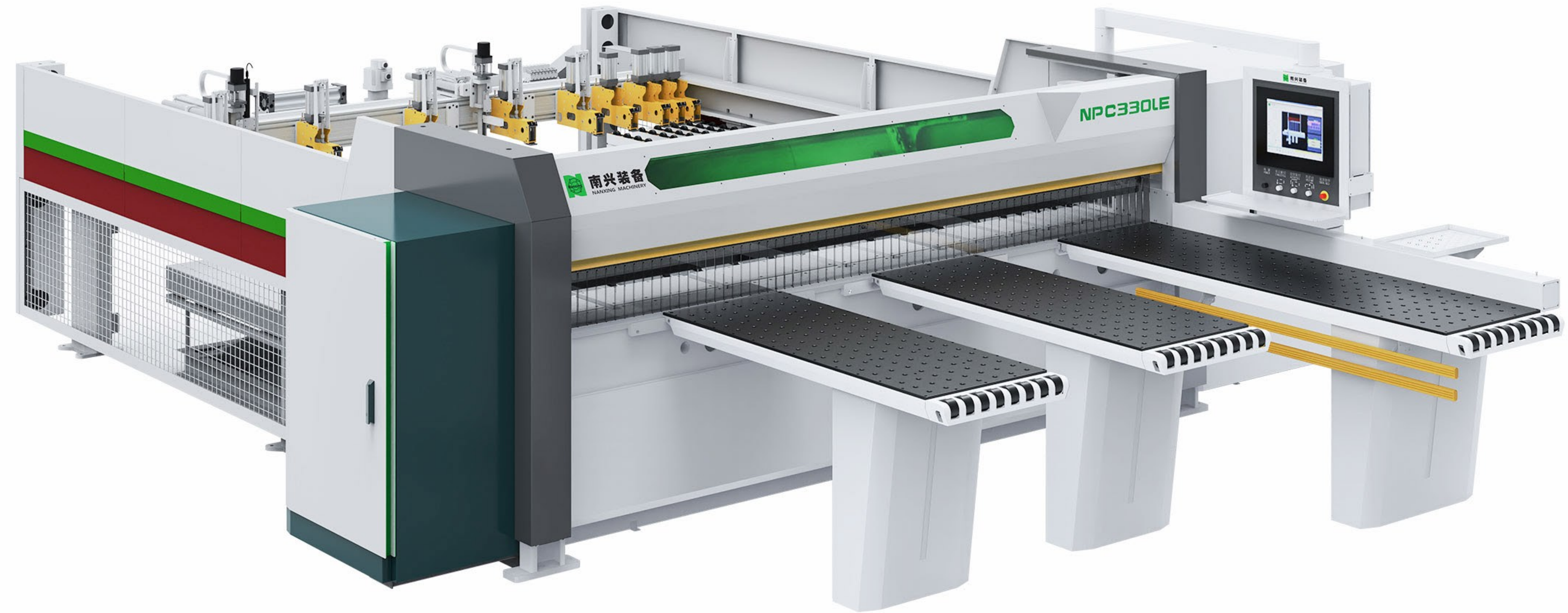
主要技术参数SPECIFICATION

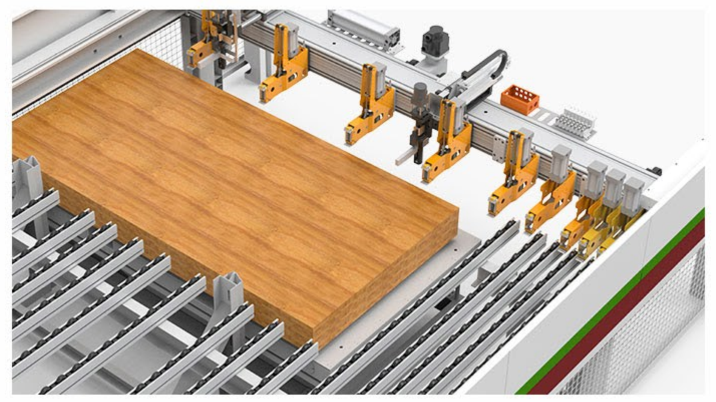
型号Model----NPL330HG

最大锯切长度Max. cutting length	3270mm	主锯转速Main saw rotating speed	3910rpm
最大锯切厚度Max. cutting thickness	120mm	副锯电机Scoring saw motor	2.2kw
锯座最大前进速度Saw carriage max. forward speed	90m/min	副锯转速Scoring saw rotating speed	4150rpm
锯座最大后退速度Saw carriage max. backward speed	120m/min	风机Blower	2×2.2kw
最大后上料速度Max. rear feeding speed	60 m/min	工夹数量Gripper QTY	10个
吸尘口Dust collector	φ150mm×3、φ100mm×1	总功率Total power	40kw
主锯电机Main saw motor	18.5(可选22)kw	净重Net weight	12170kg
设备尺寸Overall dimension	11226×6170×2020mm(正后上料)；9800×9015×2020mm(左后上料)；9800×9406×2020mm(右后上料)		

NPC330LE
后上料高速电脑裁板锯
Panel dividing saw with lifting table

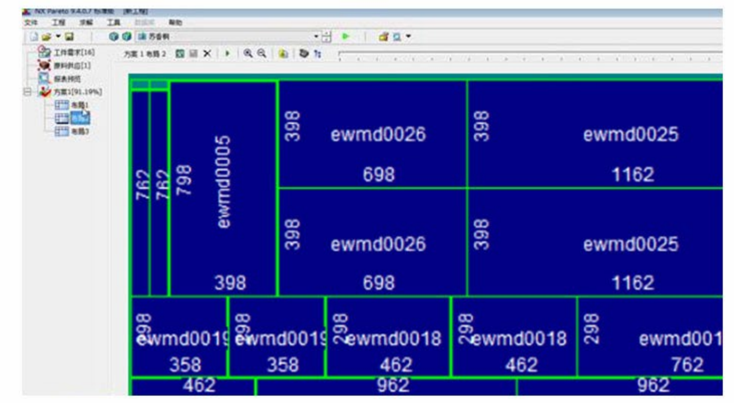
扫码了解更多
Find more from here





◆高速重型后上料
Fast & heavy-duty rear feeding

◆锯片快拆装置
Quick change design of saw blade



◆配置南兴优化软件，提升5%优化率
Professional AutoCUT optimizing software increases 5% optimize rate

主要技术参数SPECIFICATION

型号Model----NPC330LE

最大锯切长度Max. cutting length	3270mm	主锯转速Main saw rotating speed	3910rpm
最大锯切厚度Max. cutting thickness	90(可选120)mm	副锯电机Scoring saw motor	2.2kw
锯座最大前进速度Saw carriage max. forward speed	90m/min	副锯转速Scoring saw rotating speed	4300rpm
锯座最大后退速度Saw carriage max. backward speed	120m/min	风机Blower	2.2 kw
最大自动送料速度Max. auto feeding speed	85 m/min	工夹数量Gripper QTY	9个
吸尘口Dust collector	φ150mm×3	总功率Total power	29.5kw
主锯电机Main saw motor	15(可选18.5)kw	净重Net weight	6500kg
		设备尺寸Overall dimension	7100×5400×1820

NP330FG

高速电脑裁板锯

Panel dividing saw

可选Optional：NP280FG

◆气浮式工作台
Air floating table

◆钢制台面
Steel table plate

◆独立侧靠装置
Independent side aligner

主要技术参数SPECIFICATION

型号Model----NP330FG/NP280FG			
最大锯切长度Max. cutting length	3280/2780mm	主锯电机Main saw motor	15kw
最大锯切厚度Max. cutting thickness	90mm	主锯转速Main saw rotating speed	4150pm
锯座最大前进速度Saw carriage forward speed	90m/min	风机Blower	2.2kw
锯座最大后退速度Saw carriage max. backward speed	120m/min	工夹数量Gripper QTY	8/7个
最大自动送料速度Max. auto feeding speed	85m/min	总功率Total power	21.5kw
吸尘口Dust collector	ф150mm×3、ф76mm×2、ф125mm×1	净重Net weight	5350/4800kg
设备尺寸Overall dimension	7000×5850/5400×2000mm		

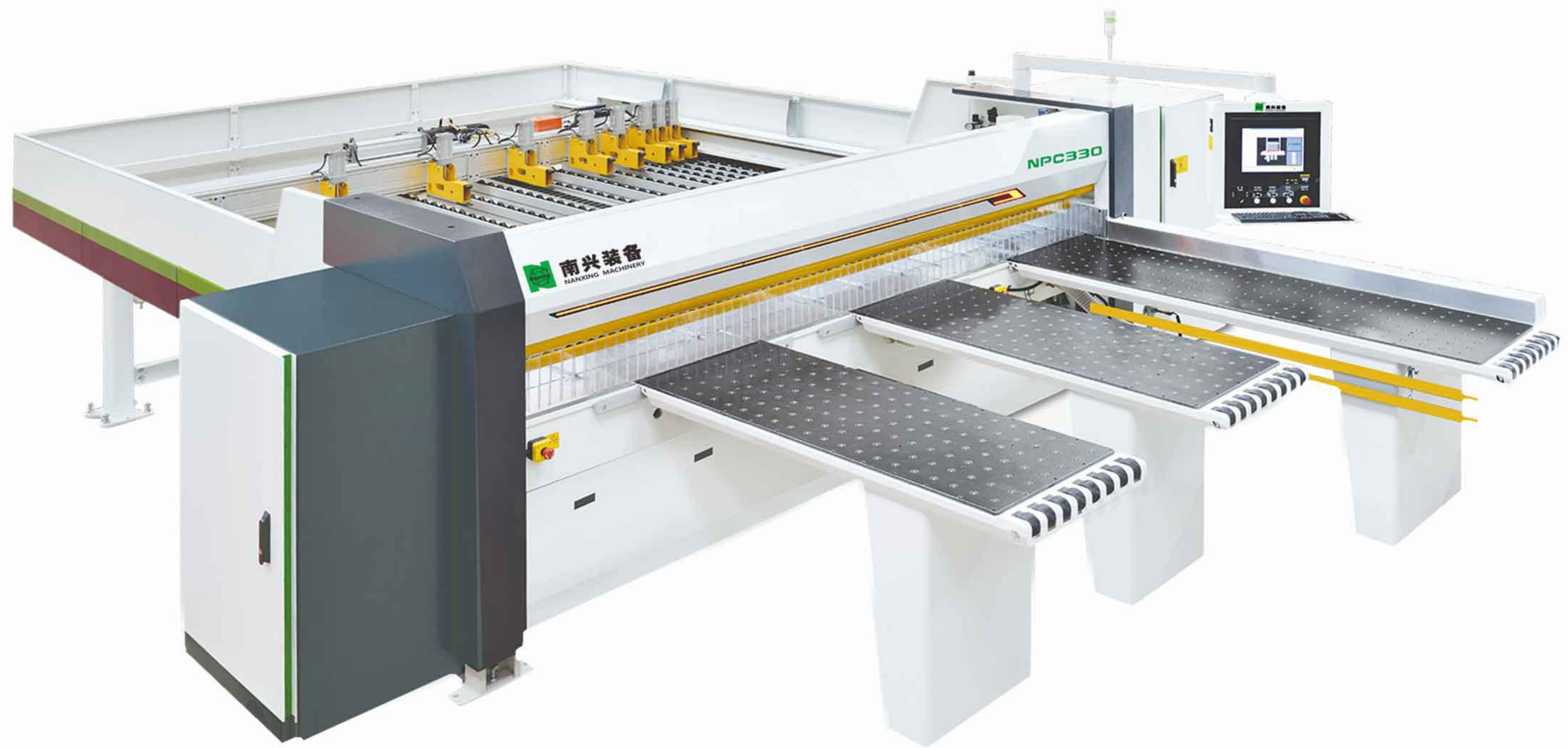
NPC330

高速电脑裁板锯

Panel dividing saw

可选Optional：NPC280

扫码观看视频
Scan to access video



◆重型高刚性框架式机架
Frame-type machine body of high rigidity

◆整体式锯车
Integrated saw carriage

◆配置8个夹钳
Configured with 8 sets of grippers

主要技术参数SPECIFICATION

型号Model----NPC330/NPC280			
最大锯切长度Max. cutting length	3270/2780mm	主锯电机Main saw motor	15(可选18.5)kw
最大锯切厚度Max. cutting thickness	90(可选120)mm	主锯转速Main saw rotating speed	3910rpm
锯座最大前进速度Saw carriage forward speed	90m/min	副锯电机Scoring saw motor	2.2kw
锯座最大后退速度Saw carriage max. backward speed	120m/min	副锯转速Scoring saw rotating speed	4300rpm
最大自动送料速度Max. auto feeding speed	85m/min	风机Blower	2.2kw
吸尘口Dust collector	ф150mm×3	工夹数量Gripper QTY	8/7个
设备尺寸Overall dimension	6900×5400/4950×1820mm	总功率Total power	23.5kw
		净重Net weight	5300/4800kg

MJK1132F1

数控精密推台锯

Sliding table saw with digital crosscut fence

主要技术参数SPECIFICATION

型号Model----MJK1132F1			
锯切长度Cutting length	3100mm	副锯转速Scoring saw rotating speed	9000rpm
0°最大锯切厚度0° Max cutting thickness	100mm	锯片倾斜Scoring saw blade inclined	0-45°
45°锯切厚度45° Cutting thickness	70mm	吸尘口Dust collector	φ120mm
主锯电机Main saw motor	5.5kw	总功率Total power	7kw
主锯转速Main saw rotating speed	3800/5200rpm	设备尺寸Overall dimension	3400×3400×1680mm
副锯电机Scoring saw motor	1.1kw	净重Net weight	1000kg

MJ1132F

精密推台锯

Sliding table saw

主要技术参数SPECIFICATION

型号Model----MJ1132F			
锯切长度Cutting length	3100mm	副锯转速Scoring saw rotating speed	9000rpm
0°最大锯切厚度0° Max cutting thickness	100mm	锯片倾斜Scoring saw blade inclined	0-45°
45°锯切厚度45° Cutting thickness	70mm	吸尘口Dust collector	φ120mm
主锯电机Main saw motor	5.5kw	总功率Total power	6.6kw
主锯转速Main saw rotating speed	3800/5200rpm	设备尺寸Overall dimension	3400×3380×1400mm
副锯电机Scoring saw motor	1.1kw	净重Net weight	1000kg

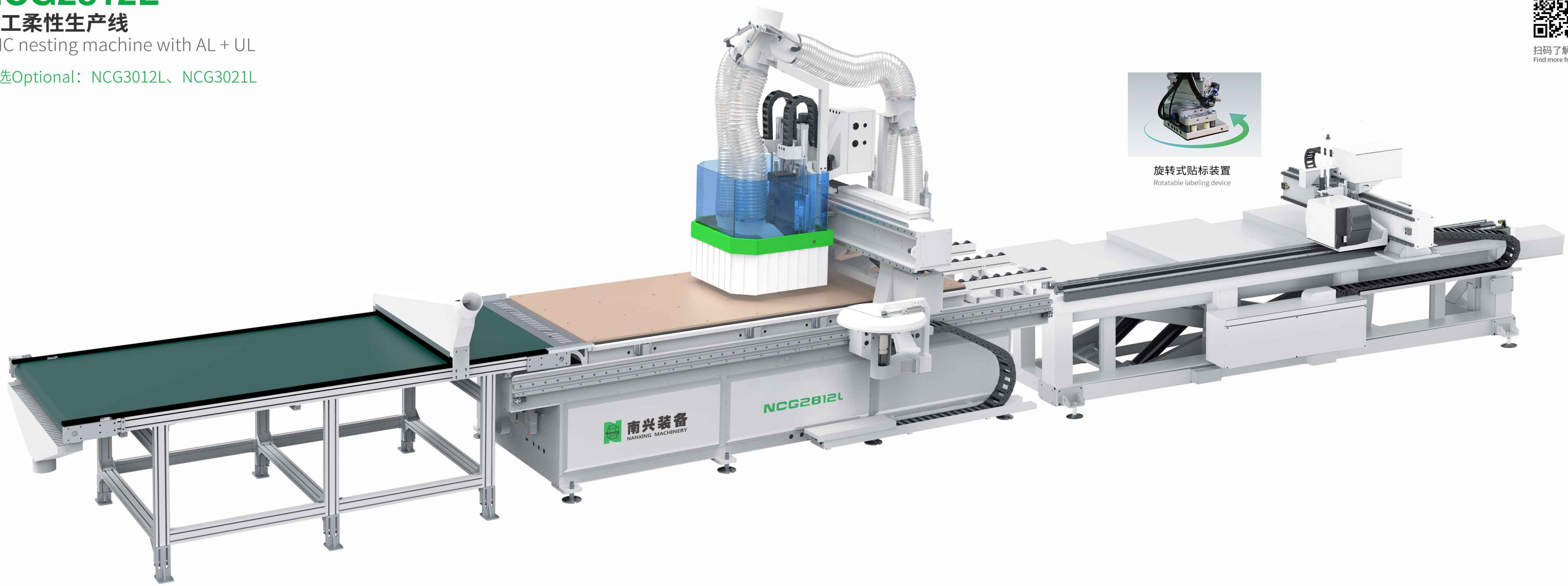
NCG2812L

木工柔性生产线

CNC nesting machine with AL + UL

可选Optional：NCG3012L、NCG3021L

扫码了解更多
Find more from here



旋转式贴标装置
Rotatable labeling device

• 12刀位伺服换刀刀库
ATC 12 by servo

• 12kw意大利进口主轴
12KW Italian imported spindle

• HSK-F63刀柄
HSK-F63 tool holder

主要技术参数SPECIFICATION

型号Model	NCG2812L	NCG3012L	NCG3021L
台面尺寸Table size	2800×1220mm	3100×1220mm	3100×2100mm
真空泵功率Vacuum pump power	7.5kw	7.5kw	7.5kw×2
最高速度（X/Y/Z)The max. speed (X/Y/Z)	100/100/20 m/min	100/100/20 m/min	100/100/20 m/min
抽风量Air extraction volume	250m³/h	250m³/h	250m³/h×2
主轴功率Main spindle power	12kw	12kw	12kw
吸尘口Dust collector	Φ200mm×1,Φ125mm×3	Φ200mm×1,Φ125mm×3	Φ200mm×1,Φ125mm×7
最高转速Max rotating speed	24000rpm	24000rpm	24000rpm
总功率Total power	32kw	32kw	39.5kw
刀库容量Tool magazines capacity	12	12	12
设备尺寸Overall dimension	11000×2600×2500mm	11800×2600×2500mm	11800×4500×2500mm
垂直钻Vertical drill	10	10	10
转速Rotating speed	4000rpm	4000rpm	4000rpm
净重Net weight	4500kg	5000kg	6000kg

NCG2812LE

木工柔性生产线

CNC nesting machine with AL + UL

可选Optional：NCG3012LE、NCG3021LE

扫码了解更多
Find more from here

旋转式贴标装置
Rotatable labeling device

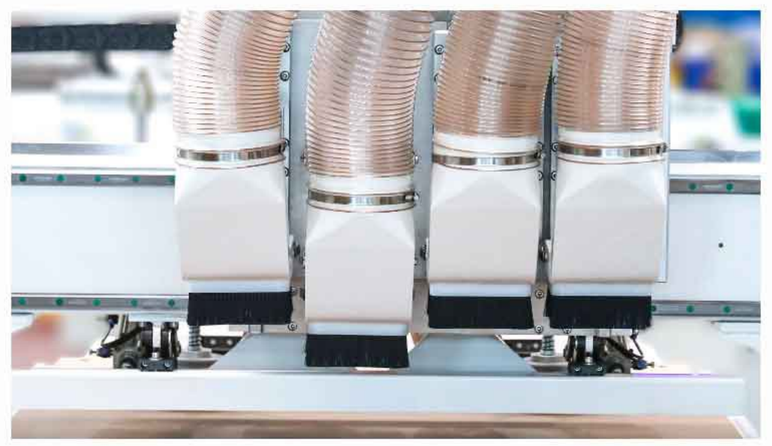
可选单机:
Optional stand-alone machine

NCG2812E

加工中心

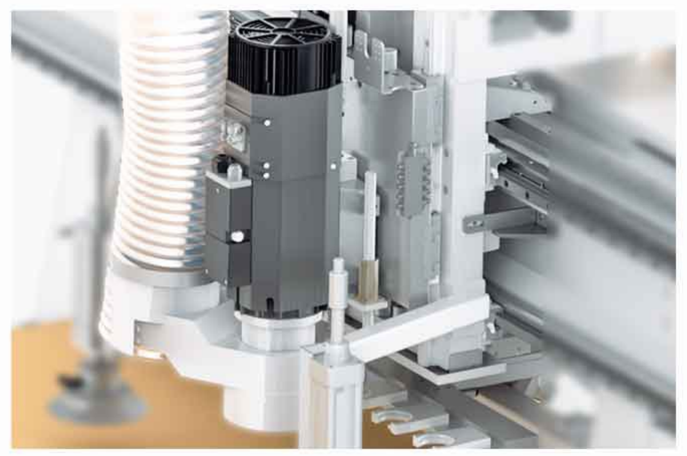
CNC nesting machine

可选配置Option:



• 四主轴
4 main spindles

• 9kw换刀主轴、钻包+12刀位直排刀库
9KW ATC main spindle, drilling block+12-slot line tool changer



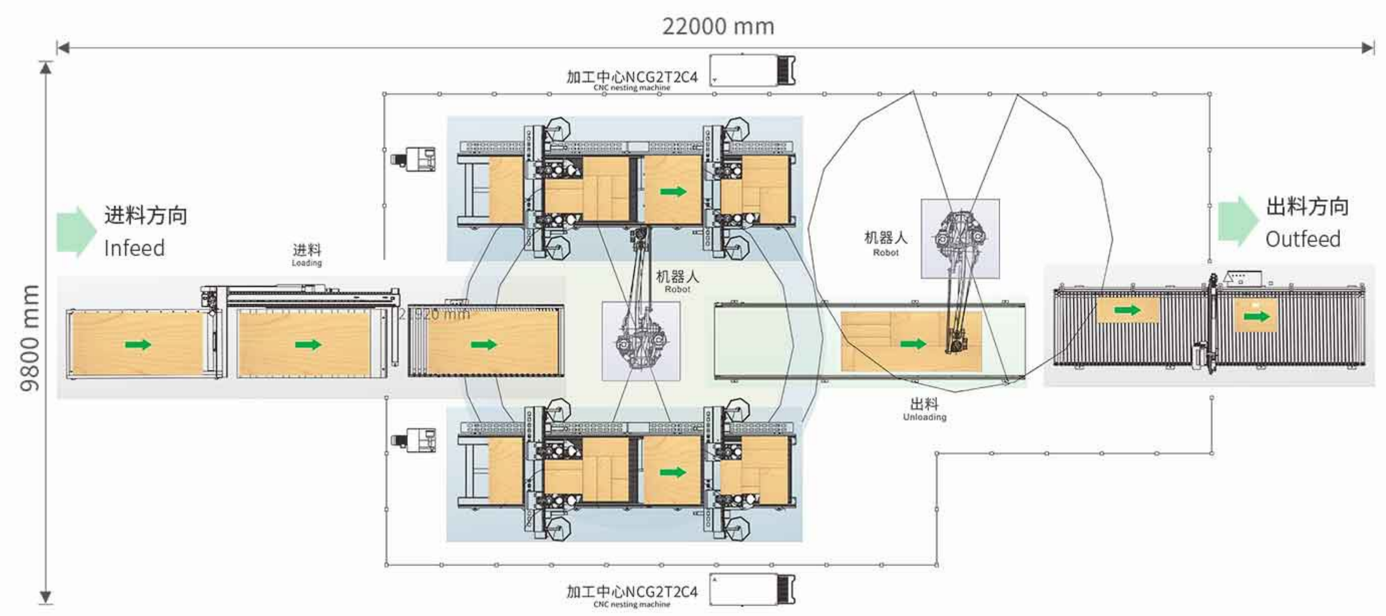
• 9kw换刀主轴+12刀位直排刀库
9KW ATC main spindle, 12-slot line tool changer

主要技术参数SPECIFICATION

型号Model	NCG2812E	NCG2812LE	NCG3012LE	NCG3021LE
台面尺寸Table size	2800×1220mm	2800×1220mm	3100×1220mm	3100×2100mm
最高速度（X/Y/Z）Max. speed (X/Y/Z)	100/100/20 m/min	100/100/20 m/min	100/100/20 m/min	100/100/20 m/min
主轴功率Main spindle power	9kw	9kw	9kw	9kw
最高转速Max. rotating speed	24000rpm	24000rpm	24000rpm	24000rpm
真空泵功率Vacuum pump power	7.5kw	7.5kw	7.5kw	7.5kw×2
抽风量Air extraction volume	250m^3/h	250m^3/h	250m^3/h	250m^3/h×2
吸尘口Dust collector	φ150mm×1,φ125mm×1	φ150mm×1，φ125mm×3	φ150mm×1，φ125mm×3	φ150mm×1，φ125mm×7
总功率Total power	24kw	27kw	27kw	34.5kw
刀库容量Tool magazines capacity	12	12	12	12
设备尺寸Overall dimension	4020×2270×2500mm	11000×2460×2500mm	11800×2460×2500mm	11800×3350×2500mm
净重Net weight	2500kg	4500kg	5000kg	6000kg

NCG2T2C4
加工中心
CNC nesting machine

智能钻孔工作站（详情浏览P77）
Intelligent drilling work station(Fine more details on Page 77)



双工位/双横梁/四主轴
Twin table/ Twin gantry/ Four spindles

◆ 4×8刀位伺服换刀刀库
4 × 8 ATC

◆ 4×12kw意大利进口主轴
4×12KW Italian imported spindle

◆ HSK-F63刀柄
HSK-F63 tool holder

主要技术参数SPECIFICATION

型号Model----NCG2T2C4

台面尺寸Table size	2800×1230mm×2	真空泵功率Vacuum pump power	7.5kw×2
最高速度（X/Y/Z）Max. speed (X/Y/Z)	80/80/20 m/min	抽风量Air extraction volume	250m³/h×2
主轴功率Main spindle power	12kw×4	吸尘口Dust collector	ф200mm×4
最高转速Max. rotating speed	24000rpm	总功率Total power	84kw
刀库容量Magazines capacity	8×4	设备尺寸Overall dimension	6520×2600×2500mm
		净重Net weight	4750kg

NCG2512BL

加工中心

CNC nesting machine with AL + UL for door panels

可选单机:
Optional stand-alone machine

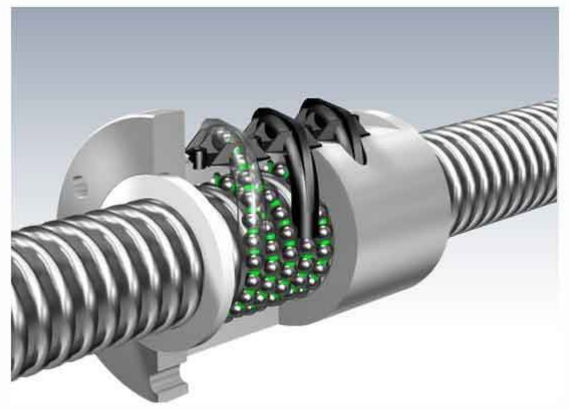
NCG2512B

加工中心

CNC nesting machine

◆ 20×2双伺服刀库
20×2 Twin ATC 12 by servo

◆ 12kw意大利进口主轴
12KW Italian imported spindle



◆ 三轴均为滚珠丝杆
Ball screw rod in X,Y, Z axis

主要技术参数SPECIFICATION

型号Model----NCG2512BL/NCG2512B

台面尺寸Table size	2440×1220mm	真空泵功率Vacuum pump power	7.5kw
最高速度（X/Y/Z）Max. speed (X/Y/Z)	30/30/20 m/min	抽风量Air extraction volume	$250m^3/h$
主轴功率Main spindle power	12kw	吸尘口Dust collector	ф200mm×1，ф125mm×2 / ф200mm
最高转速Max. rotating speed	24000rpm	总功率Total power	30kw / 25kw
刀库容量Magazines capacity	20+20	设备尺寸Overall dimension	9500×2300×2700mm / 3500×1820×2700mm
		净重Net weight	3500kg / 2200kg

封边系列 》》》

EDGE BANDER SERIES

NB7PCGM-PC

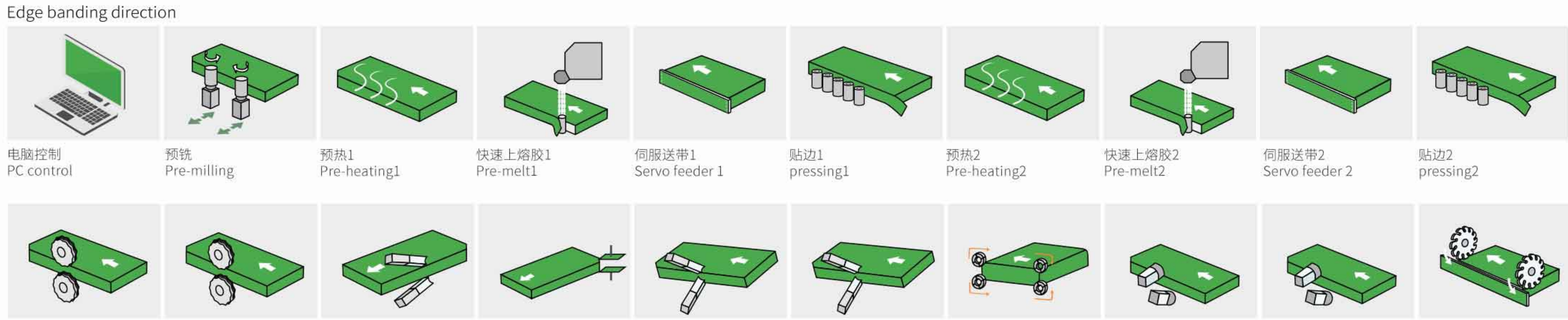
可选：NB8PCHGM、NB7PCGM
Option:NB8PCHG、NB7PCGM

高速自动封边机

Edge banding machine with V-belt & double gluing units

扫码了解更多
Find more from here

封边方向 →
Edge banding direction



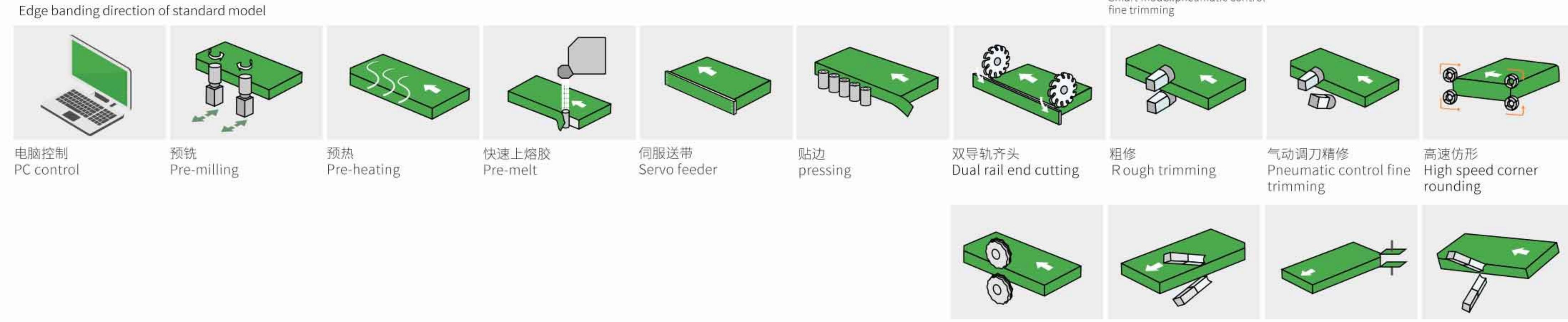
NB7PCG-PC

可选：智慧型、NB8PCHG、NB7PCG
Option:Smart model、NB8PCHG

高速自动封边机

Edge banding machine with V-belt & double gluing units

标准型封边方向 →
Edge banding direction of standard model



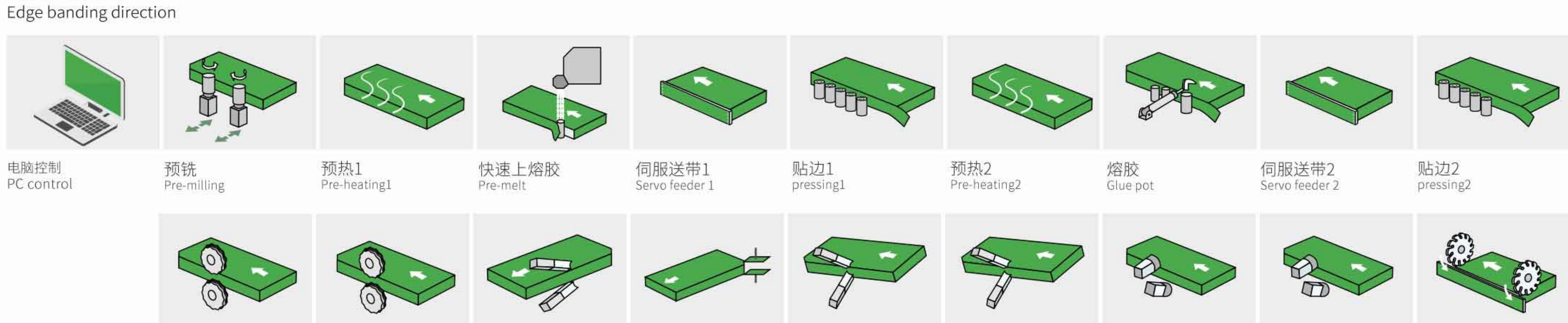
NB6PGM-PC

可选Option：NB6PGM

高速自动封边机

Edge banding machine with V-belt & double gluing units

封边方向 →
Edge banding direction



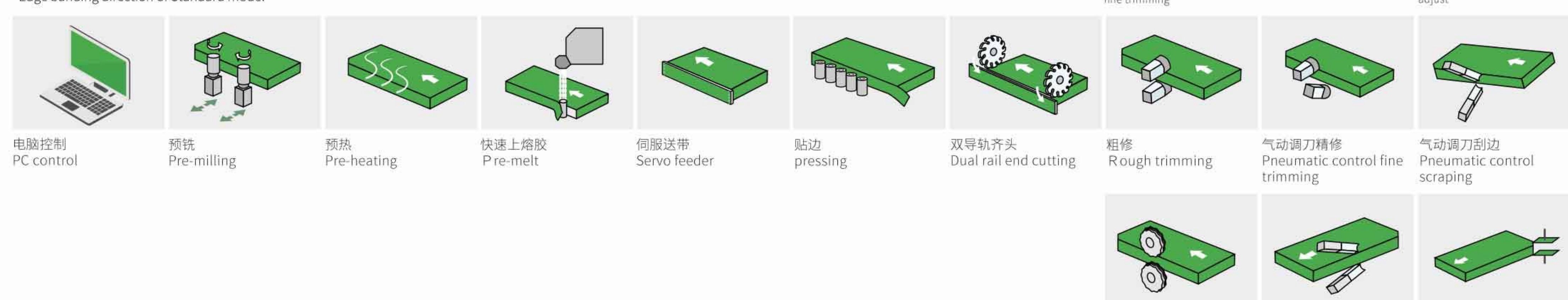
NB6PG-PC

可选：智慧型、NB6PG
Option:Smart model、NB6PG

高速自动封边机

Edge banding machine with V-belt & double gluing units

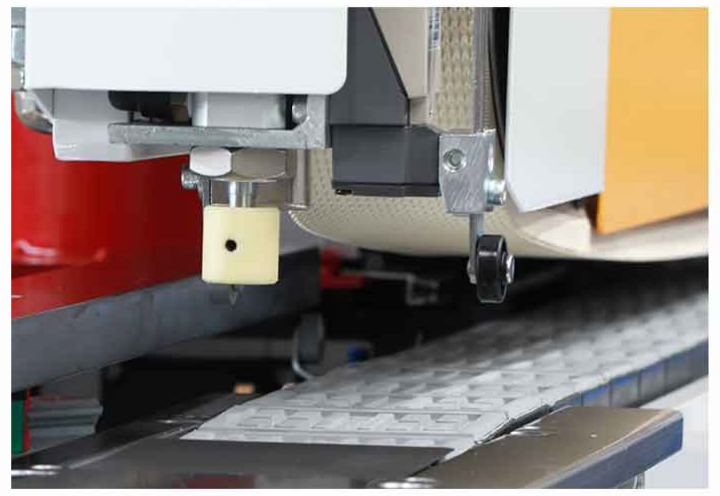
标准型封边方向 →
Edge banding direction of Standard model



主要特点:
高速自动封边机

Highlights:Edge Banding Machine With V-Belt

重型整体式机架
Heavy-duty integrated machine body



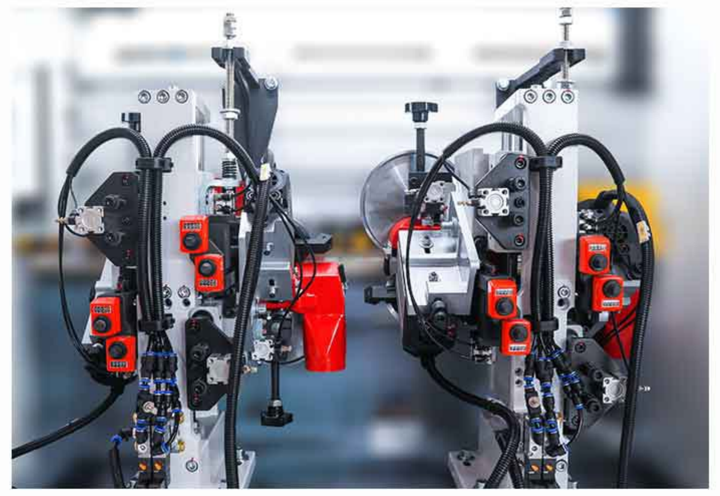
履带压料
Top presser by v-belt

多通道伺服送带
Servo tape feeder

贴边轮（6+1）
Press Roller (6+1)

双胶缸
Double Gluing Units

双导轨齐头
Dual Rail End Cutting



粗修+精修(可选：气动调刀双精修)
rough + fine trimming
(option: Pneumatic control fine trimming)

高速仿形
High speed corner rounding by 4 motors

气动调刀双刮边
double scraping units with 2-position pneumatic adjust

电脑控制
PC Control

高速自动封边机主要技术参数

SPECIFICATION OF EDGE BANDING MACHINE WITH V-BELT

型号 Model	工件长度 Workpiece length	工件宽度 Workpiece width	最小工件尺寸 Min. Workpiece size	工件厚度 Workpiece thickness	封带厚度 Edge tape thickness	进给速度 Feeding speed	吸尘口 Dust collector	总功率 Total power	设备尺寸 Overall dimension	净重 Net weight
NB8PCHGM	≥120mm ≥200(开跟踪)	≥80mm	120×120mm（封四边） 200×80mm （封长边）	9-60mm	0.4-3mm	18/22/26m/min	ф125mm×10	43kw	11200×1050×1850mm(单机) 10900×1050×1850mm(连线)	6110kg
NB7PCGM-PC	≥120mm ≥200(开跟踪)	≥60mm	120×120mm（封四边） 200×60mm （封长边）	9-60mm	0.4-3mm	18/22/26m/min	ф125mm×9	40.5kw	11200×1050×1850mm(单机) 10900×1050×1850mm(连线)	6110kg
NB7PCGM （标准型、智慧型）	≥120mm ≥200(开跟踪)	≥60mm	120×120mm（封四边） 200×60mm （封长边）	9-60mm	0.4-3mm	18/22/26m/min	ф125mm×8/9	37kw	11200×1050×1850mm(单机) 10900×1050×1850mm(连线)	6110kg
NB6PGM-PC	≥120mm	≥60mm	120×120mm（封四边） 200×60mm （封长边）	9-60mm	0.4-3mm	18/22/26m/min	ф125mm×7	39w	9650×1050×1850mm(单机) 9350×1050×1850mm(连线)	4750kg
NB6PGM （标准型、智慧型）	≥120mm	≥60mm	120×120mm（封四边） 200×60mm （封长边）	9-60mm	0.4-3mm	18/22/26m/min	ф125mm×6/7	36w	9650×1050×1850mm(单机) 9350×1050×1850mm(连线)	4750kg
NB8PCHG	≥120mm ≥200(开跟踪)	≥60mm	120×120mm（封四边） 200×60mm （封长边）	9-60mm	0.4-3mm	18/22/26m/min	ф125mm×9	39.5kw	10200×1050×1850mm(单机) 9900×1050×1850mm(连线)	5460kg
NB7PCG-PC （标准型、智慧型）	≥120mm ≥200(开跟踪)	≥60mm	120×120mm（封四边） 200×60mm （封长边）	9-60mm	0.4-3mm	18/22/26m/min	ф125mm×8/9	30kw	9650×1050×1850mm(单机) 9350×1050×1850mm(连线)	4750kg
NB7PCG （标准型、智慧型）	≥120mm ≥200(开跟踪)	≥60mm	120×120mm（封四边） 200×60mm （封长边）	9-60mm	0.4-3mm	18/22/26m/min	ф125mm×8/9	30kw	9650×1050×1850mm(单机) 9350×1050×1850mm(连线)	4750kg
NB6PG-PC （标准型、智慧型）	≥120mm	≥60mm	120×120mm（封四边） 200×60mm （封长边）	9-60mm	0.4-3mm	18/22/26m/min	ф125mm×6/7	28kw	8600×1050×1850mm	4340kg
NB6PG （标准型、智慧型）	≥120mm	≥60mm	120×120mm（封四边） 200×60mm （封长边）	9-60mm	0.4-3mm	18/22/26m/min	ф125mm×6/7	28kw	8600×1050×1850mm	4340kg

NBE7PCM

高速自动封边机

Edge banding machine with V-belt

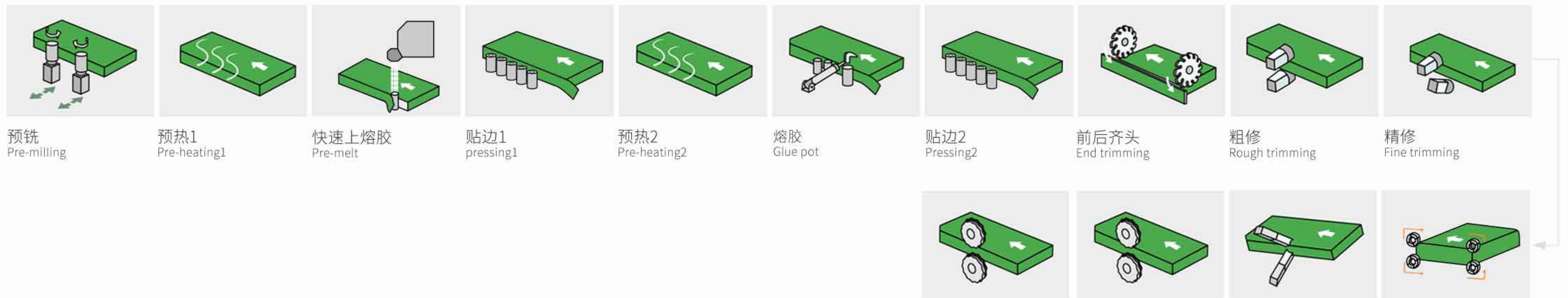
扫码了解更多
Find more from here

◆ 履带压料
Top presser by v-belt

◆ 高速仿形
High speed corner rounding by 4 motors

◆ 双胶缸
Double gluing units

封边方向 →
Edge banding direction



主要技术参数SPECIFICATION

型号Model----NBE7PCM

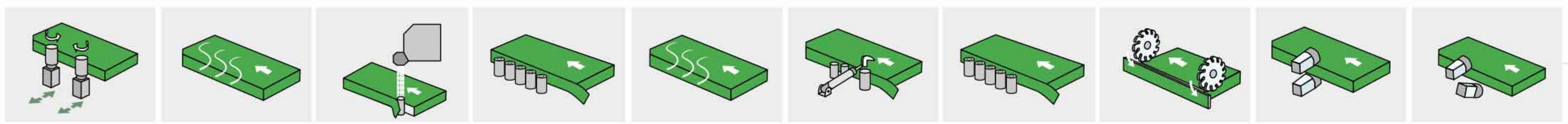
工件长度Workpiece length	≥120mm、≥200mm(开跟踪)	进给速度Feeding speed	16/20/24m/min
工件宽度Workpiece width	≥60mm	吸尘口Dust collector	φ125mm×7
最小工件尺寸Min. Workpiece size	120×120mm、200×60mm(开跟踪)	总功率Total power	32kw
工件厚度Workpiece thickness	9-60mm	设备尺寸Overall dimension	9800×1050×1650mm
封带厚度Edge tape thickness	0.4-3mm	净重Net weight	3850kg

NB7CJM

可选：智慧型、NB6CJM
Optional: smart model, NB6CJM

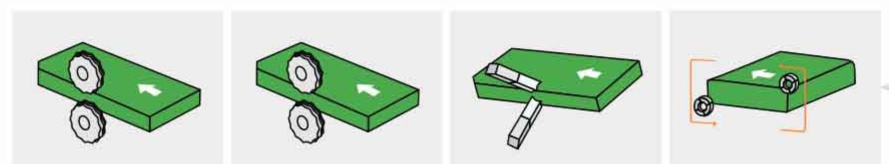
自动封边机
Edge banding machine

标准型封边方向
Edge banding direction of standard model



预铣 Pre-milling | 预热1 Pre-heating1 | 快速上熔胶 Pre-melt | 贴边1 pressing1 | 预热2 Pre-heating2 | 熔胶 Glue pot | 贴边2 pressing2 | 前后齐头 End trimming | 粗修 Rough trimming | 精修 Fine trimming

智慧型：自动退刀精修1 Smart model:Automatic cutter fine trimming1
智慧型：自动退刀精修2 Smart model:Automatic cutter fine trimming2



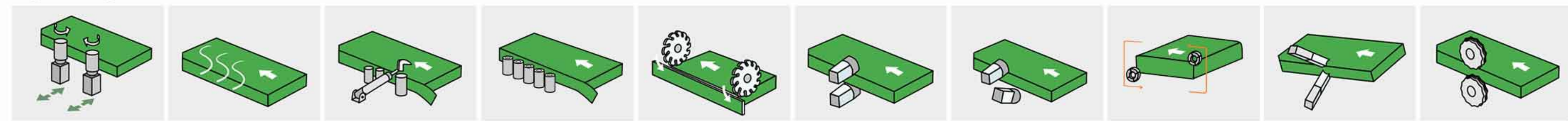
抛光2 Buffing 2 | 抛光1 Buffing 1 | 刮边 Scraping | 仿形跟踪修边 Corner rounding

智慧型：自动退刀双刮边 Smart model:double auto matic cutter scraping

NB7CJ

自动封边机
Edge banding machine

封边方向
Edge banding direction

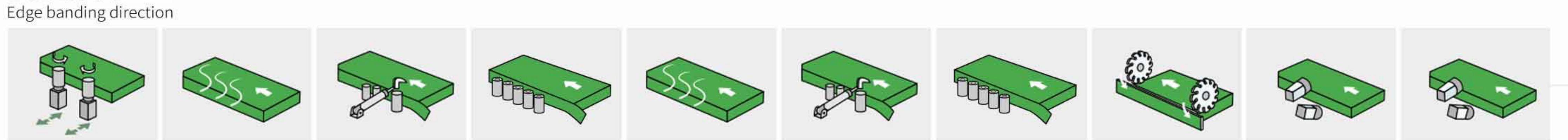


预铣 Pre-milling | 预热 Pre-heating | 熔胶 Glue pot | 贴边 pressing | 前后齐头 End trimming | 粗修 Rough trimming | 精修 Fine trimming | 仿形跟踪修边 Corner rounding | 刮边 Scraping | 抛光 Buffing

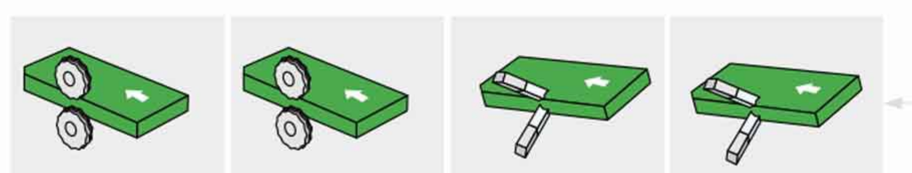
NB6JM

自动封边机
Edge banding machine

封边方向
Edge banding direction



预铣 Pre-milling | 预热1 Pre-heating1 | 熔胶1 Glue pot 1 | 贴边1 pressing1 | 预热2 Pre-heating2 | 熔胶2 Glue pot 2 | 贴边2 pressing2 | 前后齐头 End trimming | 自动退刀精修1 Automatic cutter fine trimming1 | 自动退刀精修2 Automatic cutter fine trimming2

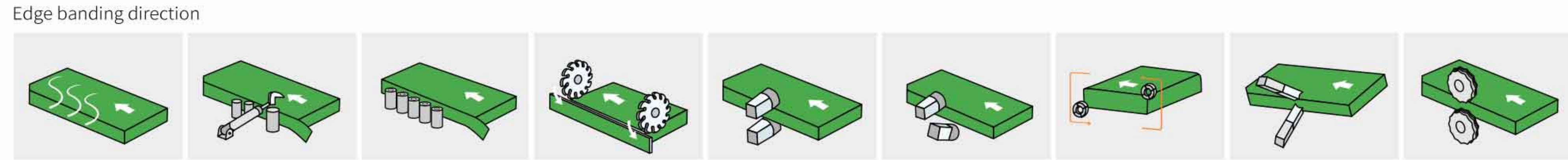


抛光2 Buffing 2 | 抛光1 Buffing 1 | 自动退刀刮边2 Automatic cutter scraping 2 | 自动退刀刮边1 Automatic cutter scraping 1

NB6CJ

自动封边机
Edge banding machine

封边方向
Edge banding direction



预热 Pre-heating | 熔胶 Glue pot | 贴边 pressing | 前后齐头 End trimming | 粗修 Rough trimming | 精修 Fine trimming | 仿形跟踪修边 Corner rounding | 刮边 Scraping | 抛光 Buffing

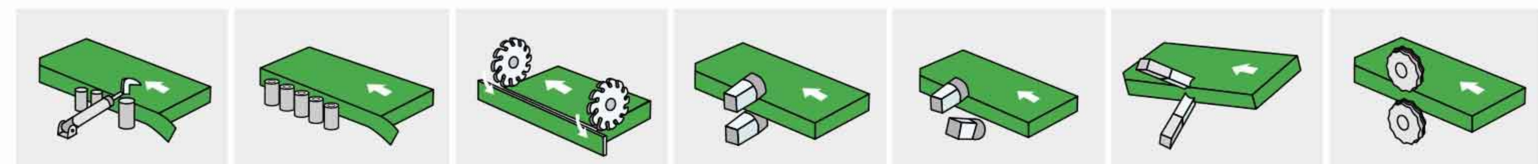
NB6J
自动封边机
Edge banding machine

封边方向 →
Edge banding direction

预铣 Pre-milling | 预热 Pre-heating | 熔胶 Glue pot | 贴边 pressing | 前后齐头 End trimming | 粗修 Rough trimming | 精修 Fine trimming | 刮边 Scraping | 抛光 Buffing

NBC332
自动封边机
Edge banding machine

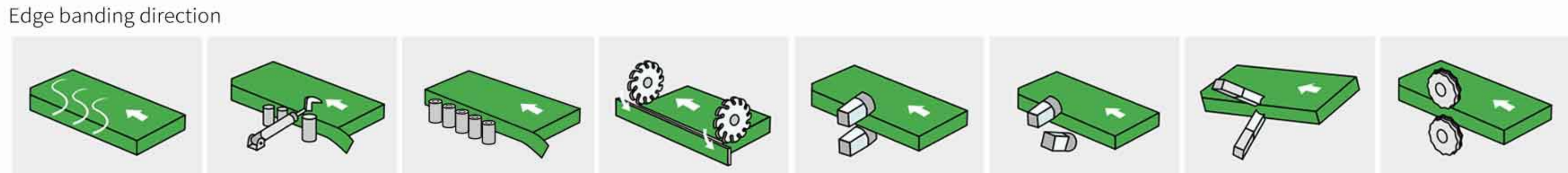
封边方向 →
Edge banding direction



熔胶 Glue pot | 贴边 pressing | 前后齐头 End trimming | 粗修 Rough trimming | 精修 Fine trimming | 刮边 Scraping | 抛光 Buffing

NB5J
自动封边机
Edge banding machine

封边方向 →
Edge banding direction



预热 Pre-heating | 熔胶 Glue pot | 贴边 pressing | 前后齐头 End trimming | 粗修 Rough trimming | 精修 Fine trimming | 刮边 Scraping | 抛光 Buffing

自动封边机主要技术参数
SPECIFICATION OF EDGE BANDING MACHINE

型号 Model	工件长度 Workpiece length	工件宽度 Workpiece width	最小工件尺寸 Min. workpiece size	工件厚度 Workpiece thickness	封带厚度 Edge tape thickness	进给速度 Feeding speed	吸尘口 Dust collector	总功率 Total power	设备尺寸 Overall dimension	净重 Net weight
NB7CJM (标准型、智慧型)	≥120mm ≥200(开跟踪)	≥60mm	120×120mm(四边) 120×60mm （长边)	9-60mm	0.4-3mm	16/20/24m/min (跟踪16m/min)	ф125mm×5/6	30kw	9800×1050×1650mm(单机) 9610×1050×1650mm(连线)	3670kg
NB6CJM	≥120mm ≥200(开跟踪)	≥60mm	120×120mm(四边) 120×60mm （长边)	9-60mm	0.4-3mm	16/20/24m/min (跟踪16m/min)	ф125mm×5	22.6kw	9800×1050×1650mm	3670kg
NB6JM	≥120mm	≥40mm	120×120mm(四边) 120×40mm （长边)	9-60mm	0.4-3mm	16/20/24m/min	ф125mm×6	29.3kw	8750×1050×1650mm	3200kg
NB7CJ	≥120mm ≥200(开跟踪)	≥60mm	120×120mm(四边) 120×60mm （长边)	9-60mm	0.4-3mm	16/20/24m/min (跟踪16m/min)	ф125mm×5	24kw	7700×1050×1650mm	2800kg
NB6CJ	≥120mm ≥200(开跟踪)	≥60mm	120×120mm(四边) 120×60mm （长边)	9-60mm	0.4-3mm	16/20/24m/min (跟踪16m/min)	ф125mm×4	16.3kw	6650×1050×1650mm	2430kg
NB6J	≥120mm	≥40mm	120×120mm(四边) 120×40mm （长边)	9-60mm	0.4-3mm	16/20/24m/min	ф125mm×5	23kw	6600×1050×1650mm	2400kg
NB5J	≥120mm	≥40mm	120×120mm(四边) 120×40mm （长边)	9-60mm	0.4-3mm	16/20/24m/min	ф125mm×4	14.4kw	5500×1050×1650mm	1880kg
NBC332	≥120mm	≥60mm	120×120mm(四边) 120×60mm （长边)	9-60mm	0.4-3mm	16/20/24m/min	ф125mm×4	12.2kw	5040×1050×1440mm	1620kg

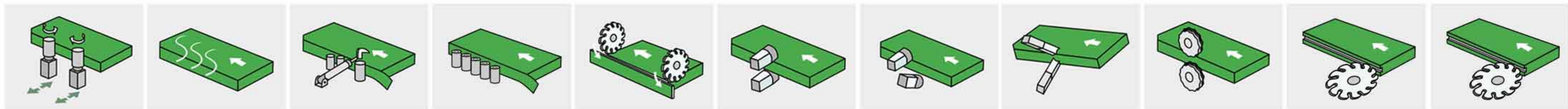
NB7H2J

自动封边机(木门类)

Edge Banding Machine

封边方向 →

Edge banding direction



NB7H2JM

自动封边机(木门类)

Edge Banding Machine

封边方向 →

Edge banding direction

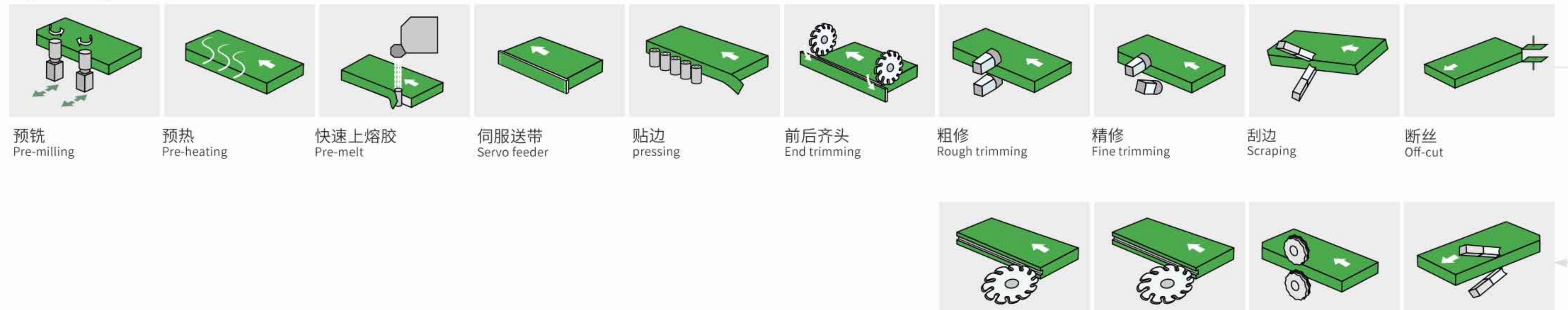
NB7PHG

高速自动封边机(木门类)

Edge Banding Machine with v-belt

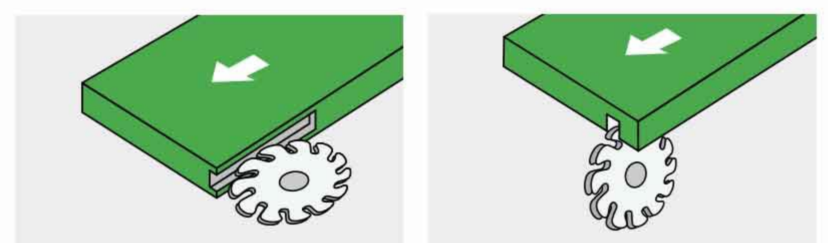
封边方向 →

Edge banding direction



可选配开槽方向

OPTION: GROOVING DIRECTION



主要技术参数SPECIFICATION

型号Model	NB7H2J	NB7H2JM	NB7PHG
工件长度Workpiece length	≥120mm	≥120mm	≥120mm
工件宽度Workpiece width	≥80mm	≥80mm	≥80mm
最小工件尺寸Min. workpiece size	120×120mm(四边) /120×80mm(长边)	120×120mm(四边) /120×80mm(长边)	120×120mm(四边) /200×80mm(长边)
工件厚度Workpiece thickness	9-60mm	9-60mm	9-60mm
封带厚度Edge tape thickness	0.4-3mm	0.4-3mm	0.4-3mm
进给速度Feeding speed	16/20/24m/min	16/20/24m/min	18/22/26m/min
吸尘口Dust collector	ф125mm×7	ф125mm×7	ф125mm×7
总功率Total power	38kw	38.8kw	33.5kw
设备尺寸Overall dimension	8260×1050×1650mm	8750×1050×1650mm	9650×1050×1850mm
净重Net weight	2860kg	3200kg	4750kg

NB7CJMN

窄板自动封边机

Edge banding machine with double gluing units for narrow parts

可选Option：PC电脑控制

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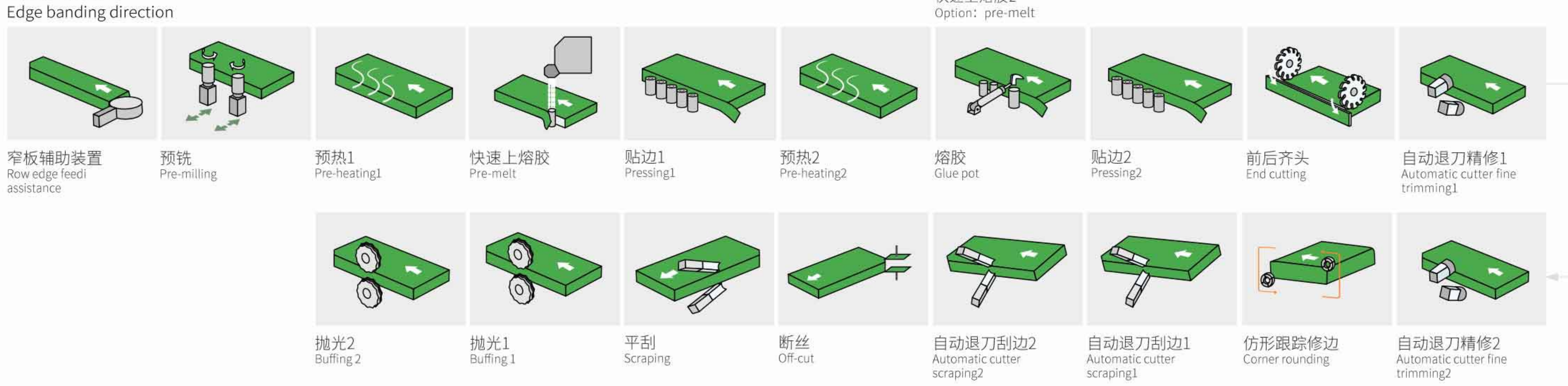
封边方向 →
Edge banding direction

可选：
快速上熔胶2
Option：pre-melt



NB6JMN

窄板自动封边机

Edge banding machine for narrow parts

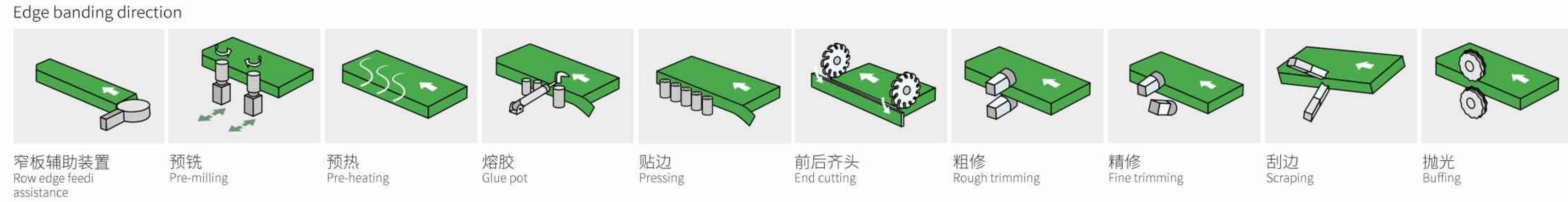
封边方向 →
Edge banding direction

NB6JN

窄板自动封边机

Edge banding machine for narrow parts

封边方向 →
Edge banding direction

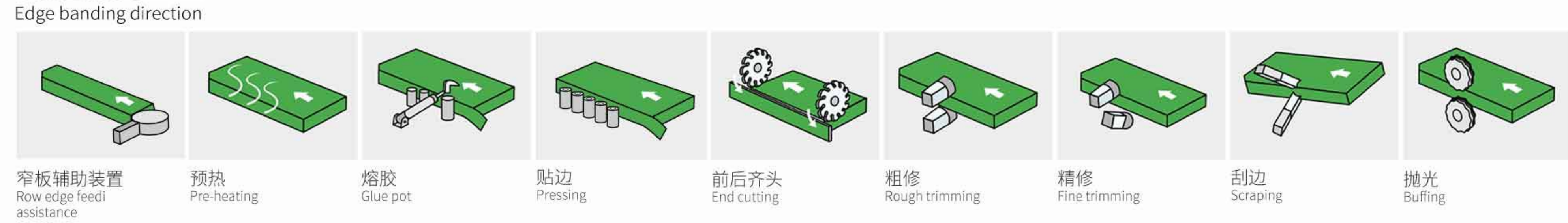


NB5JN

窄板自动封边机

Edge banding machine for narrow parts

封边方向 →
Edge banding direction



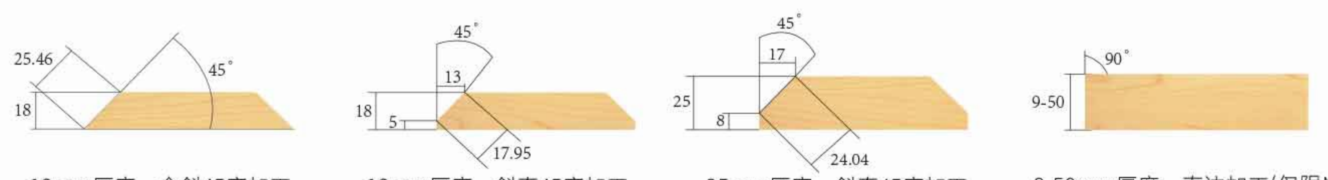
主要技术参数SPECIFICATION

型号Model	NB7CJMN	NB6JMN	NB6JN	NB5JN
工件长度Workpiece length	≥120mm	≥120mm	≥120mm	≥120mm
工件宽度Workpiece width	≥40mm	≥30mm	≥30mm	≥30mm
最小工件尺寸Min. workpiece size	120×120mm(四边) 200×40mm(长边) 45×200(短边)	120×120mm(四边) 200×30mm(长边) 30×200(短边)	120×120mm(四边) 200×30mm(长边) 30×200(短边)	120×120mm(四边) 200×30mm(长边) 30×200(短边)
工件厚度Workpiece thickness	9-60mm(端头开跟踪厚度≤25)	9-60mm	9-60mm	9-60mm
封带厚度Edge tape thickness	0.4-3mm	0.4-3mm	0.4-3mm	0.4-3mm
进给速度Feeding speed	16/20/24m/min	16/20/24m/min	16/20/24m/min	16/20/24m/min
吸尘口Dust collector	φ125mm×6	φ125mm×6	φ125mm×5	φ125mm×4
总功率Total power	30kw	29.3.kw	23kw	14.4kw
设备尺寸Overall dimension	9800×1050×1650mm(单机) / 9610×1050×1650mm(连线)	8750×1050×1650mm	6600×1450×1650mm	5500×1450×1650mm
净重Net weight	3670kg	3200kg	2460kg	2250kg

NB5X
斜边自动封边机
Edge banding machine for inclined edge

封边方向
Edge banding direction

NB7X
斜边自动封边机
Edge banding machine for inclined edge



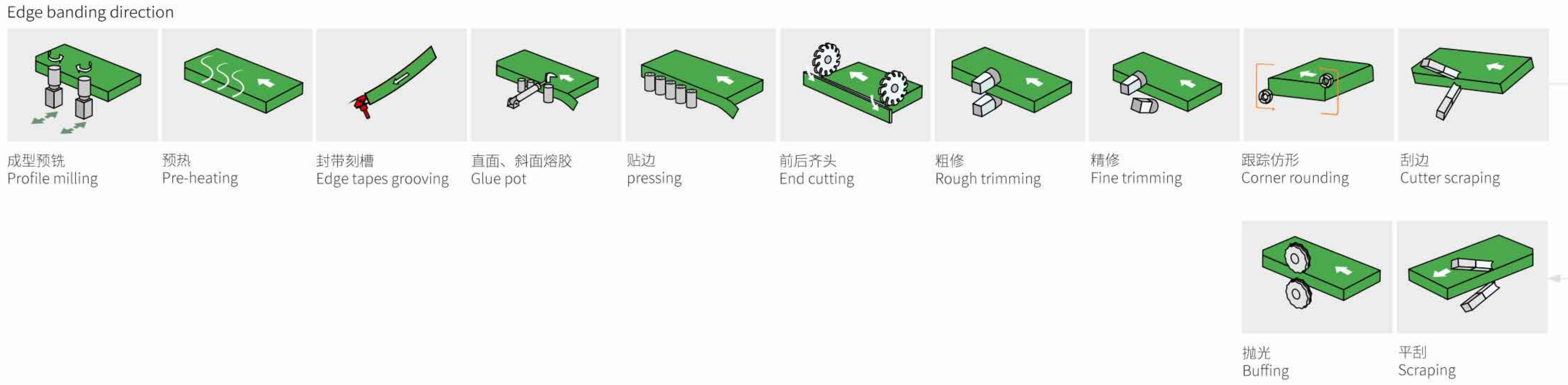
18mm厚度，全斜45度加工。
18mm thickness, 45° bevel full inclined processing.

18mm厚度，斜直45度加工。
18mm thickness, 45° bevel inclined straight processing.

25mm厚度，斜直45度加工。
25mm thickness, 45° bevel inclined straight processing.

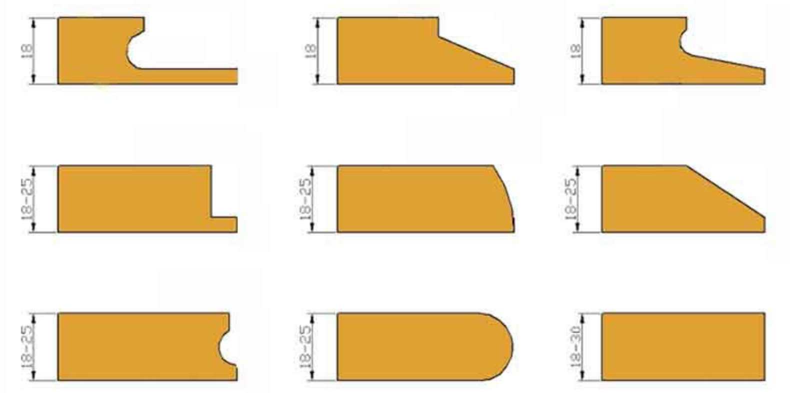
9-50mm厚度，直边加工(仅限NB7X)。
9-50mm thickness, straight surface processing(only for NB7X).

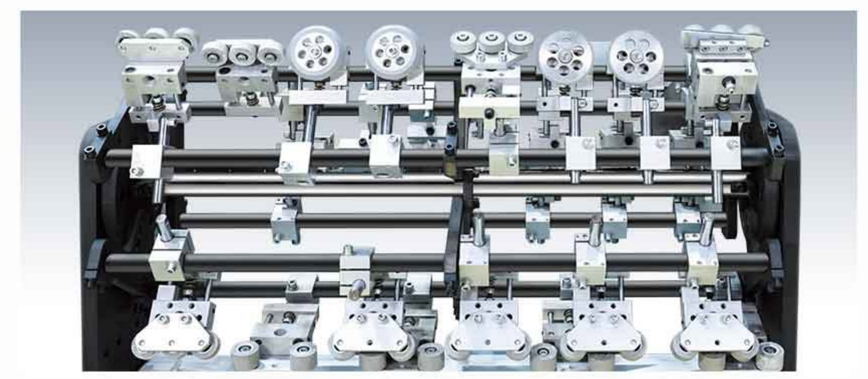
封边方向
Edge banding direction



NB875
软成型自动封边机
Soft forming auto edge banding machine

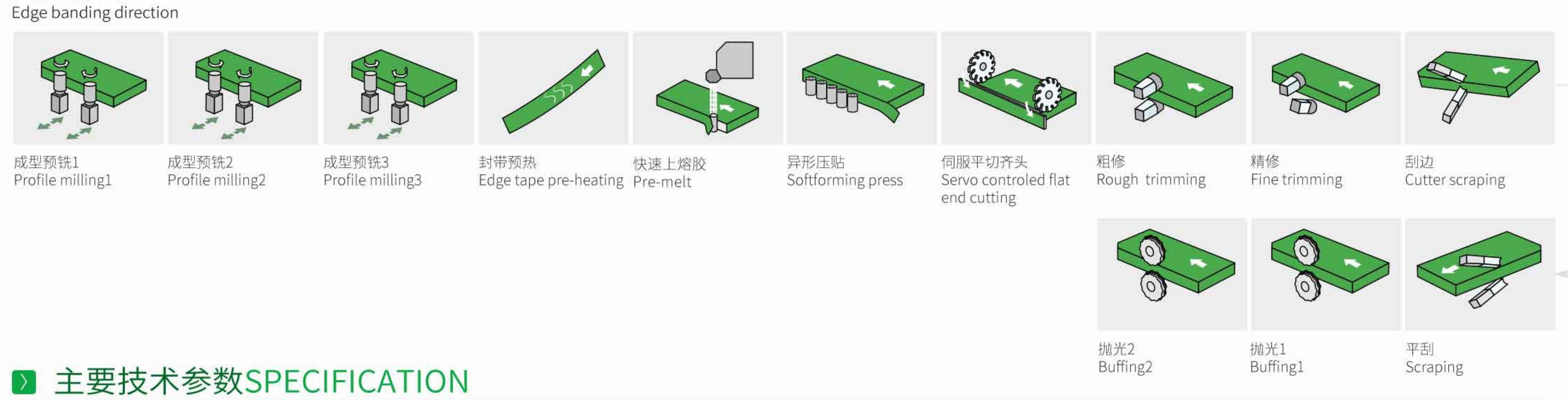
加工工艺示意图:
Process diagram





◆ 软成型压轮装置
Softforming tape presser kit

封边方向
Edge banding direction



主要技术参数SPECIFICATION

型号Model	NB5X	NB7X	NB875
工件长度Workpiece length	⩾150mm	⩾150mm	⩾150mm
工件宽度Workpiece width	⩾120mm	斜边⩾120mm、直边⩾150mm	⩾120mm
最小工件尺寸Min. workpiece size	150×120mm	150×120mm	⩾150×120mm (封直边)、⩾200×120mm (软成型)
工件厚度Workpiece thickness	18-25mm	----	⩾9-60mm (封直边)、⩾18-25mm (软成型)
封带厚度Edge tape thickness	----	----	0.5-0.8mm (异形边)、0.6-2 (直边)、0.6-2 (直斜边)
封直边工件厚度Straight surface banding thickness	----	9-50mm	----
封直斜边工件厚度Inclined and straight surface edge banding thickness	18-25mm	18-25mm	----
封全斜边工件厚度Full inclined surface edge banding thickness	18-25mm	18-25mm	----
进给速度Feeding speed	14/16m/min	14m/min、24m/min(封直边)	12-16 m/min
倾斜角度Angle of Inclined	45°	45°	封直边无，软成型为0-60°
倾斜直角边最小尺寸Min. workpiece size of Inclined and straight	----	----	封直边无，软成型为3-20mm
吸尘口Dust collector	φ125mm×8	φ125mm×8	φ125mm×9
直斜封带厚度Inclined-straight edge banding tape thickness	0.6-2mm	0.6-2mm	----
全斜/直边封带厚度Fully inclined/straight edge banding tape thickness	0.6-2mm	0.6-2mm	----
总功率Total power	33kw	42kw	42kw
设备尺寸Overall dimension	7700×1050×1650mm	9800×1050×1650mm	11600×1050×1900mm
净重Net weight	3000kg	3900kg	4800kg

NB825

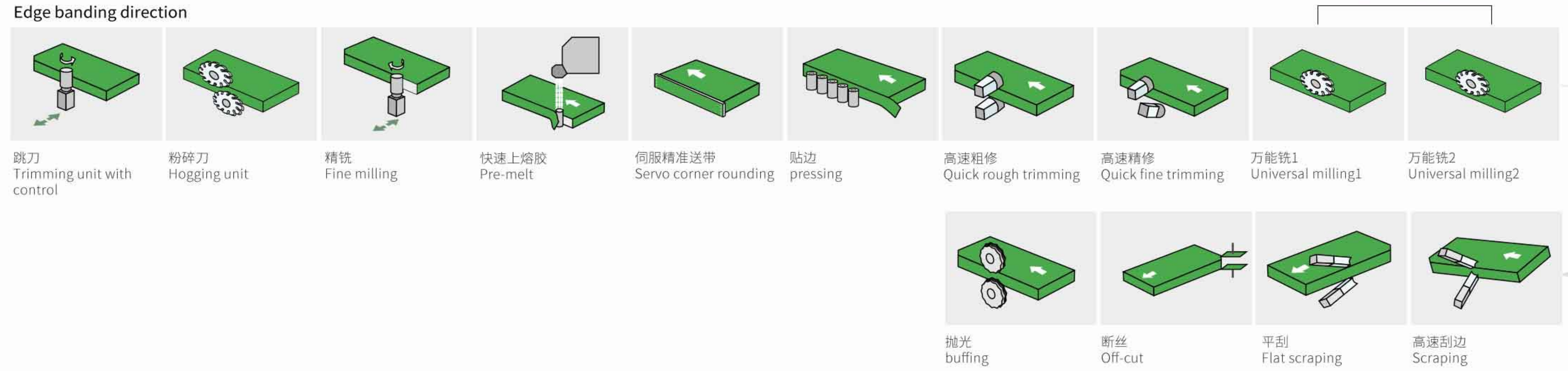
重型高速双端封边机

High speed double sided edge banding machine

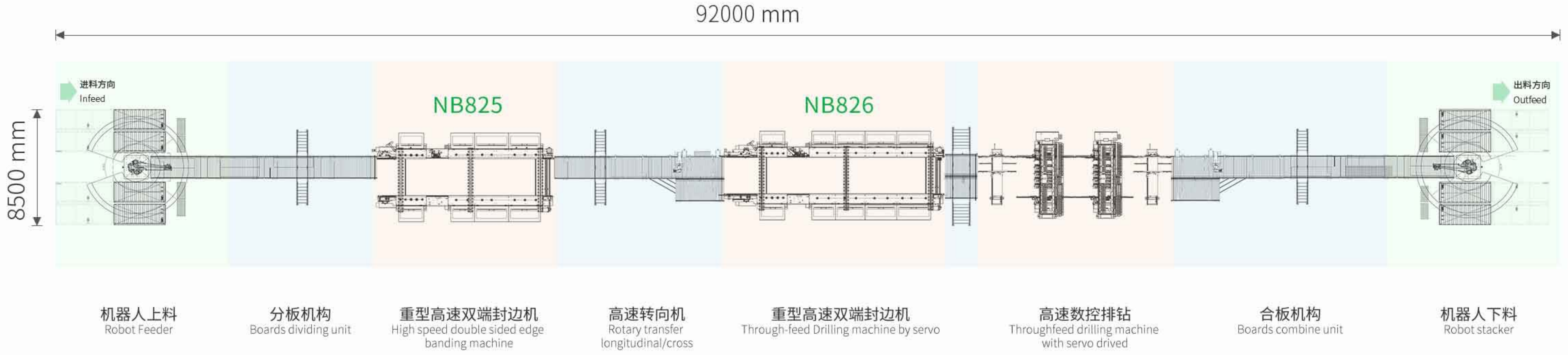
二号机2nd Machine：NB826

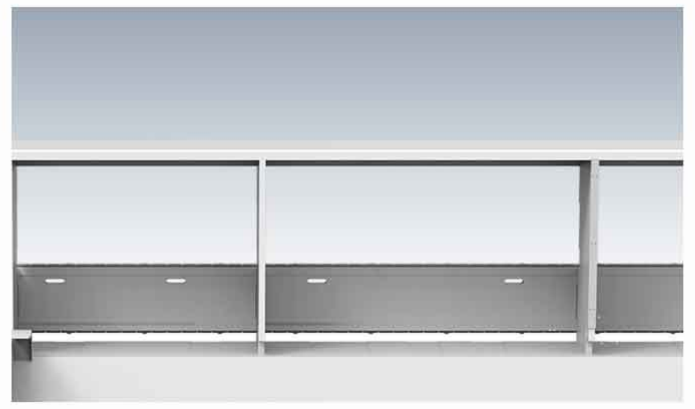
最大速度 Max.speed 50 m/min

封边方向
Edge banding direction

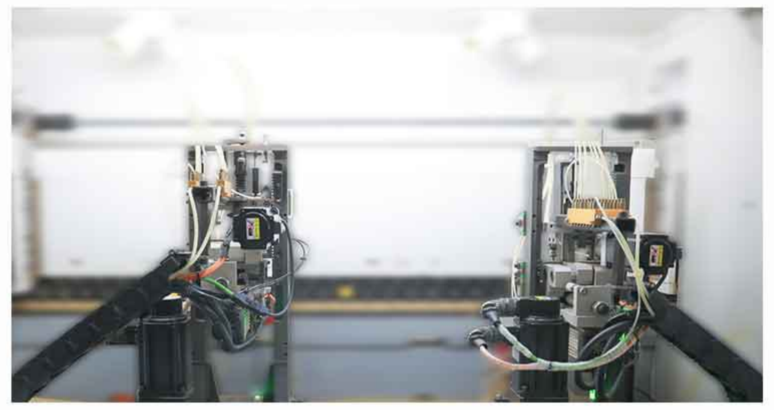


高速四端封边钻孔连线
Double Sided Edge Banding Machine Line





◆ 重型框架式机架
Frame-type machine body



◆ NB826配置：高速伺服仿形
For NB826 only: Corner rounding by servo

◆ 粉碎刀装置
Hogging unit

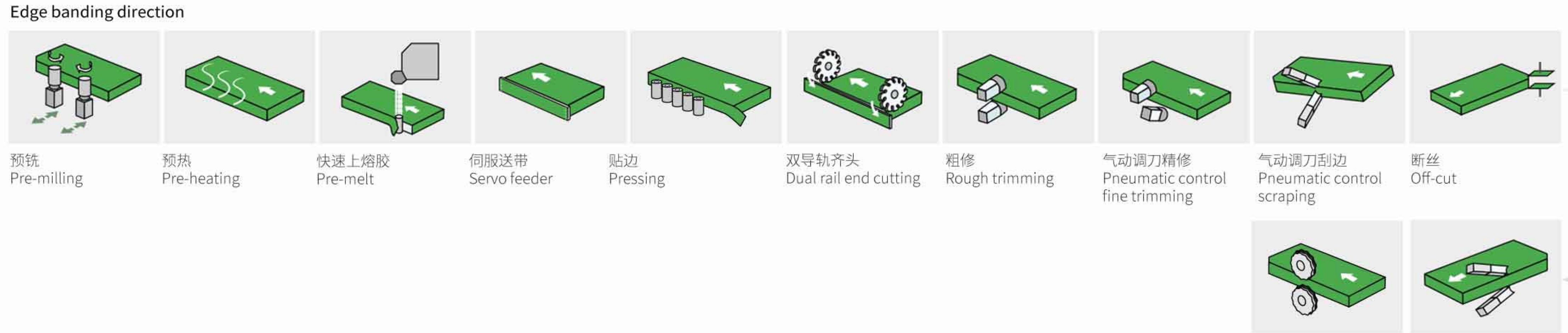
NB6S2IIP

双端自动封边机

Double sided edge banding machine with V-belt

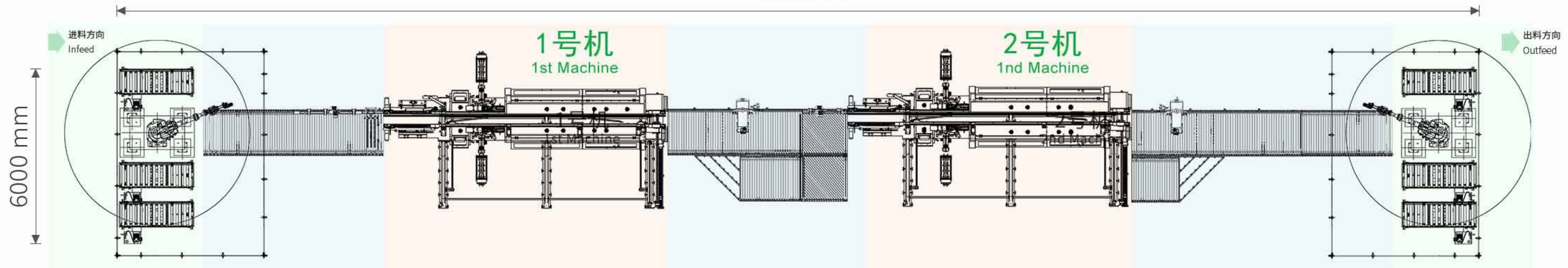
可选Option：NB7HS2P、NB7CS2IIP

封边方向
Edge banding direction



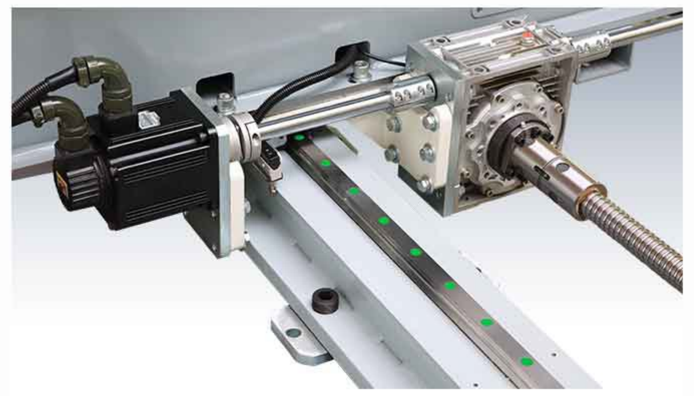
四端封边连线方案

Double Sided Edge Banding Machine Line



◆ 定位规方装置
Stop cams

◆ 履带压料
Hopper(option)



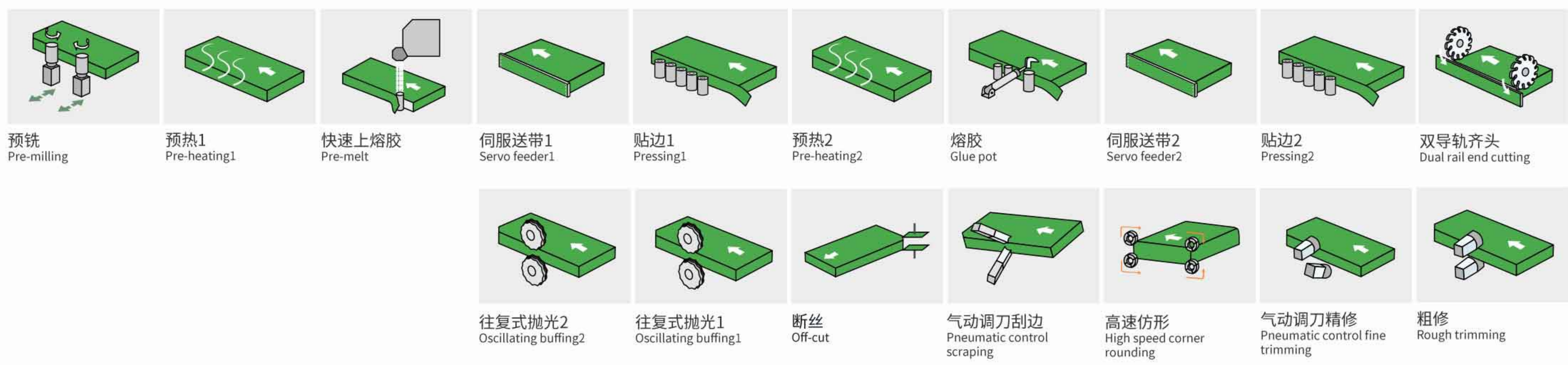
◆ 伺服开合装置
Hopper(option)

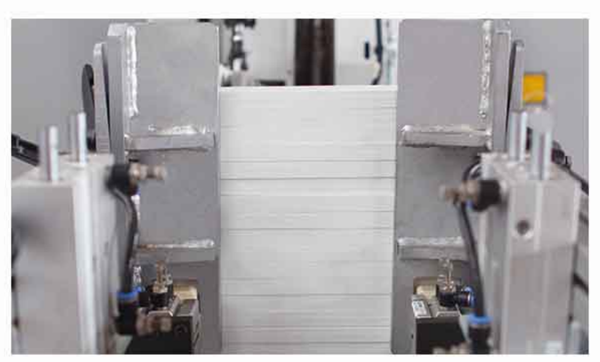
NB7CS2IIPM

双端自动封边机

Double sided edge banding machine with V-belt & double gluing units

封边方向 →
Edge banding direction





◆料仓（选配）
Hopper(option)

◆双胶缸
Double gluing units

◆高速仿形
High speed corner rounding by 4 motors

双端自动封边机主要技术参数

SPECIFICATION OF DOUBLE SIDED EDGE BANDING MACHINE

型号 Model	最大工件尺寸 Max. workpiece size	最小工件尺寸 Min. workpiece size	工件厚度 Workpiece thickness	封带厚度 Edge tape thickness	进给速度 Feeding speed	吸尘口 Dust collector	总功率 Total power	设备尺寸 Overall dimension	净重 Net weight
NB825	1500×3000mm	200×250mm	9-60mm	0.4-3mm	20-50m/min	ϕ150mm×4 ϕ125mm×18	114kw	10630×3460×1950mm	20000kg
NB826	1500×3000mm	200×250mm	9-60mm	0.4-3mm	20-35m/min	ϕ150mm×4 ϕ125mm×18	140kw	13265×4960×1950mm	26000kg
NB6S2IIP	1220×2440mm	285×285mm	9-60mm	0.4-3mm	16-20m/min	ϕ125mm×12	51kw	9500×4400×1950mm	11550kg
NB7HS2P	1220×2440mm	285×285mm	9-60mm	0.4-3mm	16-20m/min	ϕ125mm×13	56kw	9500×4400×1950mm	11600kg
NB7CS2IIP	1220×2440mm	285×285mm	9-60mm	0.4-3mm	16-20m/min	ϕ125mm×16	53.4kw	11000×4400×1950mm	12980kg
NB7CS2IIPM	1220×2440mm	285×285mm	9-60mm	0.4-3mm	16-20m/min	ϕ125mm×14	57kw	12000×4400×1950mm	13800kg

钻孔系列

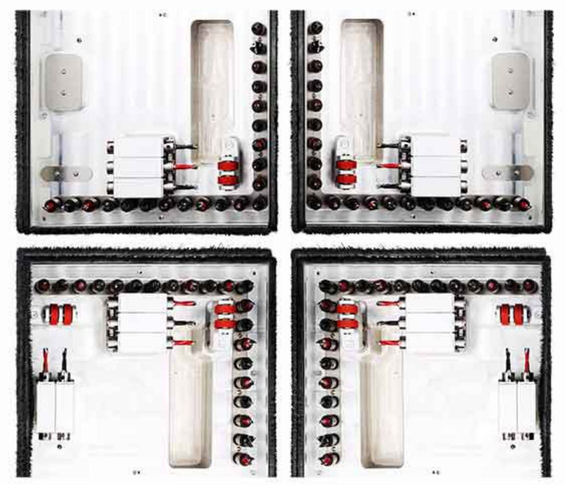
DRILL SERIES

N2508

通过式钻孔中心

Throughfeed drilling center

扫码观看视频
Scan to access video

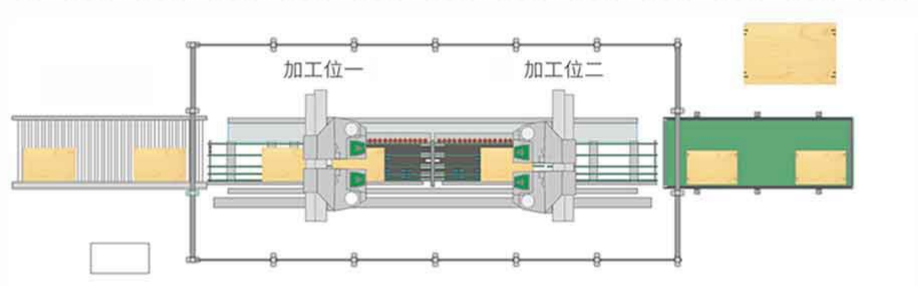


◆加工单元：
84支垂直钻、16支水平钻
Drilling block:84 vertical drills,
16 horizontal drills

◆自动扫码装置（选配）
Auto label scanning(Option)

◆加工吸附台面
Vacuum absorption table

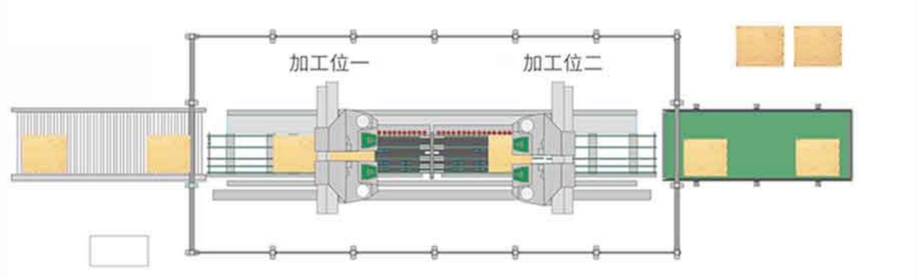
》》》》加工方向 Processing direction



加工模式一
Machining Mode 1

设备程序会自动分配2个机座工作：
1机座加工工件的左半部分
2机座加工工件的右半部分

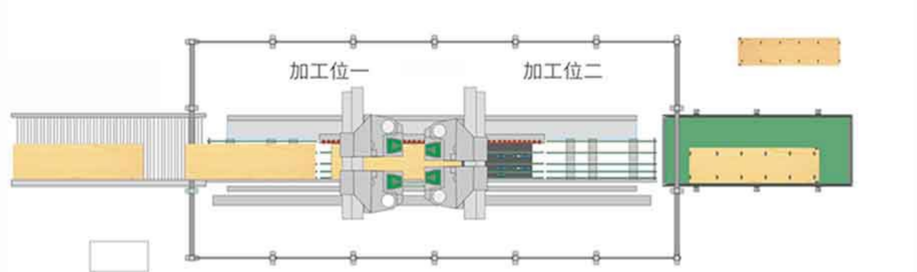
2 sets of 2 drilling units working automatically to suit:
1. Drilling units working on right side
2. Drilling units working on left side



加工模式二
Machining Mode 2

两件工件小于1300mm，
四钻盒两机座分别同时加工

2 sets of 2 drilling units working simultaneously on 2 individual panels each <1500mm.



加工模式三
Machining Mode 3

工件大于1300mm，小于2500mm
时,四钻盒同时加工同一工件

2 sets of 2 drilling units working on one whole 1500mm < panel < 2500mm

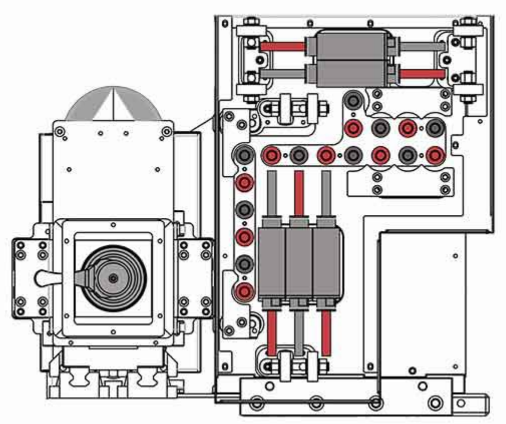
主要技术参数SPECIFICATION

型号Model----N2508			
板材长度Workpiece length	250-2500mm	抽风量Exhaust volume	160m³/h
板材宽度Workpiece width	120-800mm	吸尘口Dust collector	ф200×4；ф125×2
最高速度Max. speed	100/100/20m/min	吸尘风速Dust collecting speed	28m/s
垂直钻数量Quantity of vertical drills	21×4支	气源要求Air source requirements	0.6Mpa-0.7Mpa
水平钻数量Quantity of horizontal drills	X方向：3×4；Y方向：2×2	电源要求Power requirements	AC/3Ph/380V/50Hz
转速Rotating speed	4000rpm	总功率Total power	43kw
工作台面离地高度The height of the work table above the ground	850mm	设备尺寸Overall dimension	13000×2100×2300mm
真空泵功率Vacuum pump power	5.5kw	净重Net weight	5500kg

NCB612

六面数控钻孔中心

CNC 6-sided drilling machine



◆上加工单元：3.5kw主轴
水平钻：X方向6支 Y方向4支；垂直钻：18支
Top processing unit：3.5kw spindle; horizontal drill: 6 in X direction, 4 in Y direction;Vertical drill: 18 pieces

◆ 双夹手
Twin grippers

◆ 新型主轴吸尘设计
Optimized dust collecting system of spindle

主要技术参数SPECIFICATION

型号Model----NCB612

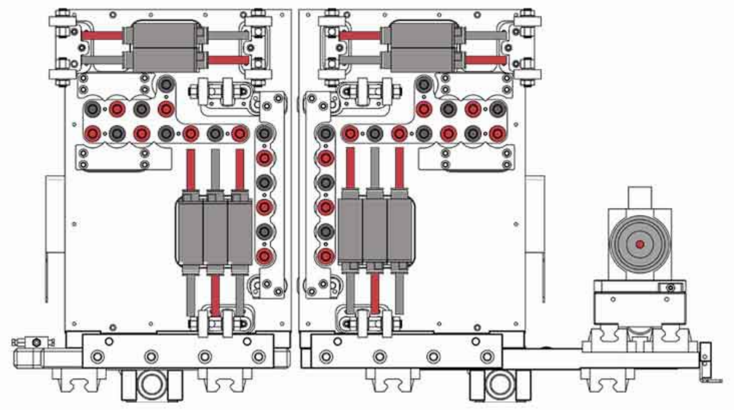
板材长度Panel length	200-3000mm	上水平钻Upper horizontal drill	X方向：6；Y方向：4
板材宽度Panel width	30-1200mm	下垂直钻Lower vertical drill	9
板材厚度Panel thickness	10-60mm	转速Rotating speed	5000rpm
最高速度(X/U/Y/Z)Max. speed	135/135/75/30m/min	吸尘口Dust collector	上吸尘口：φ200mm；下吸尘口：φ125mm
主轴功率Spindle power	3.5kw×2	总功率Total power	18.03kw
最高转速Max. rotating speed	18000rpm	净重Net weight	3200kg
上垂直钻Upper vertical drill	18	设备尺寸Overall dimension	6150×2273×2325mm

NCB612DX

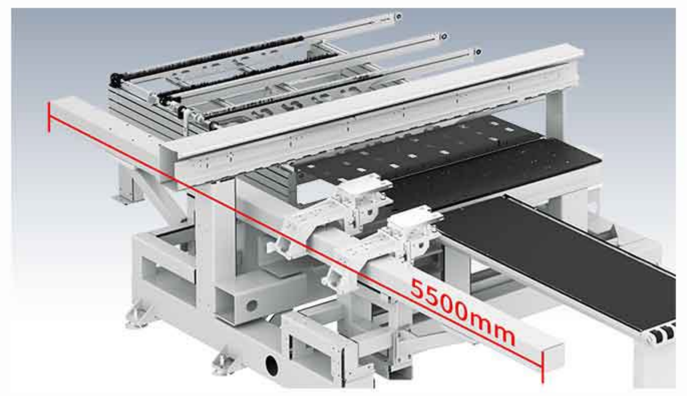
六面数控钻孔中心

CNC 6-sided drilling machine

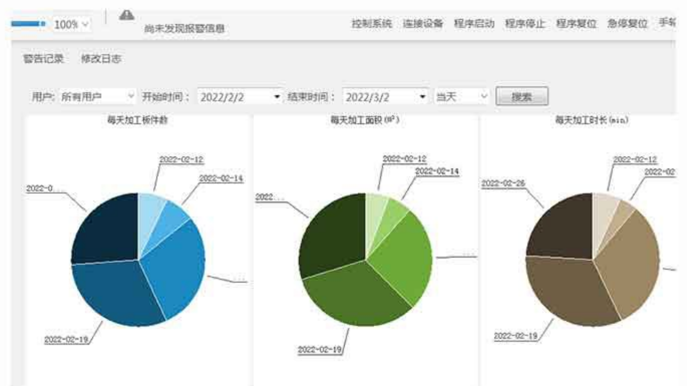
扫码了解更多
Find more from here



◆上加工单元：3.5kw主轴
水平钻：X方向6×2支 Y方向4×2支；垂直钻：18×2支
Top processing unit：3.5kw spindle; horizontal drill: 6×2 in X direction, 4×2 in Y direction;Vertical drill: 18×2 pieces



◆ 重型整体式机架
Heavy-duty integrated machine body



◆ 第三代智能控制系统
Intelligent control system

主要技术参数SPECIFICATION

型号Model----NCB612DX

板材长度Panel length	200-3000mm	上水平钻Upper horizontal drill	X方向：6×2；Y方向：4×2
板材宽度Panel width	30-1200mm	下垂直钻Lower vertical drill	9
板材厚度Panel thickness	10-60mm	转速Rotating speed	5000rpm
最高速度(X/U/Y/Z)Max. speed	135/135/75/30m/min	吸尘口Dust collector	上吸尘口：φ200mm×2；下吸尘口：φ125mm
主轴功率Spindle power	3.5kw×2	总功率Total power	21.93kw
最高转速Max. rotating speed	18000rpm	净重Net weight	3750kg
上垂直钻Upper vertical drill	18×2	设备尺寸Overall dimension	6150×2806×2325mm

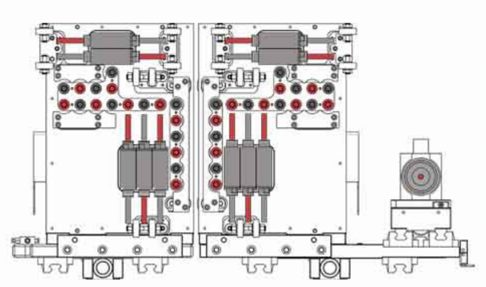
NCB612DXT

六面数控钻孔中心

CNC 6-sided drilling machine

可选Optional：NCB612T

NCB612DXT



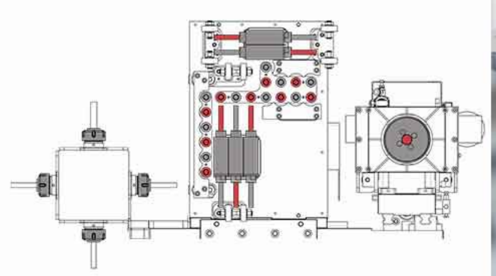
◆上加工单元：5.5kw自动换刀主轴;
水平钻：X方向6×2支
Y方向4×2支；垂直钻：18×2支

Top processing unit：3.5kw spindle;
horizontal drill: 4×4 in X diretion,
4×4 in Y direction;Vertical drill: 12×2 pieces

◆ 自动换刀刀库

Auto tool changer

NCB612T



◆上加工单元：5.5kw自动换刀主轴,
4kw十字主轴;水平钻：X方向6支
Y方向4支；垂直钻：18支

Top processing unit：3.5kw spindle,4kw 4-head
main spindle; horizontal drill: 6 in X diretion,
4 in Y direction;Vertical drill: 18 pieces

◆ 四刀十字主轴

4-head main spindle

主要技术参数SPECIFICATION

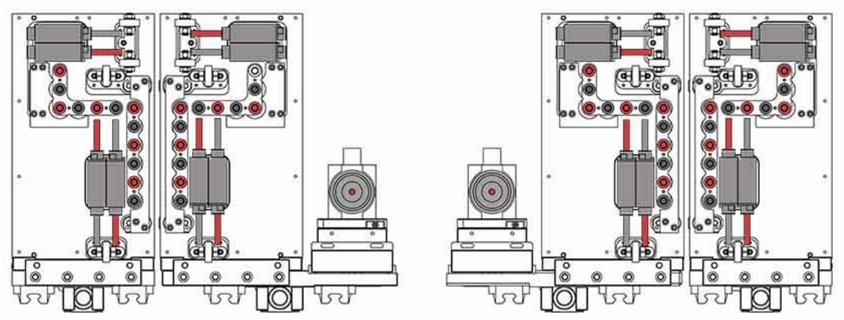
型号Model----NCB612DXT/NCB612T

板材长度Panel length	200-3000mm	上水平钻Upper horizontal drill	X方向：6×2；Y方向：4×2 / X方向：6；Y方向：4
板材宽度Panel width	30-1200mm / 30-1200mm 十字主轴加工最大宽度800mm	下垂直钻Lower vertical drill	9
板材厚度Panel thickness	10-60mm	转速Rotating speed	5000rpm
最高速度(X/U/Y/Z)Max. speed	135/135/75/30m/min	吸尘口Dust collector	上吸尘口：ϕ200mm×2；下吸尘口：ϕ125mm /
主轴功率Spindle power	上主轴：5.5kw、下主轴：3.5kw /		上吸尘口ϕ200mm；下吸尘口ϕ125mm
	上主轴5.5kw+十字主轴4kw、下主轴3.5kw	总功率Total power	23.93kw / 22.23kw
最高转速Max. rotating speed	18000rpm	净重Net weight	3850kg / 3200kg
上垂直钻Upper vertical drill	18×2 / 18	设备尺寸Overall dimension	6150×2806×2325mm

NCB612DP

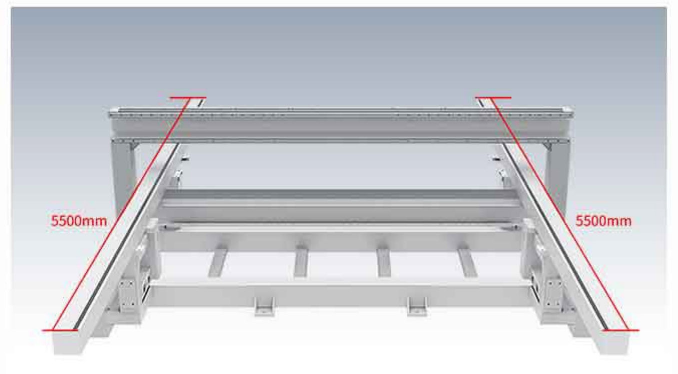
双工位六面数控钻孔中心

CNC 6-Sided Drilling Machine with Double Work Station



◆上加工单元：3.5kw×2主轴
水平钻：X方向4×4支 Y方向2×4支；垂直钻：12×4支

Top processing unit：3.5kw×2 spindle; horizontal drill: 4×4 in X diretion,
2×4 in Y direction;Vertical drill: 12×2 pieces



◆ 重型整体式机架

Heavy-duty integrated machine body

◆ 第三代智能控制系统

Intelligent control system

主要技术参数SPECIFICATION

型号Model----NCB612DP

板材长度Panel length	200-3000mm	上水平钻Upper horizontal drill	X方向；4×4；Y方向：2×4
板材宽度Panel width	左工位：30-650mm，右工位：30-650mm	下垂直钻Lower vertical drill	9×2
	可选(左工位：30-800mm，右工位：30-800mm)	转速Rotating speed	5000rpm
	可选(左工位：30-650mm，右工位：30-1200mm)	吸尘口Dust collector	上吸尘口：ϕ200mm×4；下吸尘口：ϕ125mm×2
板材厚度Panel thickness	10-60mm	总功率Total power	43.86kw
最高速度(X/U/Y/Z)Max. speed	135/135/75/30m/min	净重Net weight	6300/(选配后重量)6550kg
主轴功率Spindle power	上主轴：3.5kw×2；下主轴：3.5kw×2	设备尺寸Overall dimension	6560×3530×2325mm
最高转速Max. rotating speed	18000rpm		(可选皆是)6560×4080×2325mm
上垂直钻Upper vertical drill	12×4		

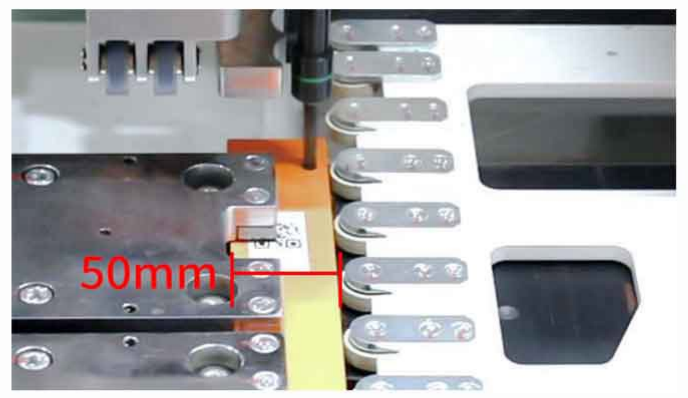
NCB612DXL

六面数控钻孔中心

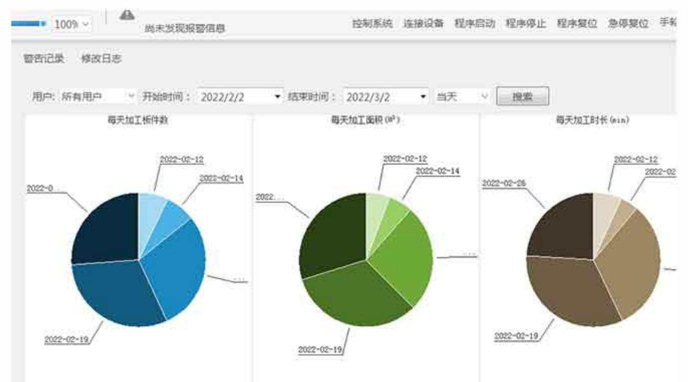
CNC 6-sided drilling machine

可选Optional：NCB612DXTL

◆自动扫码装置
Auto label scanning



◆最小加工50mm板材
Minimum 50mm process width



◆第三代智能控制系统
Intelligent control system

主要技术参数SPECIFICATION

型号Model----NCB612DXL/NCB612DXTL

板材长度Panel length	250-2800mm	上水平钻Upper horizontal drill	X方向：6×2；Y方向：4×2
板材宽度Panel width	50-1200mm	下垂直钻Lower vertical drill	9
板材厚度Panel thickness	10-60mm	转速Rotating speed	5000rpm
最高速度(X/U/Y/Z)Max. speed	135/135/75/30m/min	吸尘口Dust collector	上吸尘口：φ200mm×2；下吸尘口：φ125mm
主轴功率Spindle power	3.5kw×2/上主轴5.5kw,下主轴3.5kw	总功率Total power	22.68/28.18kw
最高转速Max. rotating speed	18000rpm	净重Net weight	4710kg
上垂直钻Upper vertical drill	18×2	设备尺寸Overall dimension	(不含进料输送台)7390×2806×2325mm

NCB612DPL

双工位六面数控钻孔中心

CNC 6-Sided Drilling Machine with Double Work Station

扫码了解更多
Find more from here

◆自动扫码装置
Auto label scanning

◆板件预定位装置
Pre-positioning device

◆板宽检测装置
Width detection

主要技术参数SPECIFICATION

型号Model----NCB612DPL

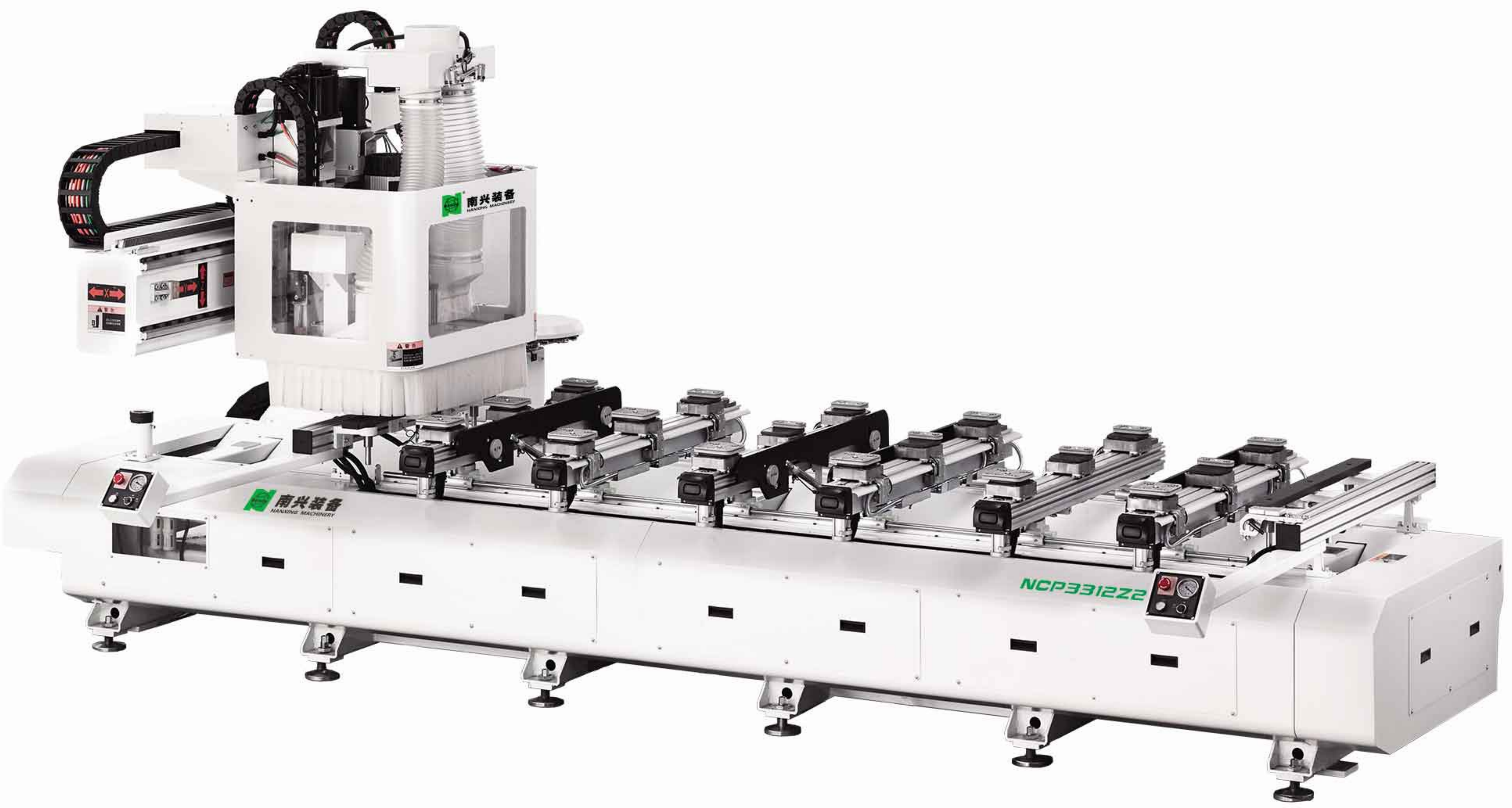
板材长度Panel length	250-2800mm	上水平钻Upper horizontal drill	X方向：4×4；Y方向：2×4
板材宽度Panel width	左工位：50-650mm；右工位：50-650mm	下垂直钻Lower vertical drill	9×2
	可选(左工位：50-800mm，右工位：50-800mm)	转速Rotating speed	5000rpm
	可选(左工位：50-650mm，右工位：50-1200mm)	吸尘口Dust collector	上吸尘口：φ200mm×4；下吸尘口：φ125mm×2
板材厚度Panel thickness	10-60mm	总功率Total power	48.36kw
最高速度(X/U/Y/Z)Max. speed	135/135/75/30m/min	净重Net weight	8000/(选配后重量)8250kg
主轴功率Spindle power	上主轴：3.5kw×2；下主轴：3.5kw×2	设备尺寸Overall dimension	(不含进料输送台)7390×3530×2325mm
最高转速Max. rotating speed	18000rpm		(可选皆是)7390×4080×2325mm
上垂直钻Upper vertical drill	12×4		

NCP3312Z2

加工中心

CNC machining center

可选Optional：NCP5312Z2

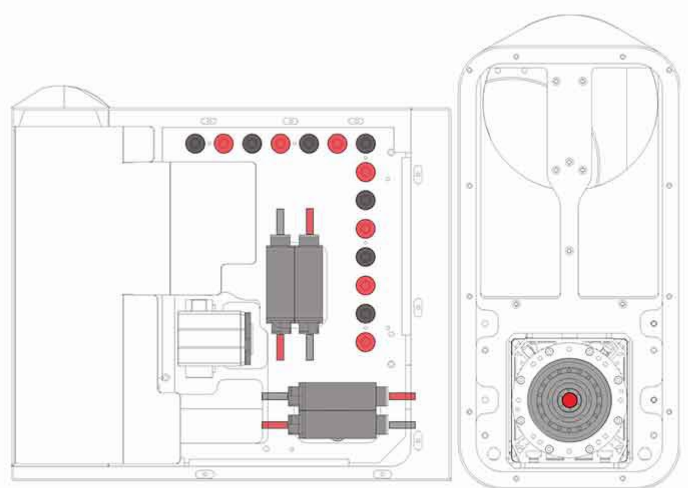


◆ 八刀位伺服换刀刀库

ATC 8 by servo

◆ 可选：角度头

Option： Aggregate



◆ 加工单元：重型12KW进口主轴
14支垂直钻+8支水平钻+1组开槽锯片

Processing unit: heavy-duty 12kw imported spindle
14 vertical drills + 8 horizontal drills + 1 group grooving saw blade

主要技术参数SPECIFICATION

型号Model----NCP3312Z2/NCP5312Z2

台面尺寸Work table dimension	3300×1250mm / 5300×1250mm	锯片数量Quantity of saw blades	1
最高速度（X/Y/Z）Max. speed （X/Y/Z）	80/80/30 m/min	真空泵功率Vacuum pump power	5.5kw / 5.5kw×2
主轴功率Spindle power	12kw	抽风量Exhaust volume	160m³/h / 160m³/h×2
最高转速Max. rotating speed	24000rpm	吸尘口Dust collector	Φ200mm
刀库容量Tool magazine capacity	8	总功率Total power	28kw / 34kw
垂直钻Vertical drill	14	设备尺寸Overall dimension	5220×2600×2620mm / 7220×2600×2620mm
水平钻Horizontal drill	X方向：2×2；Y方向：2×2	净重Net weight	4800kg / 7000kg
转速Rotating speed	4000rpm		

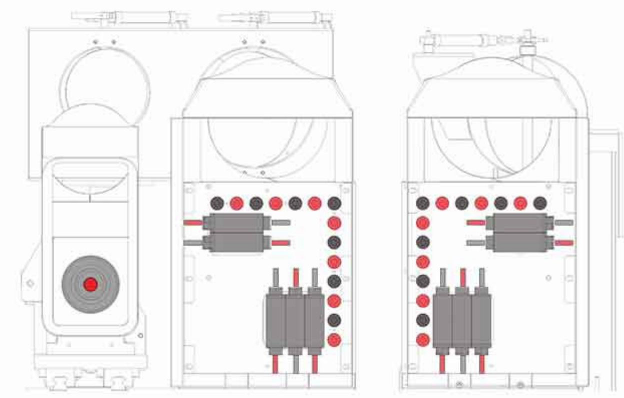
NCG3312DR

加工中心

CNC machining center

◆ 真空吸盘

Vacuum suction pods



◆ 加工单元：7.5kw主轴；垂直钻：14×2支；
水平钻：X方向（3+3）×2，Y方向（2+2）×2

Processing unit: 7.5kw imported spindle; vertical drill: 14 × 2;
horizontal drill: (3 + 3) × 2 in X direction, (2 + 2) × 2 in Y direction

主要技术参数SPECIFICATION

型号Model----NCG3312DR

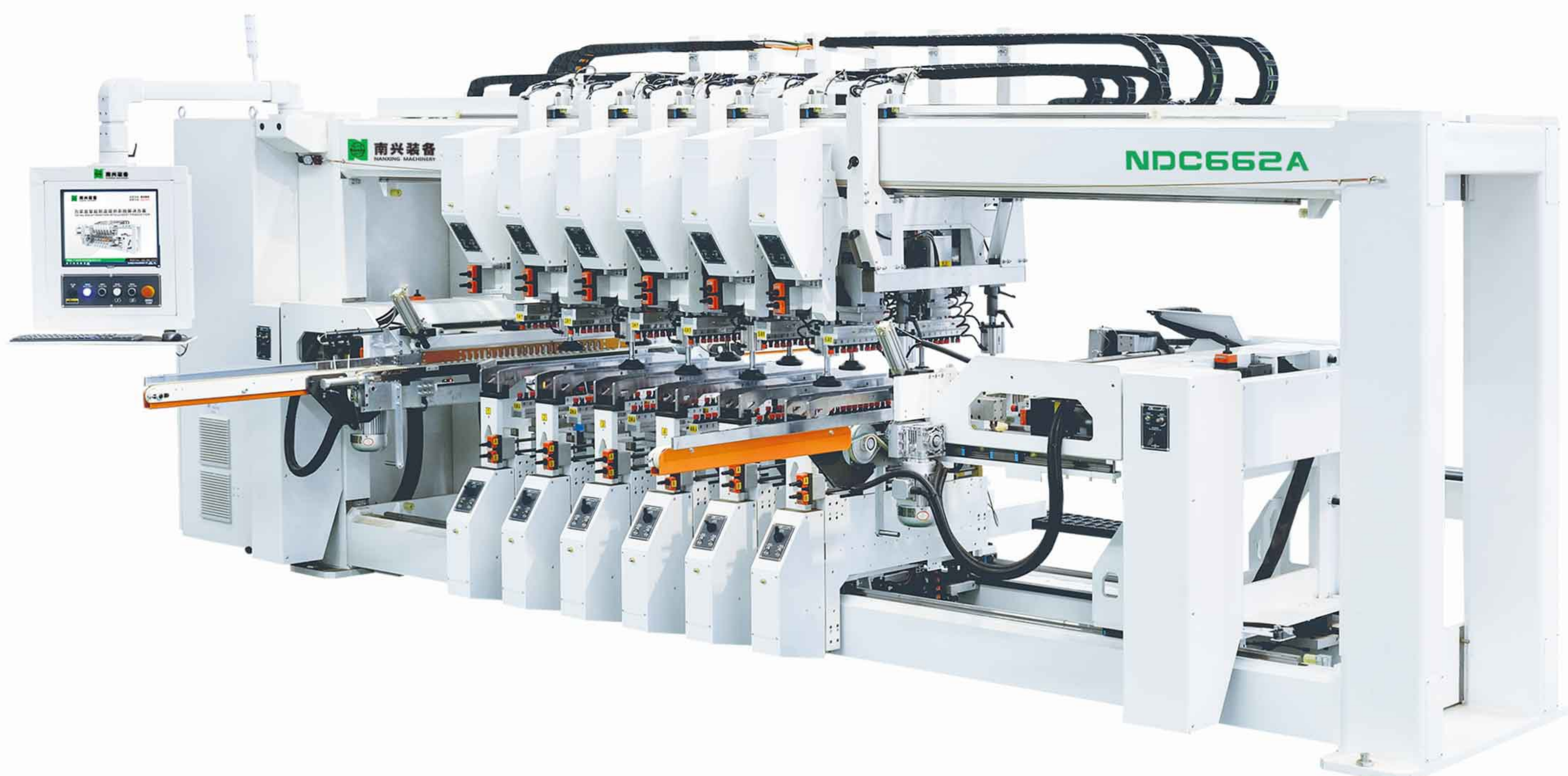
台面尺寸Work table dimension	3300×1250mm	真空泵功率Vacuum pump power	5.5kw
最高速度（X/Y/Z）Max. speed （X/Y/Z）	70/70/30 m/min	抽风量Exhaust volume	160m³/h
主轴功率Spindle power	7.5kw	吸尘口Dust collector	Φ200mm×2
最高转速Max. rotating speed	18000rpm	总功率Total power	22kw
垂直钻Vertical drill	14×2	设备尺寸Overall dimension	5500×2500×2100mm
水平钻Horizontal drill	X方向：（3+3）×2；Y方向：（2+2）×2	净重Net weight	3500kg
转速Rotating speed	4000rpm		

NDC662A

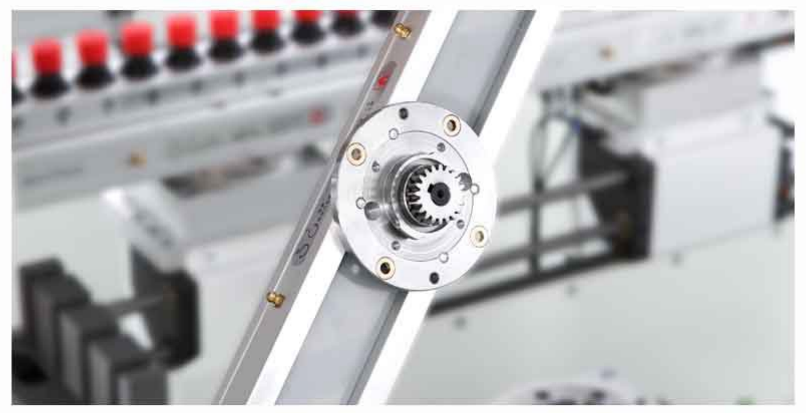
数控排钻

Throughfeed drilling machine with servo drived

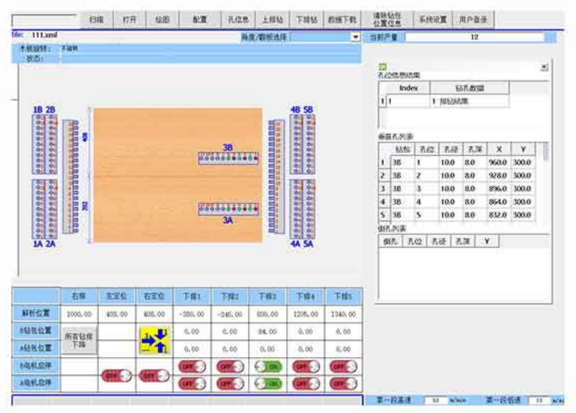
件/分钟
最高效率 24
24 PARTS/MIN



◆ 垂直排横向采用伺服驱动（升降可选伺服驱动）
Crosswise movement of vertical drilling rows by servo control
(option: up and down by servo)



◆ 快换式钻包（可定做特殊钻包）
Quick change drilling block (can customize)

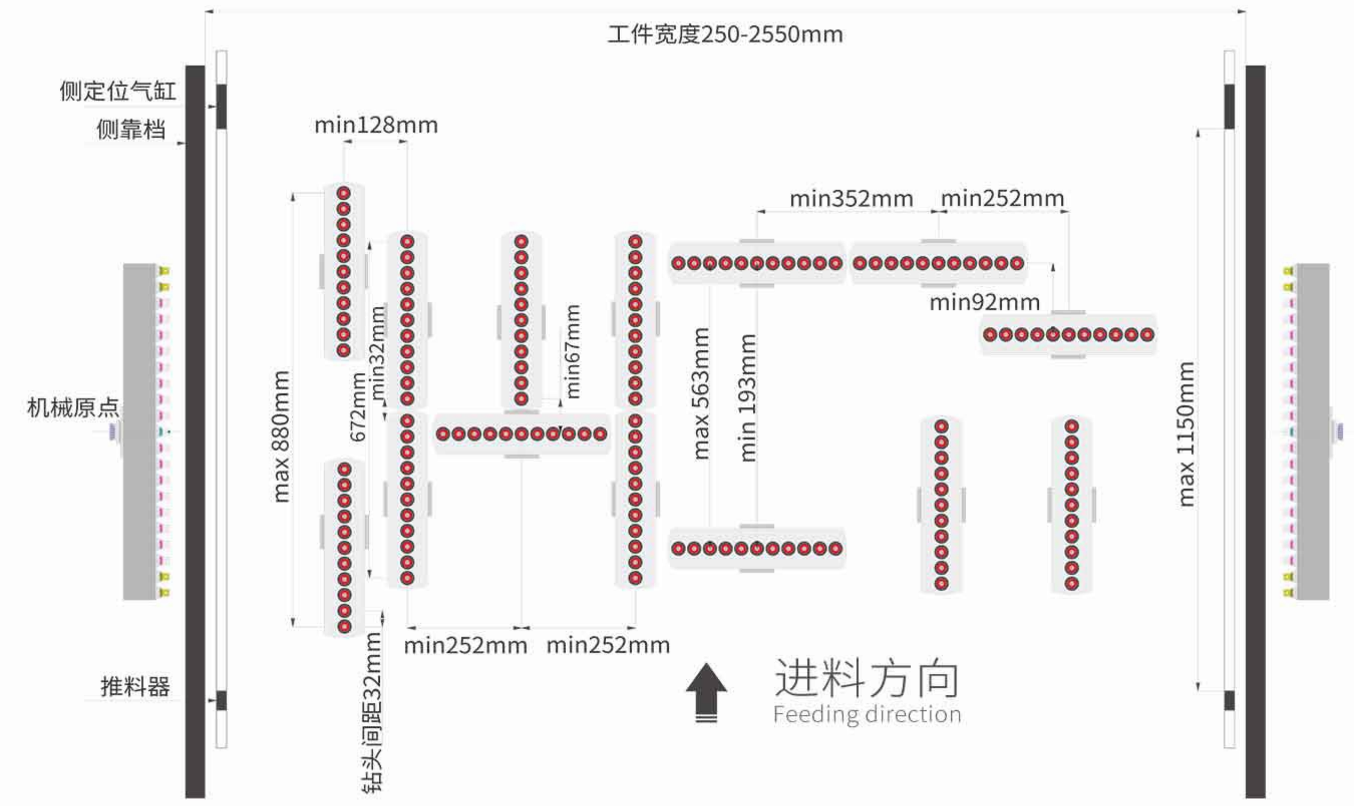


◆ 专业钻孔优化软件
Professional drilling optimizing software

NDC402

数控排钻

Throughfeed drilling machine with servo drived



主要技术参数SPECIFICATION

型号model	NDC662A	NDC402
板料最大宽度Max. panel width	2550mm	2550mm
板料最小宽度Min. panel width	250mm	250mm
板料最大厚度Max. panel thickness	60mm	60mm
钻轴中心距Spacing of drills	32mm	32mm
垂直钻最大钻孔深度Max. drilling depth of vertical drills	45mm	45mm
水平钻最大钻孔深度Max. drilling depth of horizontal drills	40mm	40mm
总功率Total power	62kw	25kw
设备尺寸Overall dimension	5540×3660×2350mm	5540×3660×1950mm
净重Net weight	7600kg	5200kg

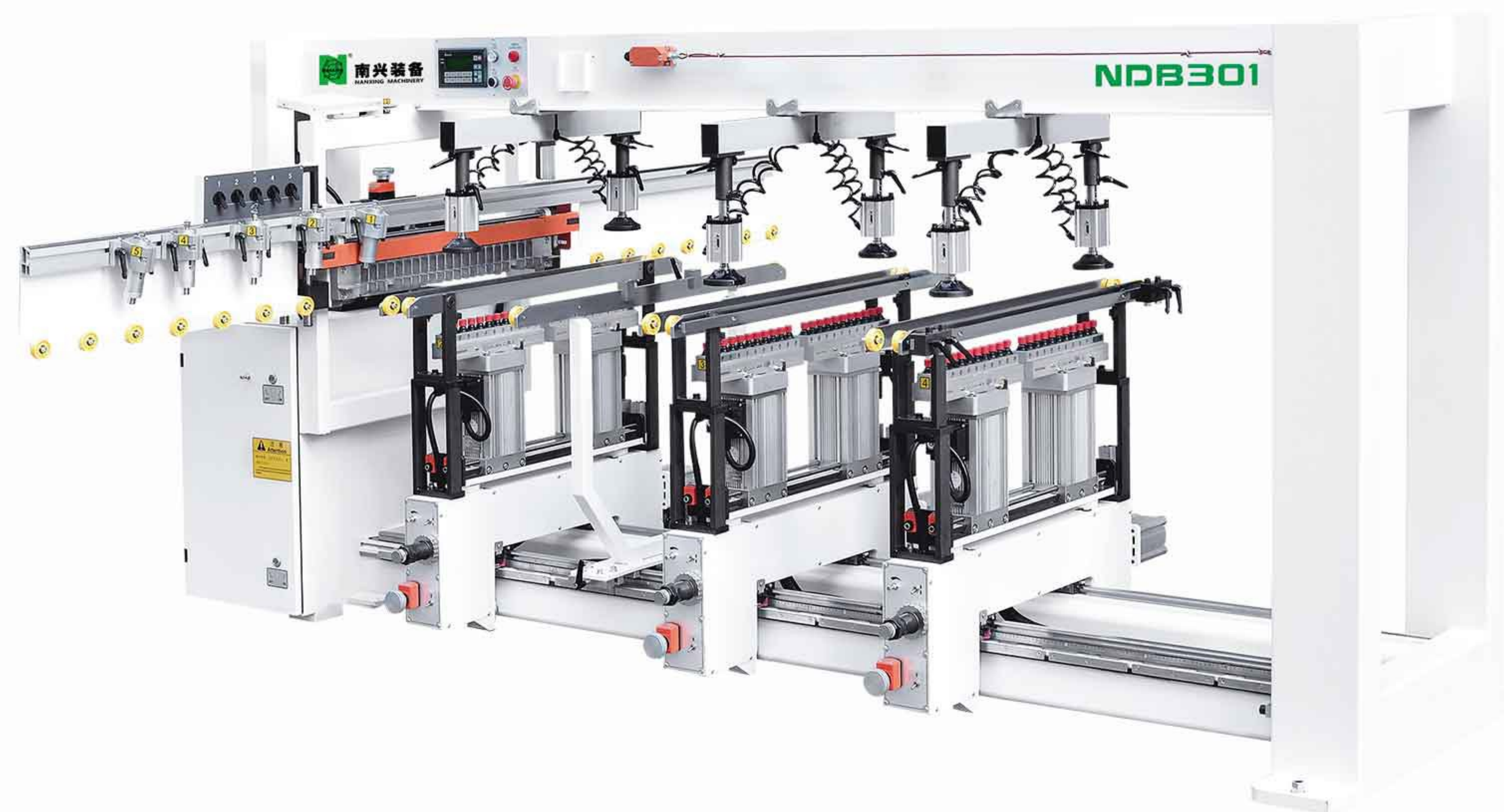
NDA402
多排多轴钻
Drilling machine


NDA402排钻示意图
Drills layout of NDA402

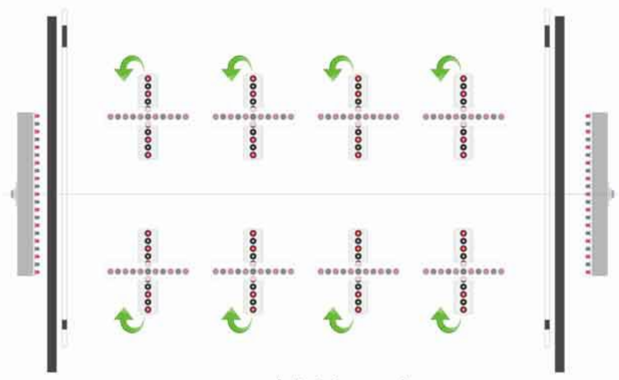
NDB301
多排多轴钻
Drilling machine

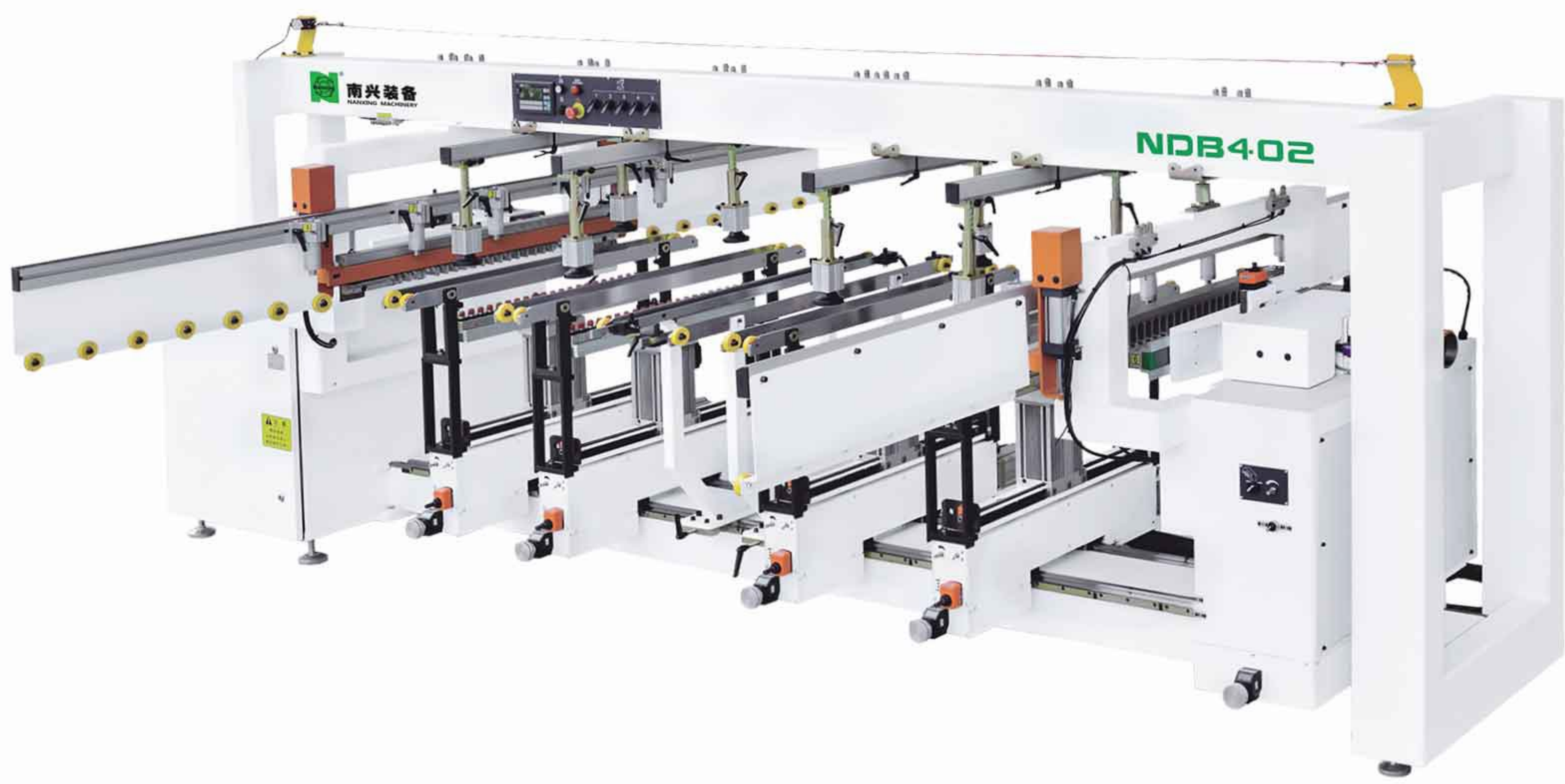
可选Optional：NDB201


NDB301排钻示意图
Drills layout of NDB301

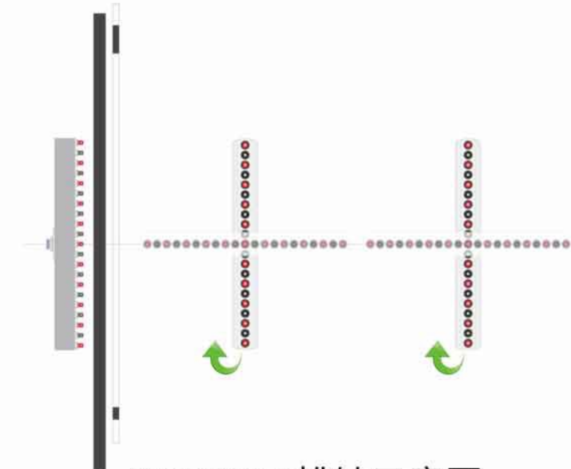


NDB402
多排多轴钻
Drilling machine


NDB402排钻示意图
Drills layout of NDB402



NDB201C
多排多轴钻
Drilling machine


NDB201C排钻示意图
Drills layout of NDB201C

多排多轴钻主要技术参数

SPECIFICATION OF DRILLING MACHINE

型号 Model	板料最大宽度 Max. panel width	板料最小宽度 Min. panel width	板料最大厚度 Max. panel thickness	钻轴中心距 Spacing of drills	垂直钻最大钻孔深度 Edge tape thickness	水平钻最大钻孔深度 Max. drilling depth of vertical drills	总功率 Total power	设备尺寸 Overall dimension	净重 Net weight
NDA402	2650mm	250mm	70mm	32mm	70mm	40mm	15kw	4790×2635×1670mm	2400kg
NDB402	2850mm	220mm	70mm	32mm	70mm	40mm	13.4kw	4800×2835×1670mm	2200kg
NDB301	2500mm	----	70mm	32mm	70mm	40mm	9.3kw	3460×2835×1670mm	1470kg
NDB201	2500mm	----	70mm	32mm	70mm	40mm	6.7kw	3460×2835×1670mm	1300kg
NDB201C	1700mm	----	70mm	32mm	70mm	40mm	4.1kw	2550×2835×1510mm	1100kg

设备型号注释:

N D C X X X X

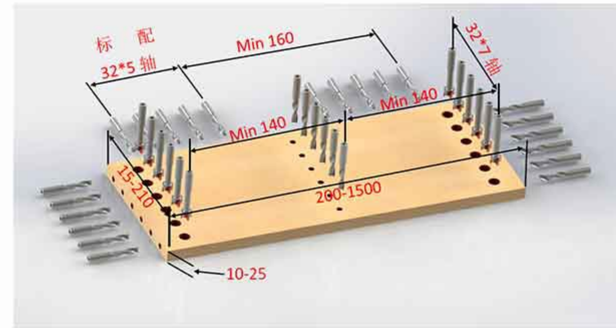
- 产品大类：ND多轴钻
  Production series: ND multi rows boring machine
- 类型代码：BORING系列; Auto Feeding系列; Computer系列
  Series classification: Boring Series; Auto Feeding Series; Computer Series
- 下垂直排数量
  Quantity Of Lower Vertical Rows
- 上垂直排数量
  Quantity Of Upper Vertical Rows
- 水平排数量
  Quantity Of Horizontal Rows
- 产品系列代码
  Series code of drilling machine

NDA232

多排多轴钻

Drilling machine for narrow parts

可选Optional：NDA022



NDA232加工示意图
Drilling Layout

扫码观看视频
Scan to access video

主要技术参数SPECIFICATION

型号model	NDA232	NDA022
板料最大宽度Max. width of panel	15-210mm	15-260mm
加工工件最小长度Min. processing length of workpiece	200mm (气动送料)	200mm (气动送料)/230mm (伺服送料)
加工工件最大长度Max. processing length of workpiece	1500mm	1500mm
钻轴中心距Spacing of drills	32mm (标配)可定制钻包	32mm (标配)可定制钻包
工件厚度Workpiece thickness	10-25mm	10-25mm
钻孔马达功率Drilling motor power	1.5kw×7	1.5kw×4
总功率Total power	11.5kw	6.5kw
设备尺寸Overall dimension	3150×1520×1820mm	3150×1660×1820mm
料仓容量Capacity of stock bin	400mm	400mm
净重Net weight	2800kg	1700kg

NKH2

开槽机

Throughfeed grooving machine

标配两组开槽（可选：侧开槽、下开槽）
2 bottom grooving as standard
Option: Side grooving, bottom grooving

主要技术参数SPECIFICATION

型号Model----NKH2

板料长度Workpiece length	≥100mm	工作气压Air pressure	0.6Mpa
板料宽度Workpiece width	≥120mm	总功率Total power	15kw
板料厚度Workpiece thickness	10-60mm	总重量Net weight	920kg
开槽速度Groove speed	16/20/24m/min	设备尺寸Overall dimension	3200×1050×1650mm

MF7113

液压升降台

Lifting table

主要技术参数SPECIFICATION

型号model----MF7113

工作台尺寸Table size	2500×1250mm	总功率Total power	3kw
最大起重重量Max. load	3000kg	净重Net weight	580kg
最低高度Min. height	350mm	机器尺寸Overall dimension	2500×1250mm
最大起升高度Max. lift height	1600mm		

MF80S

手动封边机

Manual edge banding machine

主要技术参数SPECIFICATION

型号Model----MF80S

封带宽度Edge width	10-80mm	电机功率Motor power	0.2kw
封带厚度Edge thickness	0.3-3mm	总功率Total power	2.5kw
进给速度Feed speed	1-18m/min	净重Net weight	310kg
加热器功率Heater power	2.2kw	设备尺寸Overall dimension	1800×1120×1150mm

NCB2806DH

门铰链数控钻

CNC drilling for door hinge

可选Optional：NCB2806D 侧面钻

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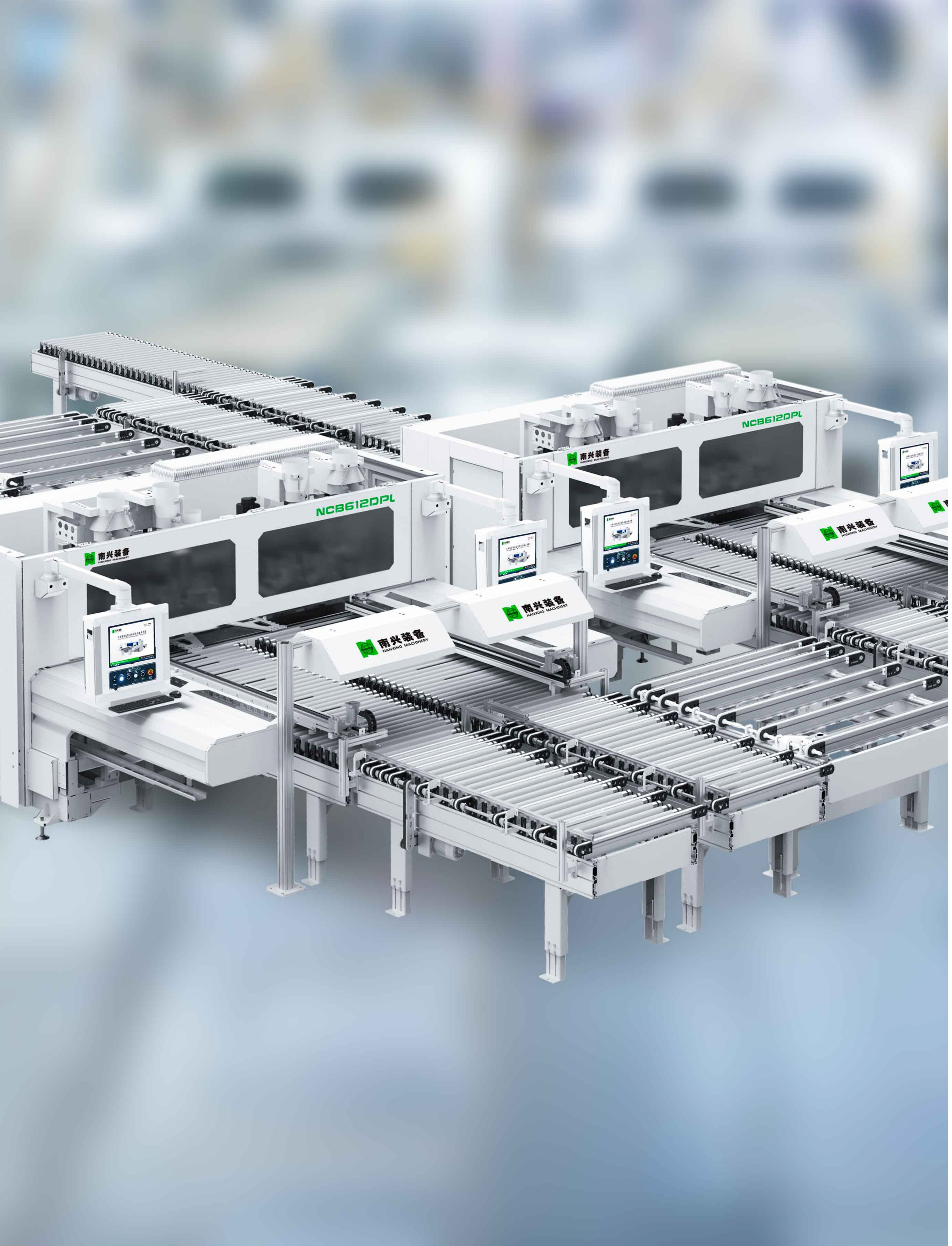
Find more from here

主要技术参数SPECIFICATION

型号Model	NCB2806DH 门铰链数控钻	NCB2806D 侧面钻
板材长度Panel length	100-2800mm	50-2800mm
板材宽度Panel width	100-600mm	50-600mm
板材厚度Panel thickness	10-50mm	10-50mm
最高速度Max. speed	90/30/30m/min	96/30/30m/min
电源要求Power requirements	380V/50Hz	380V/50Hz
钻包功率Drilling block power	2×1.1kw	----
主轴功率Spindle power	----	2×2.2kw
最高转速Max. rotating speed	2880rpm	18000rpm
吸尘口Dust collector	ф150mm×2	ф100mm
总功率Total power	6.5kw	6.5kw
设备尺寸Overall dimension	3800×1800×1500mm	3800×1800×1500mm
净重Net weight	1600kg	1300kg



智能工作站及生产线

INTELLIGENT WORK STATION AND PRODUCTION LINE

智能开料工作站

Intelligent nesting work station

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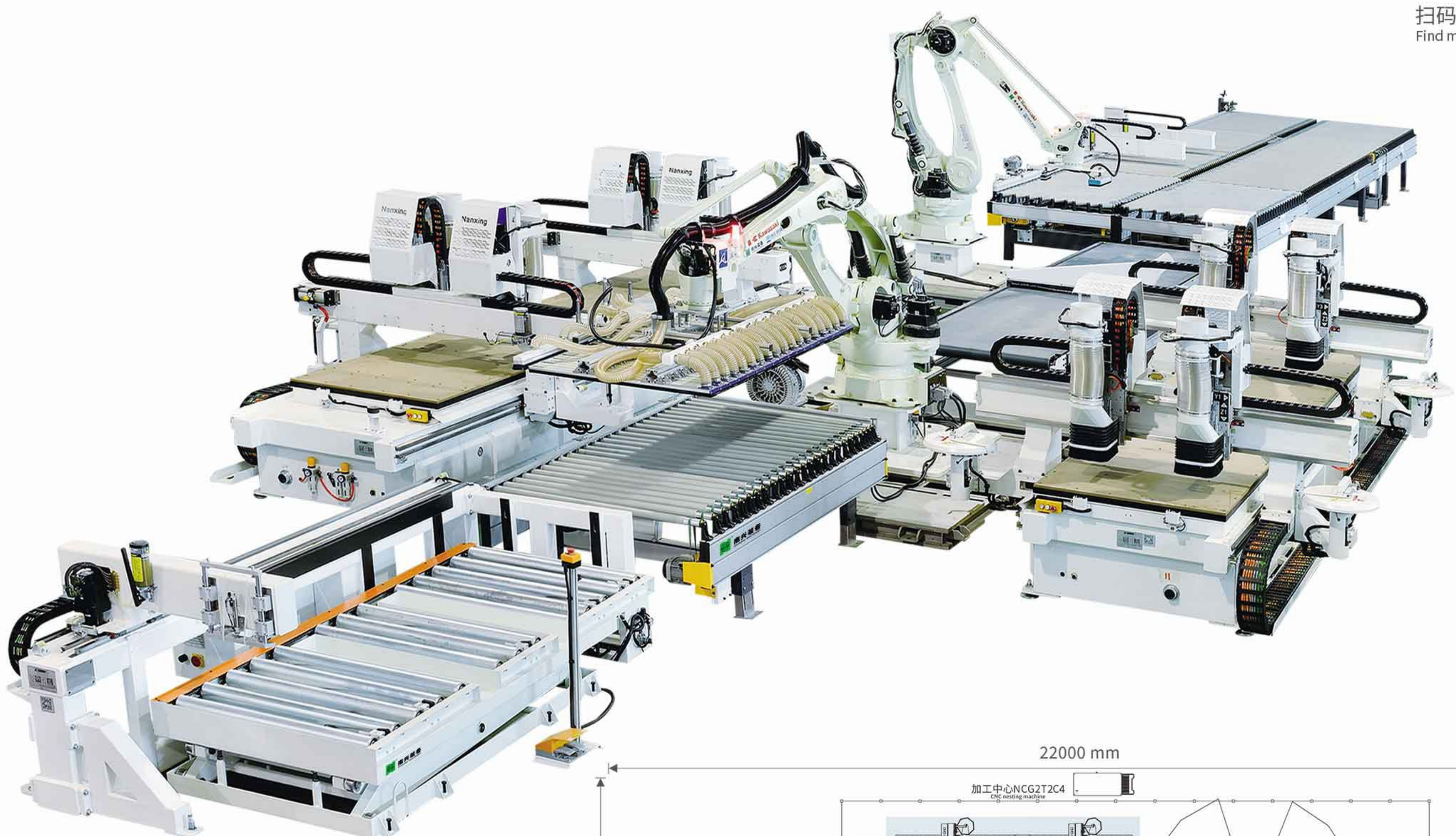
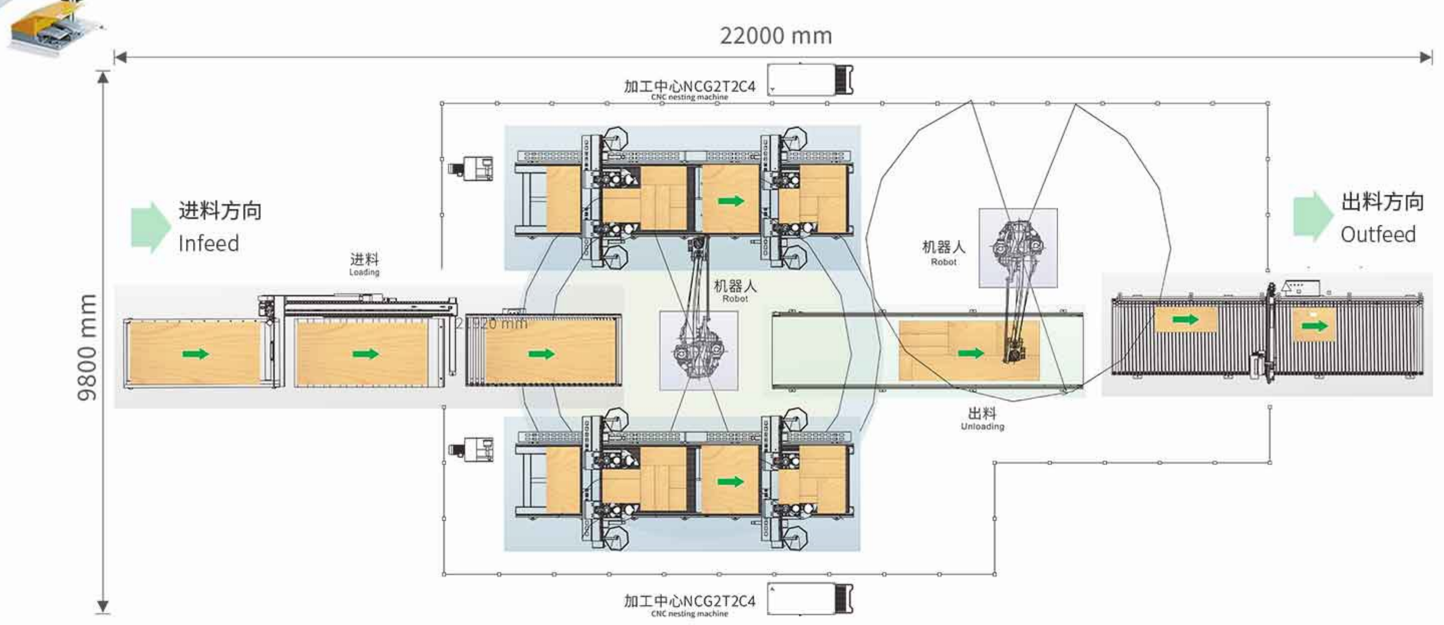




简介

开料工作站NCG2T2C4是开料革命性的工作方式，实现大批量定制化生产模式新的创新。它有别于传统意义上的组合式开料，将开料设备、机器人、贴标系统以及各个辅助设备进行了重构，最大限度减少人力和提升出材率。NCG2T2C4柔性单元，不仅仅可以独立使用，也可以与料仓和辅助滚筒相连，来实现前工序和后工序的对接。

Overview

The innovative application of Nesting work station NCG2T2C4 offers individual solution for large quantity batch-size-one production which integrates CNC nesting machines, Robots, labeling system and automation equipment, thus higher material utilization with minimized the labour requirement.

亮点

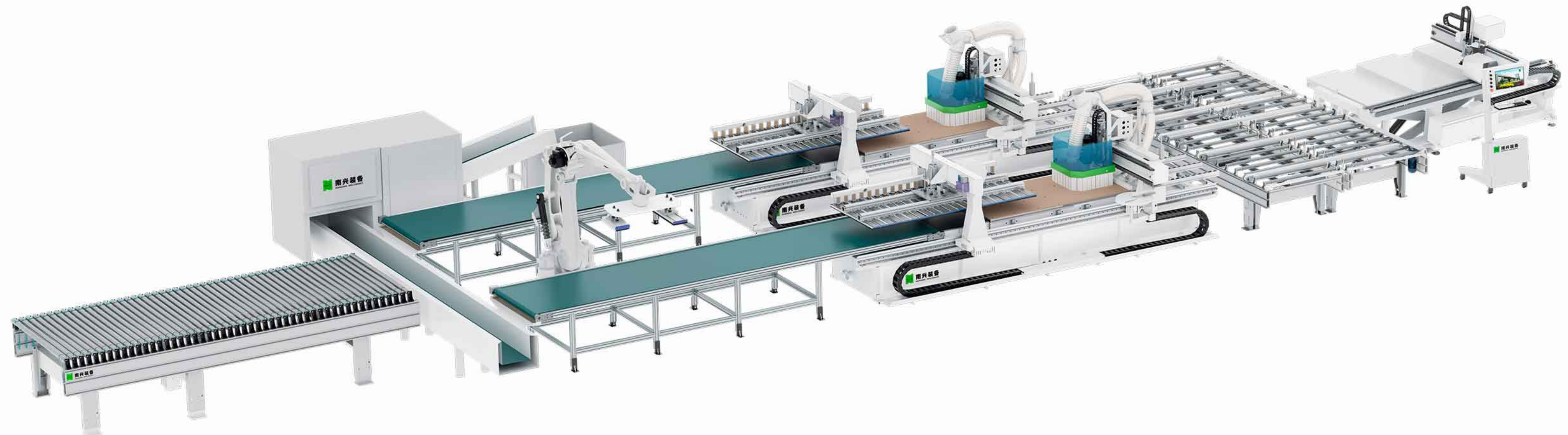
1、柔性无间断生产模式，大大减少人工成本；
2、生产效率高，单班可完成4000+PCS(约400-500张 48/49尺大板)；
3、开料采用铣刀加工，开料方式更灵活，利用率可达到90%-92%；
4、可与前工序料仓和后工序封边系统相连，为实现工业4.0夯实基础。

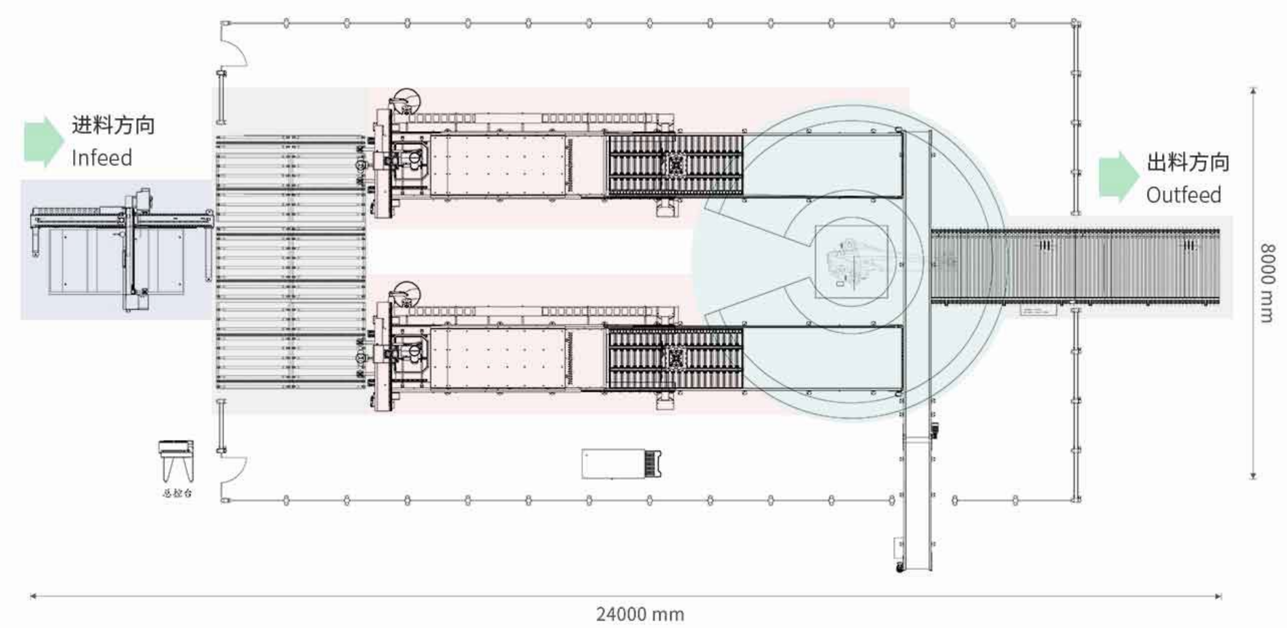
Highlights

1. Flexible and non-stop production saves labor cost;
2. High efficiency, more than 4000pcs boards per single shift (≈400-500 sheets of 4×8/4×9ft panel);
3. Nesting by milling cutter is more flexible, utilization reaches 90%-92% ;
4. Own the extensibility to connect to storage and edge banding modules to achieve Industrial 4.0 production line.

智能开料工作站

Intelligent nesting work station





自动贴标 Gantry Feeder	输送台 Roller table
木工柔性生产线 CNC nesting machine with AL+UL	机器人下料 Robot stacker

简介

智能开料工作站121模式，采用1台贴标机、2台数控开料机和1台机械手重新组合成一个整体，从而减少人工，减少占地面积，优化出材率，提升生产效率，是实现定制化生产和按单生产的最佳方式之一。

Overview

The combination of one labeling unit, 2 sets of CNC nesting machines and an outfeed robot offers one of superior solutions of order-based production, low labour and space requirement, high optimality and efficiency.

亮点

1、柔性无间断生产模式，大大减少人工成本；
2、生产效率高，单班可完成2800+PCS（约300-350张48/49尺大板）；
3、采用龙门式整板下料方式，有效防止机械手下料定位不准。
4、开料采用铣刀加工，开料方式更灵活，利用率可达到90%-92%（以100个订单优化）；
5、可单独使用，也可通过辅助滚筒或RGV小车等系统与后工序相连，为实现工业4.0夯实基础。

Highlights

1.Flexible and non-stop production reduces labor cost;
2.High efficiency, more than 2800pcs boards per single shift (≈300-350 sheets of 4×8/4×9ft panel);
3.Outfeed by gantry design avoids the positioning error of robot;
4.Nesting by milling cutter is more flexible, utilization reaches 90%-92% ;
5.Possible to use individually or connect to following process through conveyor RGV to build Industrial 4.0 automation line.

柔性封边连线

Single sided edge banding machine line (L+R)

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最小封边尺寸： 200×200mm
Min. Workpiece size

板件长宽比：7:1
Length-to-width ratio

输送速度：0-26m/min
Conveying speed

简介 / Overview

左右柔性封边连线是“一次操作，左右自动封边”，由两台左右高速自动封边机，中间用高速输送台连接，让板件自动完成左右封边，是大规模全屋定制家居企业的首选。

Single sided edge banding machine line (L+R) advantages in large scale batch size one production by combining 2 sets opposite single sided edge banding machines with conveyor connected in between to finish left and right sides edge banding in one process.

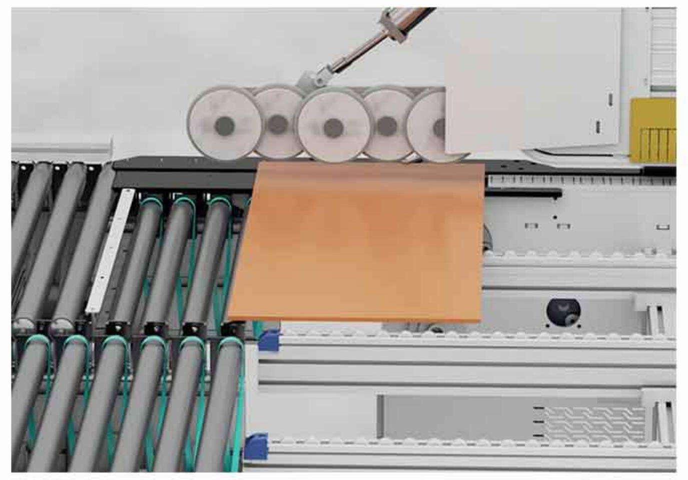
亮点 / Highlights

1、节省50%人工，减少搬运时间，提升人均产能；
2、板件尺寸适应性强，板件长宽比最大7:1（根据板材而定）；
3、最小封边尺寸200*200mm，最大封边尺寸可选2400*1200mm或2800*1200mm；
4、输送台速度灵活，变频调速，保证整线运行平稳。

1.Save 50% labour, reduce transport time, improve per capita capacity;
2.Excellent boards size adaptability, maximum aspect ratio of the board is 7:1 (depending on the different board);
3.Minimum processable board size 200*200mm, maximum is optional 2400*1200mm or 2800*1200mm.
4.The speed of the conveying table is flexible, and the frequency conversion speed regulation ensures the smooth operation of the whole line.

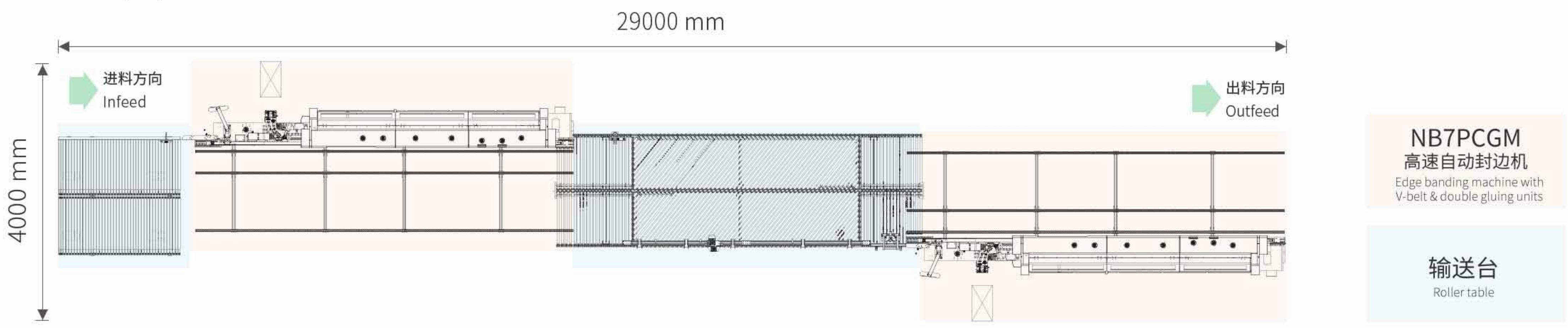
• 自动扫码装置
Moveable scoring grippers

• 自动升降定向装置
Auto rising guiding cam

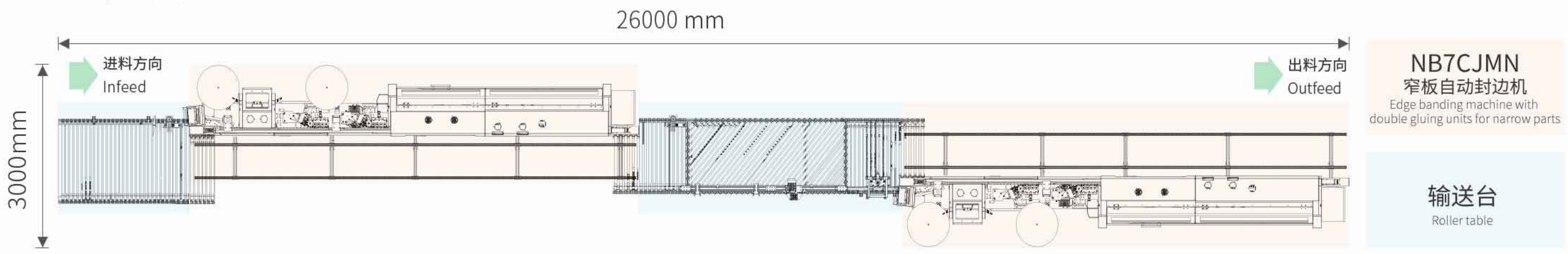


• 进料辅助压轮
Powered infeed roller

左右封边连线
Single sided edge banding machine line(L+R)

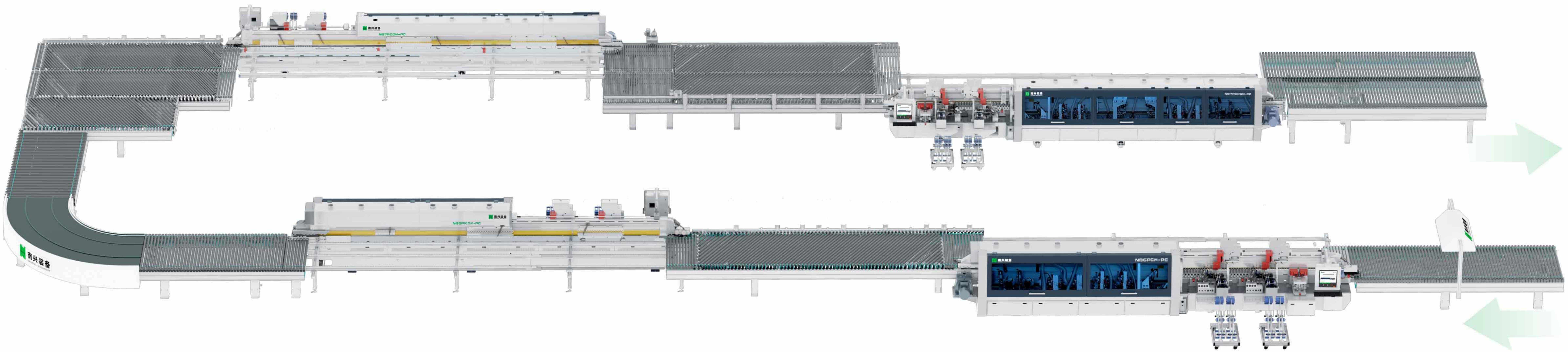


窄板左右封边连线
Single sided edge banding machine line for narrow parts(L+R)



柔性封边连线 (四机连线)

4 Sided Edge Banding Line



简介

四机柔性封边连线是“一次操作，四边自动封边”，配置四台高速自动封边机，中间采用高速输送台连接，让板件自动完成四边封边，前后可接开料工作站或钻孔工作站（封边工艺采用先封长边后封短边）。

Overview

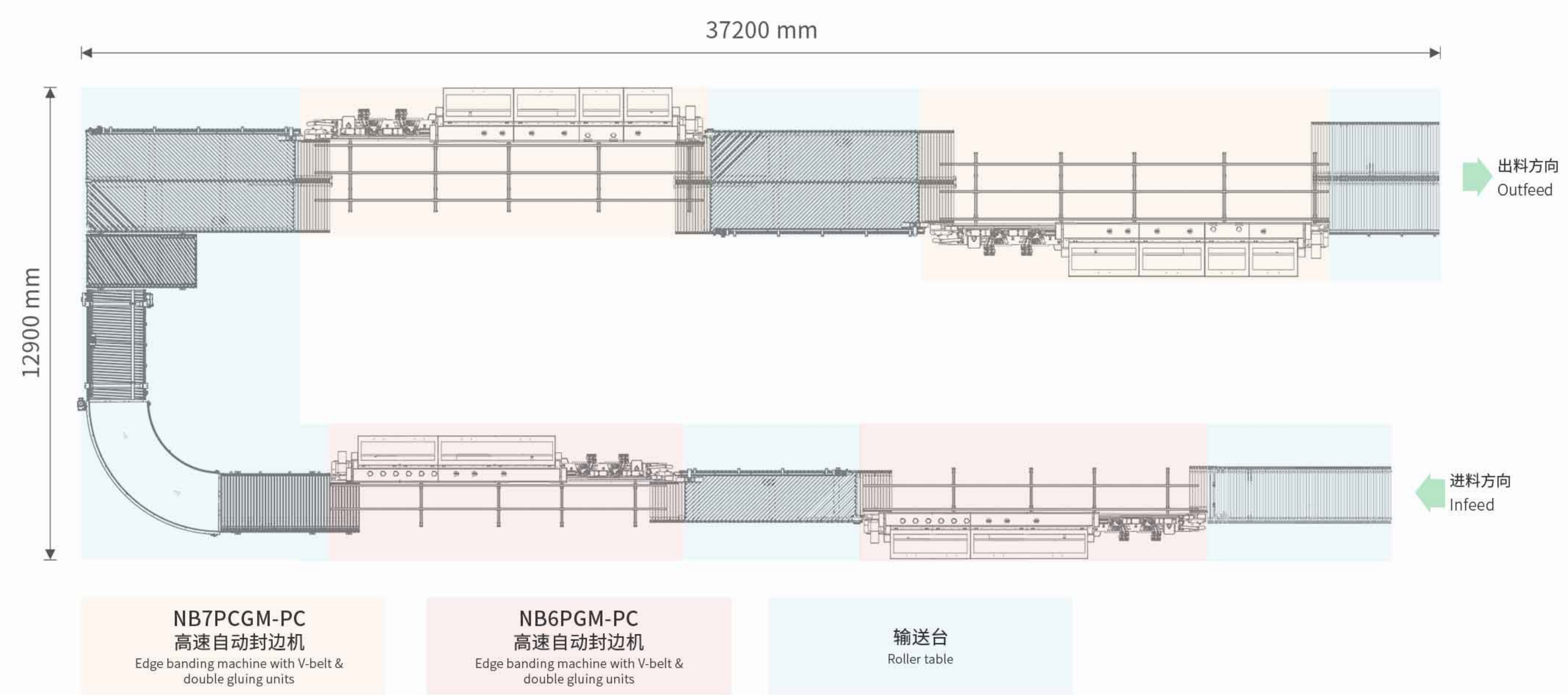
4 sided edge banding machine line is possible to finish 4 sides edge banding at one time by configuring 4 sets left/right sided edge banding machines with high speed conveyors connected in between, likable to nesting working cell or drilling work cell. (Long edge before short) .

亮点

1、可排布U字形，一字型连线方案（根据客户现场情况）
2、节省人工，无需搬运板件，减少占地面积，提升生产效率。
3、板件尺寸适应性强，板件长宽比最大7:1（根据板材而定）；
4、最小封边尺寸200*200mm，最大封边尺寸可选2400*1200mm或2800*1200mm。

Highlights

1.Flexible to select U shape line or linear line according to factory space;
2.Save 50% labour, reduce transport time, improve per capita capacity;
3.Excellent boards size adaptability, maximum aspect ratio of the board is 7:1 (depending on boards);
4.Minimum processable board size 200*200mm, maximum is optional 2400*1200mm or 2800*1200mm.



四端封边连线
Double Sided Edge Banding Machine Line

简介

四端封边连线，适用于贴纸板、刨花板、密度板、蜂窝板等大规模批量封边，采用机器手上下料、输送装置和两台重型高速双端封边机组合而成，根据客户工艺或场地，可以分段连线或整体连线（封边工艺采用先封长边后封短边）。

Overview

Double Sided Edge Banding Machine Line is applicable to mass production of paper lamination board, chipboard, MDF, cellular board etc, it's combined by infeed&outfeed robots, conveyors and 2 sets of heavy-duty double sided edge banding machine, customer is flexible to construct by section or complete line.

亮点

1、整个床身采用整体一次成型，保证稳定性；
2、无需操作工和搬运板件，最快可达50米/min，大大提升生产效率；
3、特制烧结金属链条，具有规方装置，保证封边质量；
4、配有PC工业电脑，可与MES系统对接，如：开停机，工件和故障等数据统计。

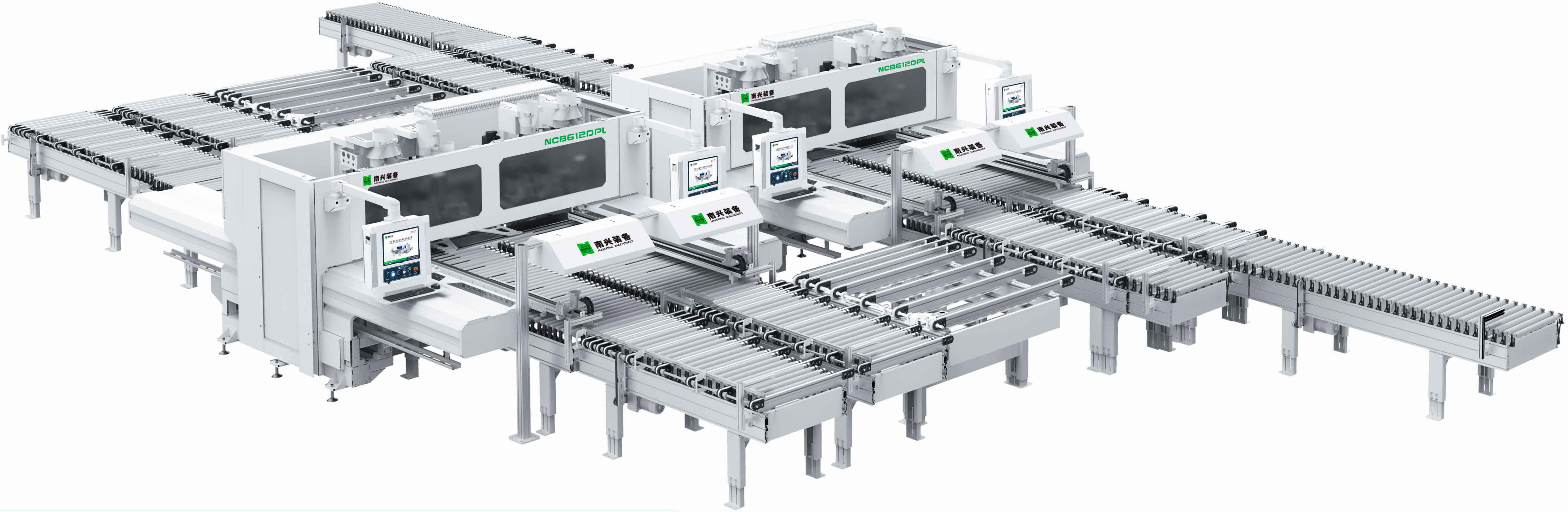
Highlights

1.Heavy-duty integrated machine body, 1 ton per meter in weight ensures edge banding stability;
2.Machine's working speed is up to 50m/min, without need of transporting boards by operators, higher efficiency;
3.Edge banding quality can be ensured by using sintered metal rolling chain with stop cams of higher squaring performance.
4.Thanks to it's IPC, processing statistical data including running, error and others are available at a glance by connecting to MES system.

机器人上料 Robot Feeder | 输送台 Roller table | 双端自动封边机 Double sided edge banding machine | 转向机 Rotary transfer longitudinal/cross | 双端自动封边机 Double sided edge banding machine | 转向机 Rotary transfer cross/longitudinal | 机器人下料 Robot stacker

智能钻孔工作站

Intelligent drilling work station



简介

智能钻孔工作站是专为大规模全屋定制生产厂家自动化改造升级量身定做的工业级钻孔单元，它不仅仅可以独立使用，同时可以根据场地的不同进行适当的调整，也可以多台进行组合适合更大批量的生产。此工作站由两台或两台以上的双通道六面数控钻孔中心、扫描系统以及辅助设备组成。智能钻孔工作站无需人员干预，由系统对工件自动分配最适合的工艺路线，是实现智能生产工厂的最佳选择。

Overview

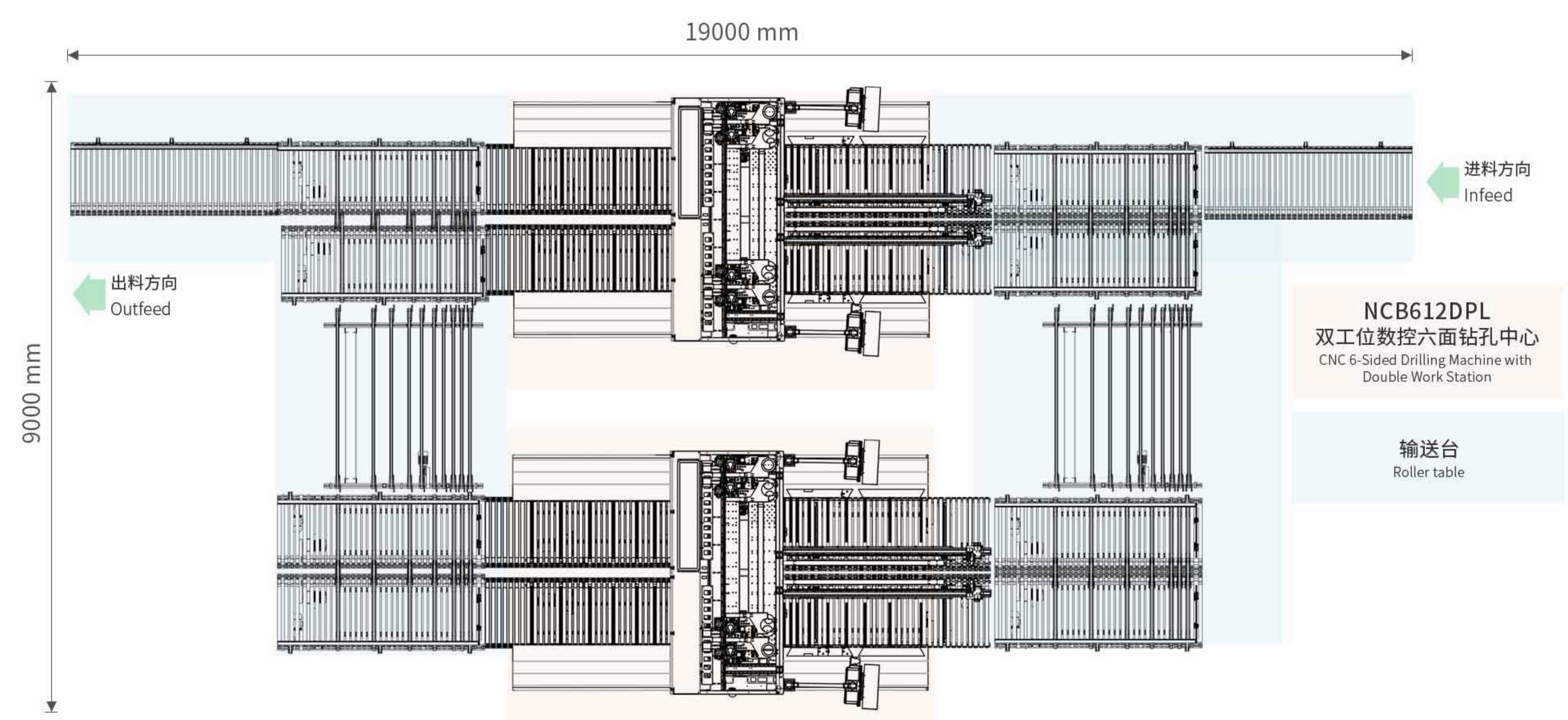
Intelligent Drilling Work station, specially designed for automation transformation and upgrading of whose-house customized furniture factories of large production capacity demand is not only individually used but also adjustable for combination with several more machines based on space conditions to satisfy higher production requirements. The work call integrates two or more sets CNC 6-sided drilling machines with double work station, label scanning system and other automation equipment. It’ s intelligent supervisor is able to allocate boards to proper processing path automatically without need of any extra manual work, no doubt the optimal solution for intelligent drilling production.

亮点

1、自动扫描系统，可将工件自动分配至最佳适合机台；
2、工作站式钻孔方式效率高，单班5000+pcs部件；
3、集中式控制系统，可视化各个工件加工状态；
4、各机台可连线或单机，便于管理或维修；
5、可与分拣系统或前段封边工序单元连接，为实现工业4.0夯实基础。

Highlights

1.Through the processing info read by auto label scanning system, boards can be allocated to proper working station automatically.
2.Higher efficiency, more than 5000pcs boards per shift;
3.Integrated control system makes all boards’ processing status available at a glance;
4.Each machine can be used in line or individually, simplify the machines’ management or maintenance.
5.Modular design of such work cell is easy to link to sorting system or edge banding work station to build Industrial 4.0 production line.



智能钻孔工作站
Intelligent drilling work station

简介

六面数控钻孔中心工作站是为中小型定制家居钻孔环节自动化升级的钻孔单元。它不仅可以独立使用，同时可以根据场地的不同进行适当的增减，也可以多组进行组合适合更大批量的生产。此工作站由1+N台六面数控钻孔中心组成，“即来即加工”工作方式，灵活搭配，无需专门定制工艺线路。

Overview

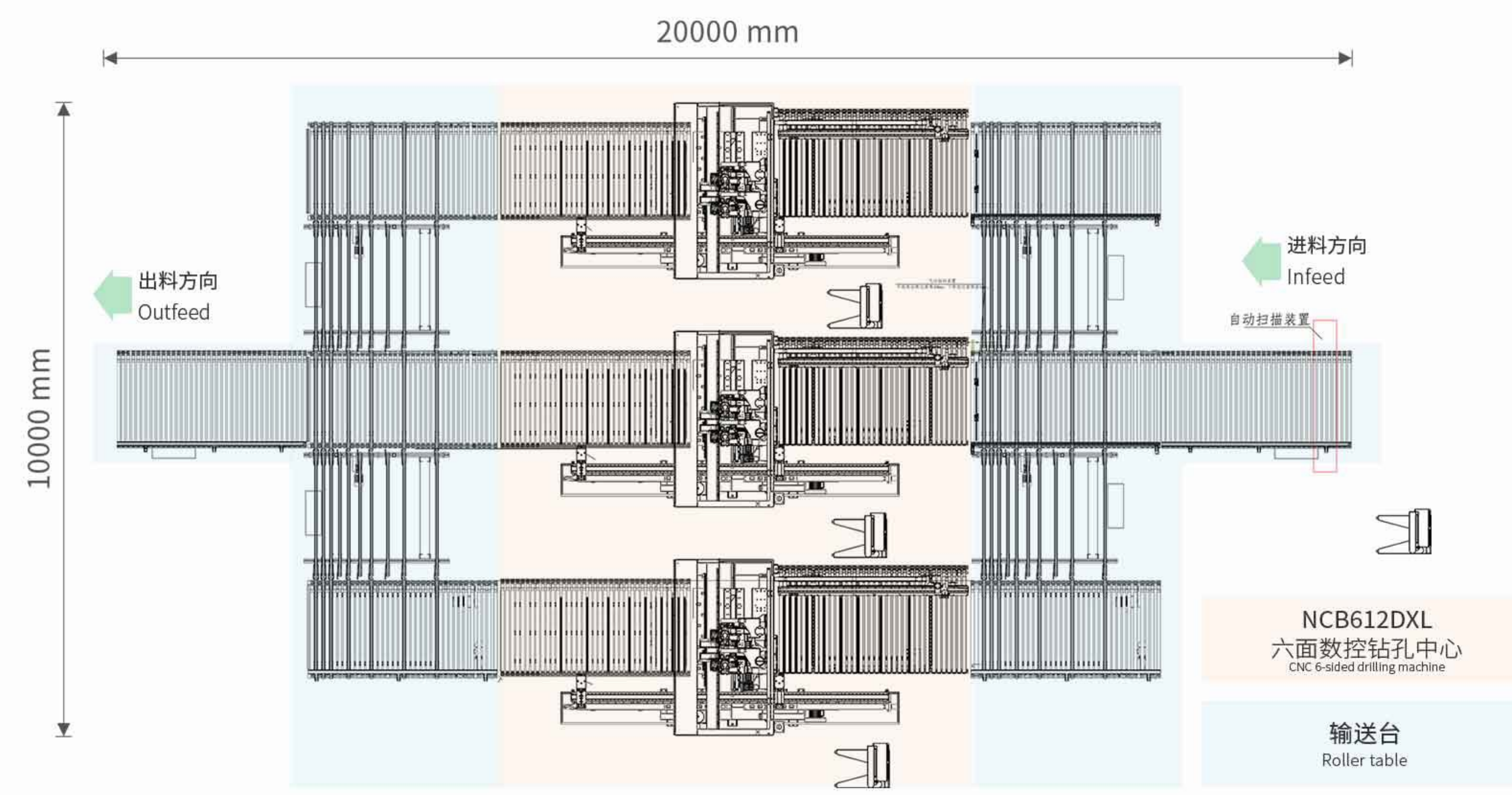
CNC 6-sided drilling work station the upgraded drilling solution for drilling job of small and medium-sized customized furniture is not only capable of using individually to add or reduce machines according to factory space but also combining multiple machines to meet larger production capacity requirement. This work station consists of N+1 sets CNC 6-sided drilling machines, "Just-in-time processing" working mode, flexible combination.

亮点

1、集中式控制系统，可视化各个工件加工状态；
2、可双面开槽、铣型、六面钻孔等加工；
3、“即来即加工”工作模式，自动分配给对应机台；
4、可灵活搭配，1+N台进行组合；
5、可自动记录工件、加工、设备等各类信息，也可对接MES系统（选配）。

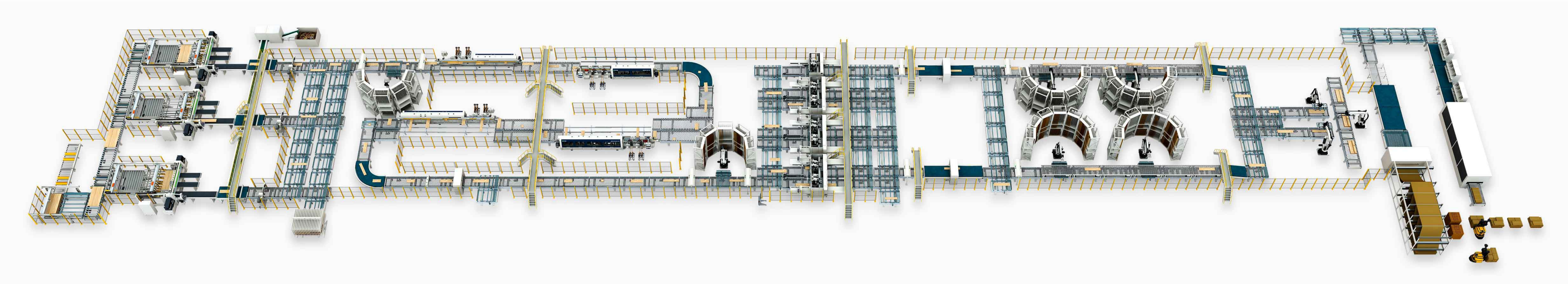
Highlights

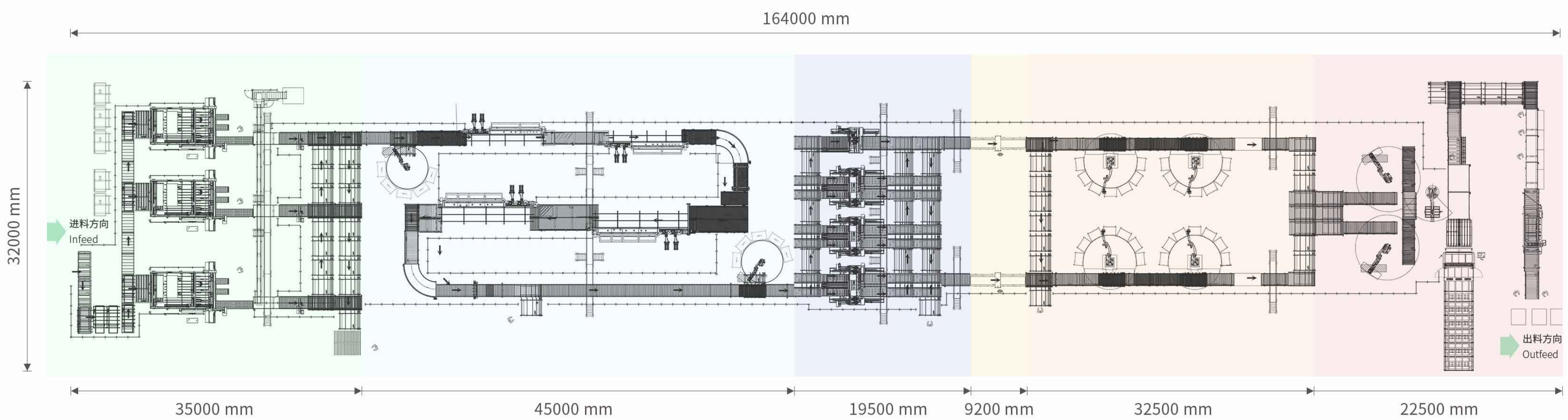
1.Centralized control system to visualize the machining status of each board;
2.6 sides drilling, top and bottom grooving and routing in one process;
3.Boards are transported to suitable machines according to real-time working status automatically;
4.Flexibly combine 1+N sets of machines.
5.Automatically record various information such as boards, processing, equipment, etc, and can also be connected to the MES system (option).



家居工业4.0智能生产线

Intelligent Industrial 4.0 Production Line





智能开料区 Intelligent cutting area	智能钻孔区 Intelligent drilling area
智能封边区 Intelligent edge banding area	智能检测区 Intelligent detection area
智能分拣区 Intelligent sorting area	智能包装区 Intelligent packing area

简介

通过机器人或辅助装置将开料、封边、钻孔、检测、分拣、包装等六组工作站进行无缝衔接，实现工件从开料至包装的智能化板件流加工，极大的降低人工成本和出错率，缩短生产环节流转时间，提高生产效率及产能。

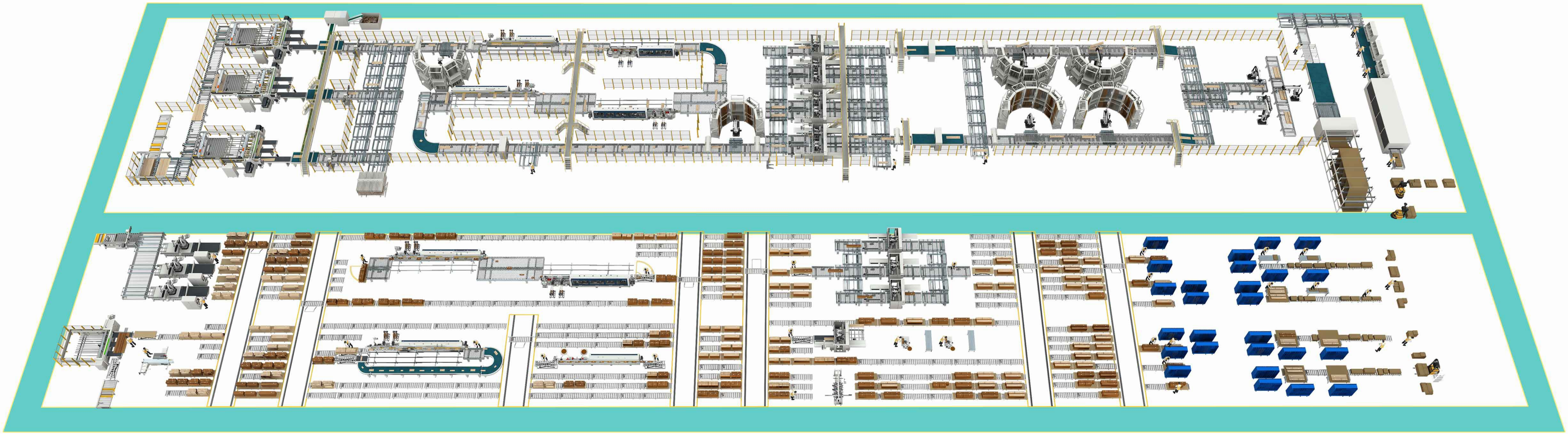
智能工厂控制系统，通过与各加工设备、机器人、输送装置等的实时交互，完美控制智能生产线的整线联动、工序流转、状态监控等，实现工厂的智能化高效生产。

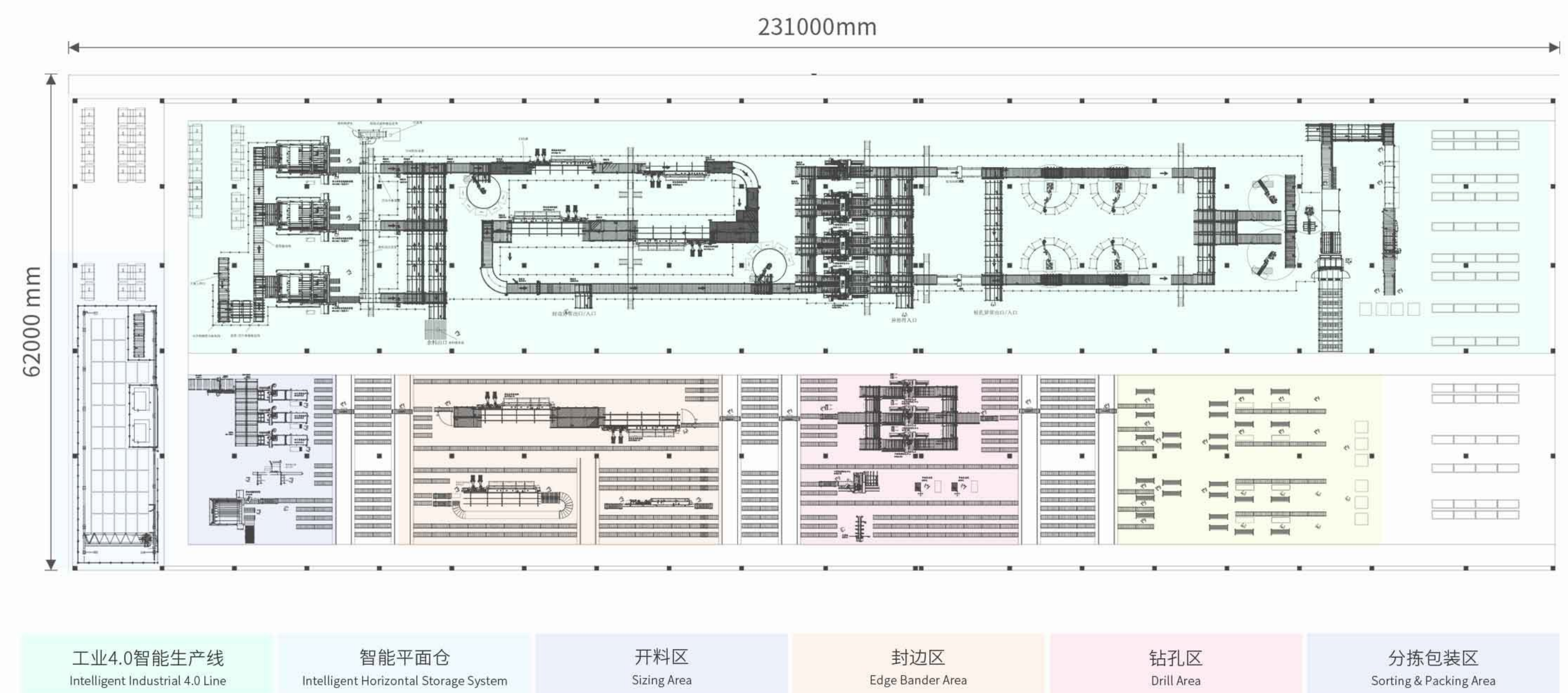
Overview

The combination of 6 work station including sizing, edge banding, drilling, detection, sorting, packing via robots and transport equipment in between builds an intelligent automation line from sizing to packing, such line advantages in saving labour cost, reducing error, boards transporting time and improving production efficiency.

全屋定制家居智能工厂

Whole house Custom Home Smart Factory





简介 Overview

家居工业4.0智能工厂适用于大规模柔性全屋定制家居生产，如衣柜、橱柜、鞋柜、酒柜、卫浴、阳台柜等门墙柜一体化各类板式家居。此方案由智能生产线、工段自动化或手动生产线三部分组成，智能工厂只需配备人工不大于65人，厂房面积大约10000平方，年产值大约2亿元。

The above-mentioned smart home factory is suitable for large-scale flexible whole-house custom home production, such as wardrobes, cabinets, shoe cabinets, wine cabinets, bathroom cabinets, balcony cabinets and other door-to-wall cabinets integrated into various types of panel home furnishing. This solution consists of three parts: intelligent production line, section automation or manual production line. The intelligent factory only needs to be equipped with no more than 65 people. The plant area is about 10,000 square meters, with an annual output value of about RMB 200 million.